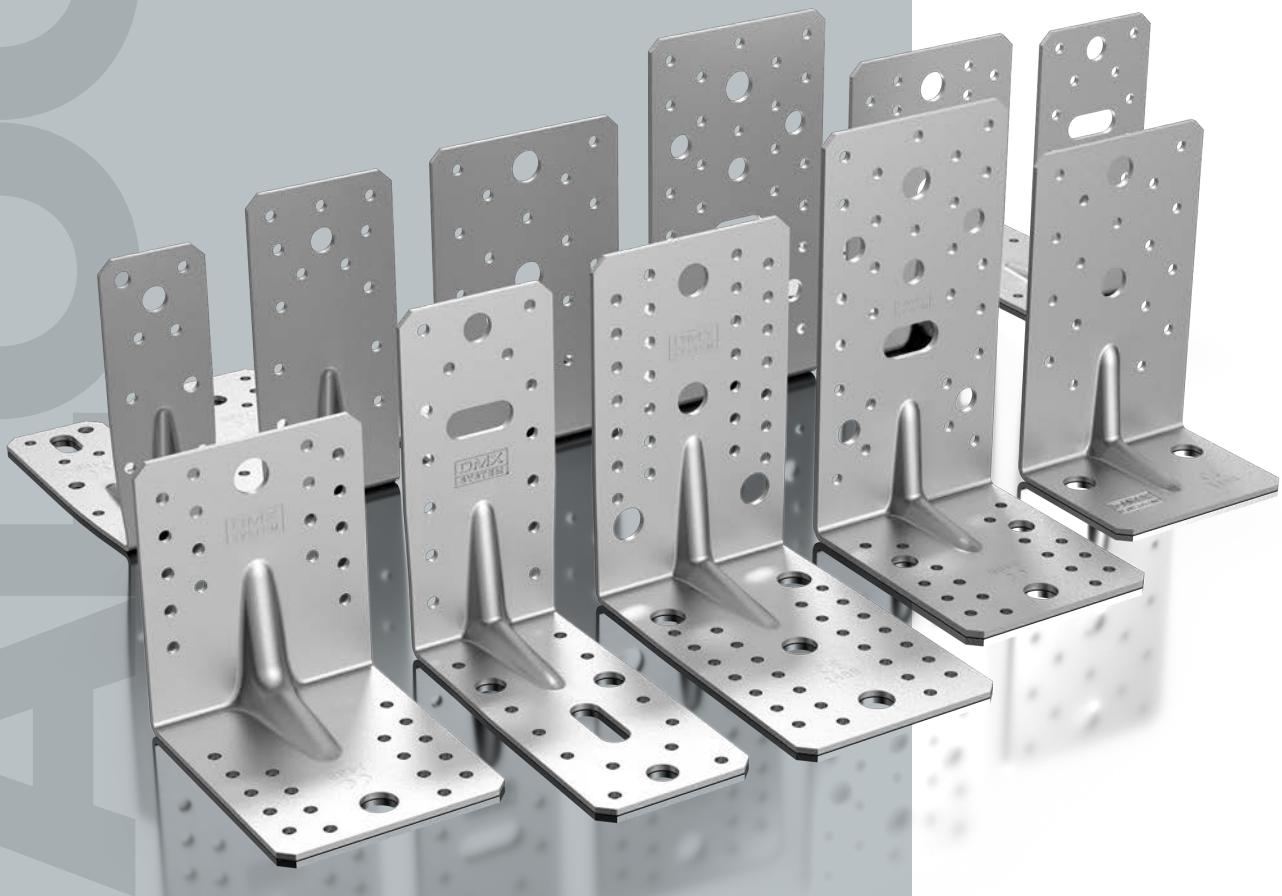


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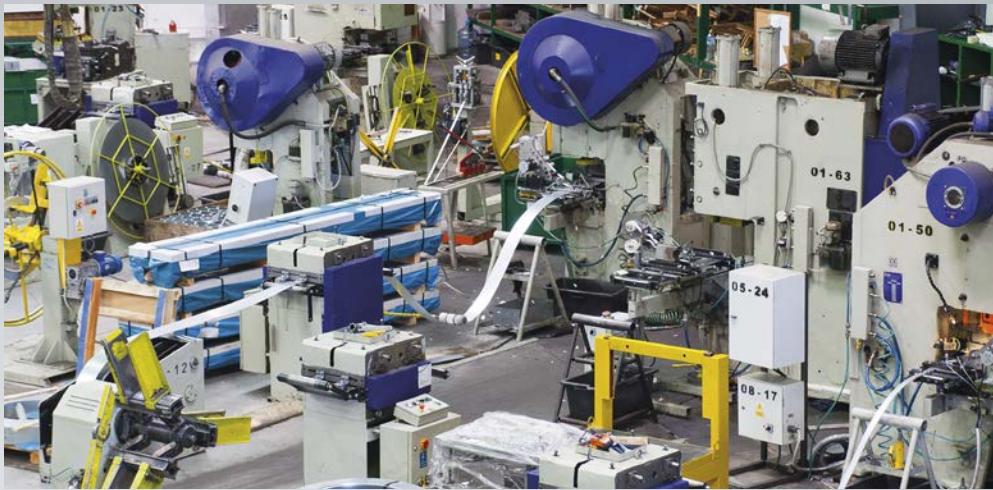


30
YEARS
of EXPERIENCE

WOOD
CONNECTORS

ABOUT US

Domax Sp. z o. o. was founded in 1994 as a family company focused on the production and distribution of wood connectors in Poland and later in Europe. A wide range, high quality of products and the involvement of qualified professionals have made Domax one of the market leaders in the region, and CE certification guarantees compliance of construction products with European guidelines. Today, we are consistently expanding our international sales network in Europe. Customer trust is confirmed by successfully operating branches in the Czech Republic, Slovakia, Romania, Bulgaria, Croatia, Serbia and Germany, as well as constant distribution in most European countries (including the Baltic States, Spain, Moldova, Denmark, Belgium, France, Italy, Austria, Slovenia, Ukraine).





Logistics

We implement system solutions aimed at optimizing communication with the external and internal environment of the company. We improve forwarding processes aimed at ensuring our customers with delivery of goods even within 24 hours of placing an order. We offer effective and proven tools, programs and strategies.

- ▶ machine park with an area of 7,000 m²
- ▶ a modern warehouse with a capacity of 14,500 pallet spaces
- ▶ products with the CE mark that meet European standards
- ▶ own professional research and development laboratory
- ▶ branches and distribution in several European countries





CERTIFICATION AND QUALITY CONTROL

The Domax company has a modern laboratory that guarantees the highest standard of manufactured building materials. The production process is preceded by a series of technical tests, and the products undergo regular quality control tests.

Before a DOMAX® article is distributed, it undergoes a series of tests. We check compliance with generally applicable standards, such as PN-EN14545 and with our internal quality standards.

The test results of the Domax laboratory are confirmed by certification centers - the Czech TZUS, the Polish Building Research Institute ITB and the Gdańsk University of Technology. Because our internal standards often exceed generally accepted standards, quality verification performed in Polish and European centers is actually a formality.

The CE symbol on DOMAX® products confirms that the marked construction product is compliant with the harmonized European standard (hEN) or with ETA (a system intended primarily for new and innovative products) and that the assessment and verification of the product's constancy of performance has been carried out – certification. The European directives regulating the certification specify the parameters concerning the safety of use, health protection and environmental protection, and define the hazards that the manufacturer of a construction product should detect and eliminate.

Construction products must meet a number of quality requirements. To ensure this, at every stage of production, we test the properties of products, and our experienced specialists watch over the professionalism of the entire process using technically advanced control and measurement equipment. We are constantly improving the control process, verifying every stage of production - from the technical design, through the delivery and use of the highest quality materials, strict standards of manufacturing technology, to the final packaging of the products.

We believe that the basis for quality development is systematically acquired and documented knowledge. Each product has its own technological card, manufacturing drawings and history of test reports. Thanks to this, we are able not only to quickly implement new products that meet the requirements of European standards, but also to optimize the solutions present on the market.



European Technical Approvals

PROTECTIVE COATINGS

■ DUPLEX

Double protection for a particularly high level of security. Cold-rolled sheet metal with a zinc coating applied on both sides, weight not less than 275 g/m² and thickness of about 20 µm. Additionally, DUPLEX products are powder coated, which ensures high tightness of the coating and increased corrosion resistance. Details protected in this way can be used in places periodically exposed to rain or snowfall.

■ ELECTROGALVANIZING

Fe/Zn 12 electroplating zinc coating > 12 µm thick, applied in accordance with PNEN ISO 2081. Yellow passivation – yellow galvanic zinc is characterized by significant protection against corrosion, shows twice the resistance to external conditions than blue (silver) passivation. Recommended for outdoor applications exposed to precipitation and other unfavorable factors. Blue (silver) passivation – silver galvanic zinc has a lower corrosion resistance. Products covered with such a coating are intended for use in dry rooms with the possibility of only temporary exposure to moisture (second class of use according to PNEN 199511: 2010).

■ HOT-DIP GALVANIZING

The coating is applied by immersing an object in molten zinc at a temperature of approx. 450 °C. The obtained coating thickness is approximately 80–90 µm. Thick-layer protection is recommended for products exposed to long-term exposure to moisture, especially for elements used in the garden. Decorative paints intended for galvanized surfaces can be applied over this coating.

■ ZINC FLAKE (LAMELLAR)

The use of the Magni 565 coating, which covers the steel surface with a mixture of zinc and aluminum flakes and binding and hardening components. This is currently the highest level of corrosion protection. It has a salt spray corrosion resistance (VDA235104 / DIN EN ISO 9227) of more than 240 hours to white corrosion and over 1,000 hours to red corrosion. Magni coatings are Cr-free and meet the requirements of the following standards: RoHS, REACH, ELVD, GADSL and WEEE. Zinc flake is used wherever the highest level of protection and durability of products is required.

■ CATAPHORESIS

Modern technology of applying a protective anti-corrosion coating on metal surfaces. It consists in immersion painting with the simultaneous flow of electricity through a bath of water-soluble paint. Electrically charged paint particles, moving along the lines of the electric field, settle on the surface of the entire article, also in places inaccessible when using other painting techniques. Cataphoresis guarantees the possibility of obtaining a wide range of coating thicknesses (from 15 to 40 µm) and excellent anti-corrosion resistance (up to 1,000 h in a salt spray chamber).

■ PRE-GALVANIZED STEEL Z275

Cold-rolled sheet metal with a molten zinc coating applied on both sides, weight not less than 275 g/m² and thickness of about 20 µm. Most often it is additionally covered with a thin layer of oil film increasing the protection of the zinc layer against oxidation. Products made of galvanized sheet Z275 are characterized by high resistance to external factors, thanks to which they are perfect wherever high corrosion resistance is required, especially in open-air structures.

■ POWDER PAINTING

Powder coated products are protected by applying electrified particles (20,100 µm) of powder paint. The deposited powder layer remains on the surface of the painted detail due to electrostatic forces. Powder coating ensures high tightness of the coating and increased corrosion resistance. The thickness of the painting layer is 60 µm.

B2B PLATFORM

The friendly and functional DOMAX B2B platform ensures easy and convenient cooperation with our business partners::

- ▶ two ways of browsing the product offer: basic view of the product gallery and advanced view of the list
- ▶ product filters displayed as multiple-choice lists
- ▶ easy access to order history and renewing them
- ▶ preview of all invoices
- ▶ shortened complaint process
- ▶ extensive personalization options: adding and editing shipping addresses, checking the progress in the discount program or creating your own search paths
- ▶ dark mode - a great alternative for people using the Domax B2B service in the evening
- ▶ fully responsive - the platform is fully adapted to mobile devices (smartphones and tablets), thanks to which access to the basket, orders or invoices is always at hand
- ▶ additional functionalities: a tutorial available at any time of using the platform, active notifications that allow you to stay up to date with all promotions and important messages regarding the website

SYMBOL	NR ART.	a [mm]	b [mm]	c [mm]	d [mm]	OCHRONA ANTYPRYSKOWA	Waga	WYSOKOŚĆ W DŁUŻEŃNIU [mm]	TRYB	WŁAŚCIWOŚĆ
	KPS1	40212	90	90	65	1,5	ZH	0,119	20	
	KPS2	40222	105	105	90	1,5	ZH	0,207	20	
	KPS3	40232	90	50	55	1,5	ZH	0,083	20	
	KPS4	40242	70	70	55	1,5	ZH	0,082	20	
	KHBP 1	40212	90	90	65	1,5	ZH	0,119	20	
	KHBP 2	40222	105	105	90	1,5	ZH	0,207	20	
	KPK 4	40232	90	50	55	1,5	ZH	0,083	20	
	KPK II	40242	70	70	55	1,5	ZH	0,082	20	
	KPK 12	40232	90	50	55	1,5	ZH	0,083	20	
	KPK 13	40242	70	70	55	1,5	ZH	0,082	20	
	KPK 21	40232	90	50	55	1,5	ZH	0,083	20	

COMMERCIAL SUPPORT



Our partners receive support commercial and marketing in the form of:

- ▶ assistance with the first and subsequent restockings
- ▶ assistance in preparing a sales display of products
- ▶ cooperation in handling complaints and returns
- ▶ organized promotions and sales
- ▶ product and marketing training
- ▶ permanent trade discounts



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ZBL	Gate hinge	p. 209
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ZBO	Decorative gate hinge	p. 211
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ZRB	Weldable, adjustable hinge	p. 232
ZMC	Construction hinge	p. 232

HASPS	p. 233
ZZBR	Chest hinge with lock
ZZB	Strap gate hinge with lock
ZZK	Hinge with lock
ZZP	Hinge with lock
ZBZ	Decorative gate hinge with lock
ZOZ	Decorative hinge with lock
ZWD	Hasp with staple made of rolled wire
ZWK	Security closing hasp
ZWP	Security closing hasp
ZWPO	Security closing hasp
LATCHES	p. 240
W	Door bolt
WZTW	Box bolt
WZP	Closing door bolt
WZW	Closing door bolt
WRO	Decorative tower bolt
WZD	Latch with a flat bolt
WOS	Decorative tower bolt
WPS	Decorative latch with a flat bolt
WOK	Gate latch
WHS	Door lock with numeric code (set)
WZF	Furniture latch (set)
GATE LATCHES	p. 250
WCW	Heavy decorative latch
WCZ	Heavy duty tower bolt
WZK	Gate latch INOX
WHK	Closure – key lock
WHG	Self-locking latch
WOG	Garden latch
WOGO	Garden latch
WZO	Latch
WBR	Gate latch
WHF	Spring for closing the gate (set)
WHD	Garden door closer (set)
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WRG	Tower bolt
WOT	Gate bolt
WSP	Pull spring bolt with wooden grip
WRU	Tower drop bolt
WRB	Tower drop bolt
WRZ	Tower drop bolt
HOOKS	p. 262
ZHK	Hook lock
ZHP	Hook lock
ZSK	Chest lock
SP	Hasp
GATE STOPPERS	p. 266
ST	Gate bracket
SBR	Gate bolt
SBK	Gate wheel
SBO	Screw-in gate stopper
SB 90	In-concrete gate stopper
SB 160	Screw-in gate stopper

HANDLES ■ DOOR HANDLES ■ DOOR LOCKS . . . p. 270

UF	Flag holder
US	Box handle
UN	Universal handle
UNB	Handle
UNR	Handle
UZD	Decorative handle
UZR	Decorative handle
WHA	Handle with a hole (set)
WHB	Handle without a hole (set)
WHU	Ratchet lock (set)
WHUP	Mortise lock case
WHZ	Ratchet lock (set)
WHO	Ratchet lock
WHW	Rural door lock (set)

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HARDENED SCREWS	p. 284
CS	Construction screw with flat head
PTS	Turned conical washer
CT	Construction screw with wafer head
CPS	Full threaded screw with flat head
CPW	Full threaded screw with cylindrical head
WKT	Double threaded insulation screw with wafer head
SW	Screwdriving template angle 45°/67°
WKW	Double threaded insulation screw with cylindrical head
WDS	Distance screw with flat head
GS	Aerated concrete screw with flat head
GT	Aerated concrete screw with wafer head
CBW	Frame screw with cylindrical head
CBS	Frame screw with flat head

SCREWS ■ ANCHORS ■ NAILS p. 310

PBW	Concrete screw with hex head
PBK	Bolt anchor
ANG	ANCHOR carpentry nail

CONNECTORS for GARDEN ARCHITECTURE p. 316

CTO	Garden architecture screw
ANW	ANCHOR carpentry screw Torx socket
PWD	Wood screw
PNP	Threaded rod with nuts for post support
ZACB	Carriage bolt
ZAS	Wood screw
SDCS	Wood screw
BIT	TORX bit

ANGLE BRACKETS



KP p. 33



KPS p. 36



KPL p. 37



LBS p. 38



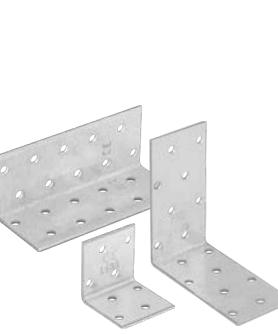
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KRD p. 54



KR p. 55



KW p. 56



FKW p. 58



KB p. 59



KS p. 60



KSO p. 60



KSZ p. 61



FKS p. 61



LK p. 62



LZ p. 63

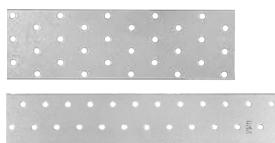


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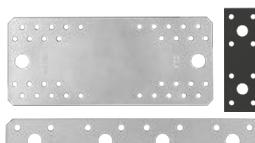


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FLAT CONNECTORS



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LP p. 68



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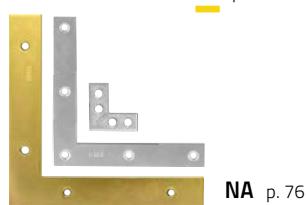
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FLW p. 73



LW p. 74



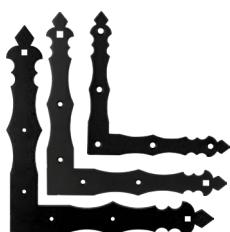
NA p. 76



NAO p. 77



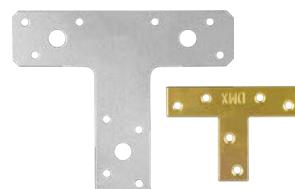
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NAD p. 79



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JOIST HANGERS



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WBZ p. 88



WBD p. 90



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SPECIAL WOOD CONNECTORS

GROUND-IN POST SUPPORTS



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PSGR p. 100



PWU p. 101



PWG p. 102



PWOM p. 104



PWO p. 106



PWH p. 107



KR p. 107



PWM p. 108



PWB p. 109



PWF p. 110



PWC p. 111



PWT p. 116



PWTU p. 117



KRS p. 117



KWZ p. 118



PWP p. 118



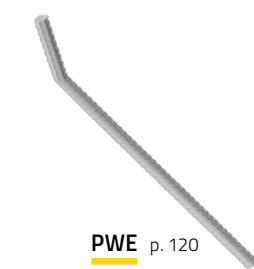
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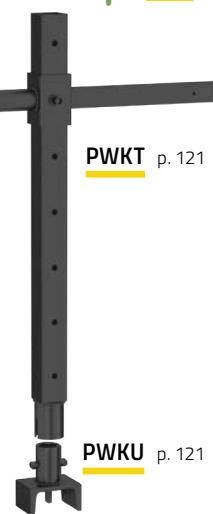
CTG p. 119



PWPP p. 120



PWE p. 120



PWKT p. 121



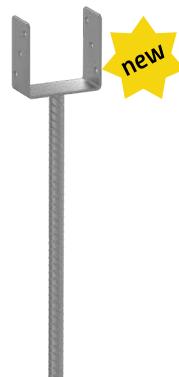
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CONCRETE-IN POST SUPPORTS



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PS R500 p. 129



PSZ p. 130



PSL p. 131



PSS p. 132



PSS R500 p. 133



PSSZ p. 134



PSF p. 134



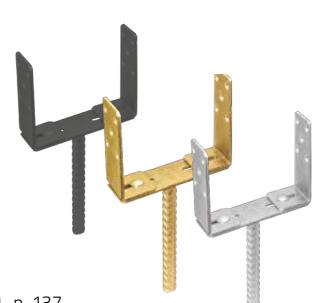
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PSW R500 p. 137



PSRU p. 138



PSRU 500 p. 139



PSRU R500 p. 139



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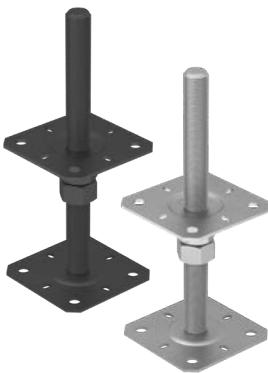


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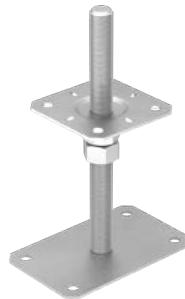
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PSRT p. 147



PSP p. 148



PSPD p. 150



PSD p. 152



PSP DX p. 154



PSPW p. 156



PSPA p. 162



PSPD p. 163



PSPOD p. 164



PDP p. 165

SCREW-IN POST SUPPORTS



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PUW p. 166



PMF p. 167



PMFU p. 168



PSO p. 169



PSOZ p. 170



PSSOZ p. 171



PSK p. 172



PST p. 173



PSOL p. 174



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ELEMENTS for ASSEMBLING GARDEN ARCHITECTURE



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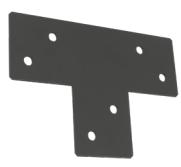
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SDLPA p. 182



SDLPB 1 p. 182



SDLZ 1 p. 183



SDLPC 1 p. 183



SDLPD 1 p. 183



SDLPE/F 1 p. 183





GHKO p. 184



GHMK p. 185



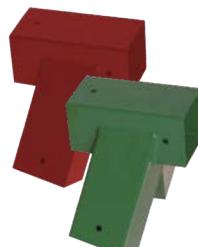
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GHSK p. 186



GHSO p. 186



GHVK p. 187



GHVO p. 187



GHZ p. 188



GHS p. 189



MHAM p. 190



MHA p. 190



MHB p. 190



MHC p. 190



MHD p. 190



MHUM p. 191



MHK p. 191



MHO p. 191



MHM p. 192

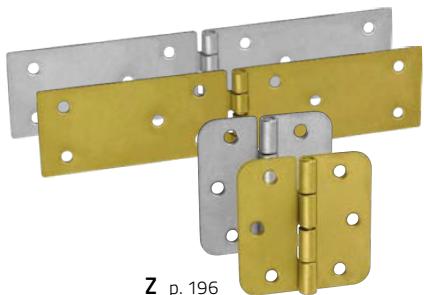


MHUW p. 192



MHW p. 192

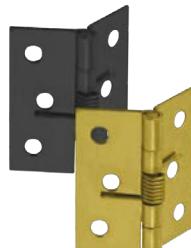
BRAIDED HINGES



Z p. 196



ZS p. 198



ZSS p. 199



ZMS p. 200



ZO p. 201



ZF p. 202



ZOF p. 203

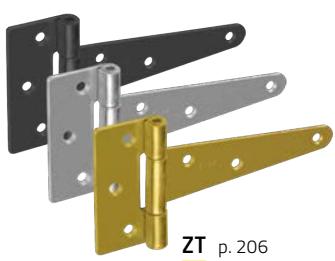


ZTS p. 204



ZD p. 205

GATE HINGES



ZT p. 206



ZB p. 207



ZBW p. 208



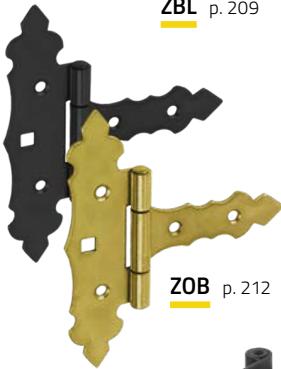
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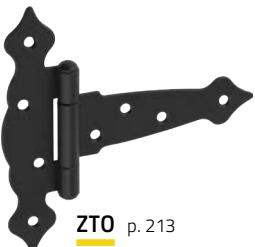
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ZBO p. 211



ZOB p. 212



ZTO p. 213



ZBNO p. 214



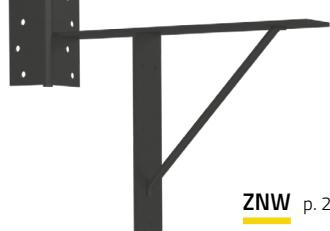
ZOK p. 214



ZBC p. 215

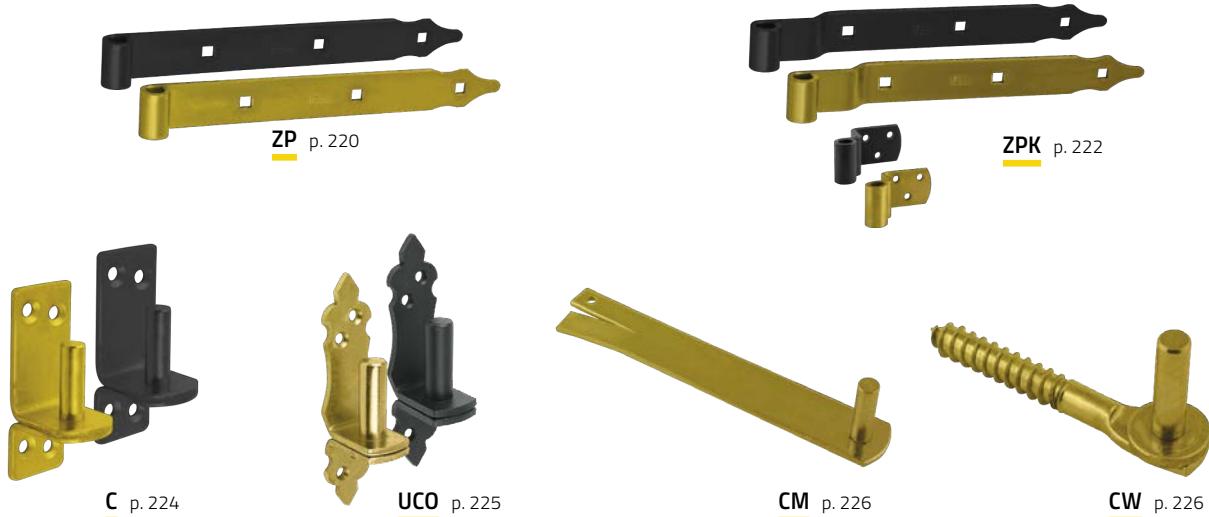
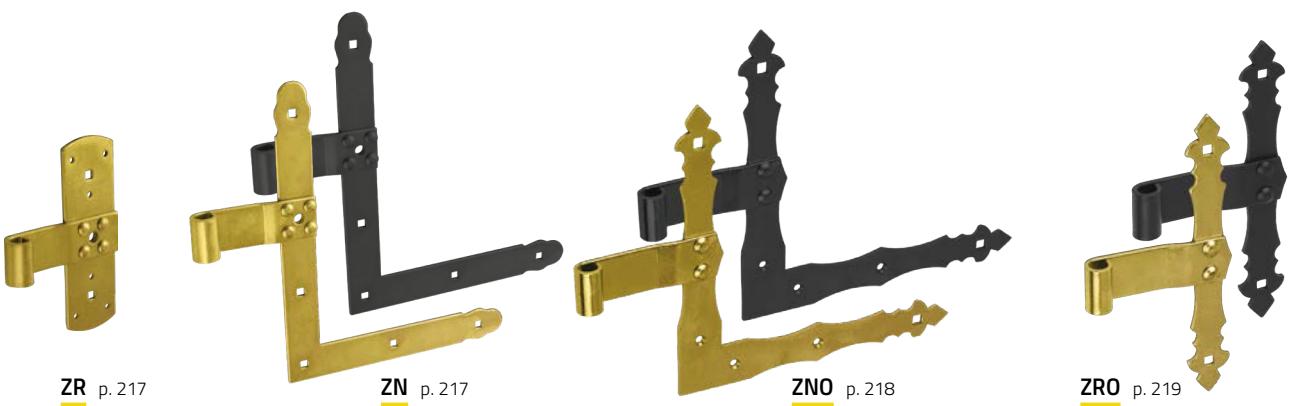


ZBS p. 215

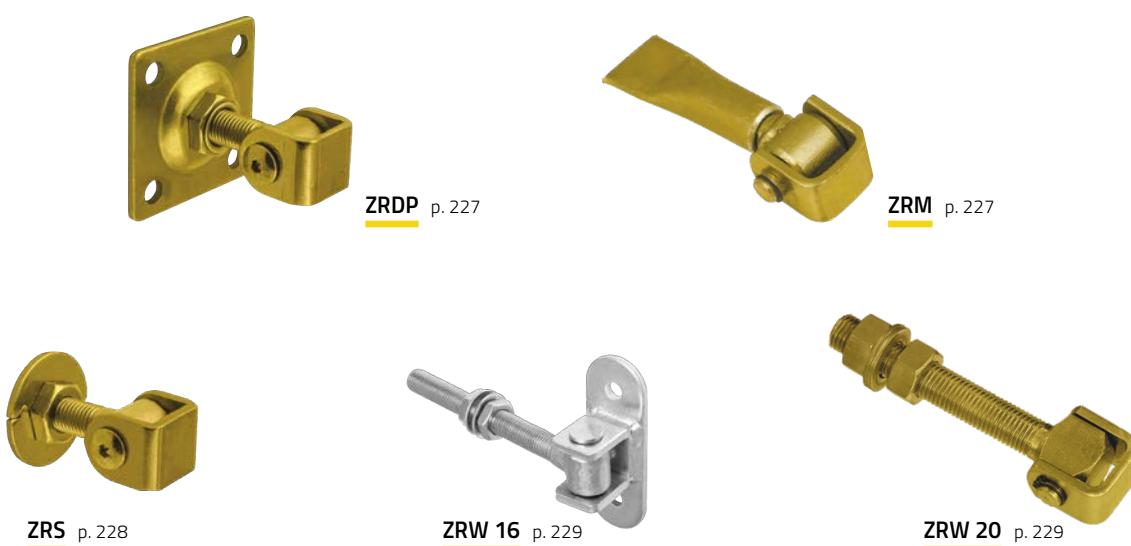


ZNW p. 216

STRAP HINGES



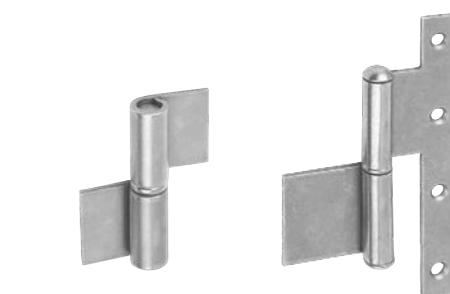
ADJUSTABLE HINGES



WELDING HINGES



ZTK p. 230



ZMP p. 231



ZMC p. 232



HASPS



ZZBR p. 233



ZZB p. 233



ZZK p. 234



ZZP p. 235



ZBZ p. 236



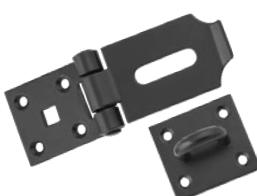
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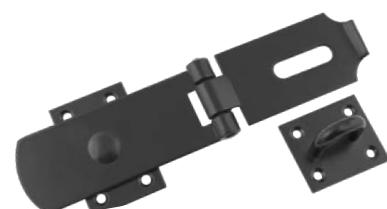
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ZWK p. 238

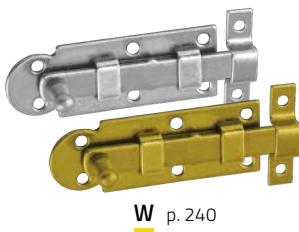


ZWP p. 239



ZWPO p. 239

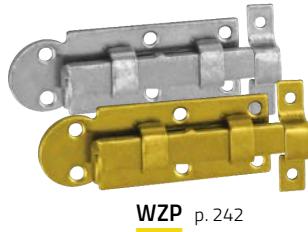
LATCHES



W p. 240



WZTW p. 241



WZP p. 242



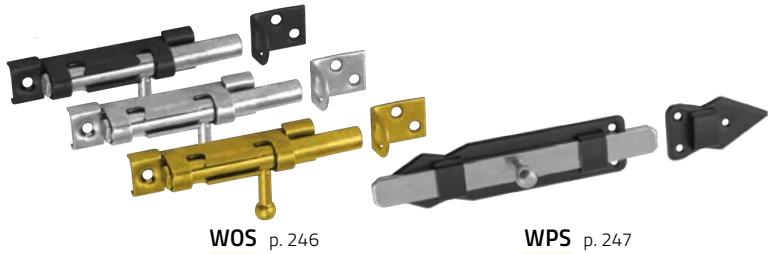
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WRO p. 244



WZD p. 245



WOS p. 246

WPS p. 247



WOK p. 248



WHS p. 249



WZF p. 249

GATE LATCHES



WCW p. 250



WCZ p. 251



WZK p. 252



WHK p. 252



WHG p. 254



WOG p. 255



WOGO p. 255



WZO p. 256



WBR p. 256



WHF p. 257



WHD p. 257

BOLTS



WRG p. 258



WOT p. 258



WSP p. 259



WRU p. 260



WRB p. 260



WRZ p. 261

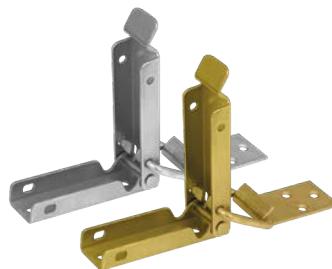
HOOKS



ZHk p. 262



ZHP p. 263



ZSK p. 264



SP p. 264

GATE STOPPERS



ST p. 266



SBR p. 266



SBK p. 267



SBO p. 268



SB 90 p. 268



SB 160 p. 269

HANDLES ■ DOOR HANDLES ■ DOOR LOCKS



UF p. 270



US p. 270



UN p. 271



UNB p. 271



UNR p. 272



UZD p. 272



UZR p. 273



WHA p. 274



WHB p. 274



WHU p. 276



WHUP p. 276



WHZ p. 277



WHO p. 278



WHW p. 278

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CT p. 290



CPS p. 294



CPW p. 296



WKT p. 298



WKW p. 300



PTS p. 289



WDS p. 302



GS p. 304



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SW p. 299

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CBS p. 309



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SCREWS ■ KNCHORS ■ NAILS

PBW p. 310



PBK p. 312



ANG p. 314

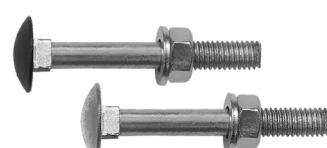


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ZACB p. 320



ANW p. 317



ZAS p. 321



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SDCS p. 322



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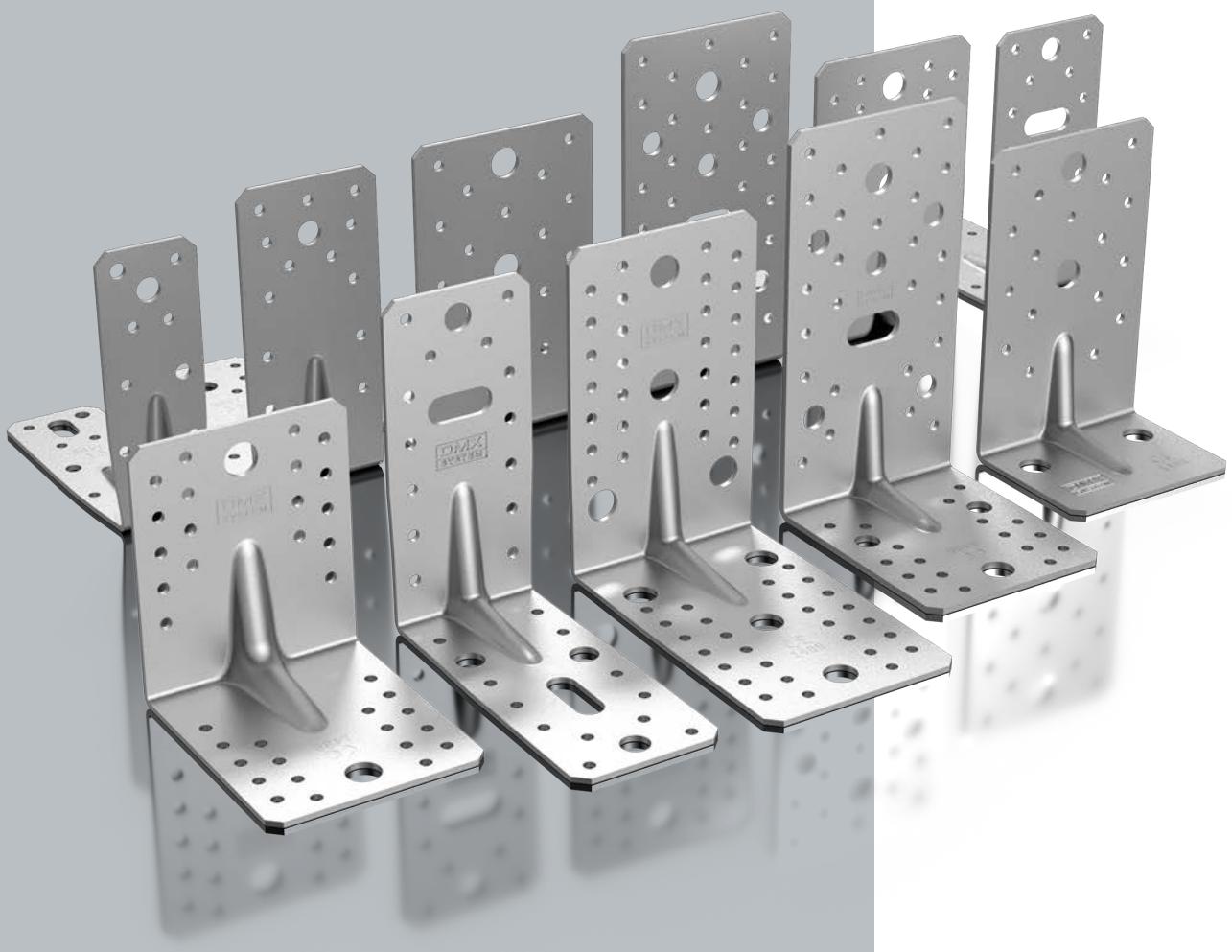


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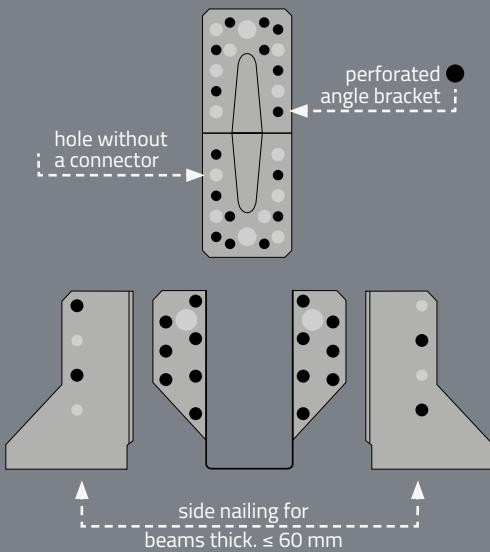
A close-up photograph of a wooden structure, likely a chair or table leg, featuring a complex assembly of silver-colored metal brackets. The brackets are triangular and hexagonal, designed to secure multiple wooden panels together. The wood has a light, warm tone with visible grain. The background is a plain, light grey.

domax



WOOD **CONNECTORS**

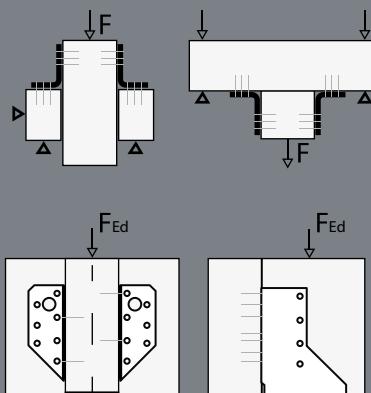
NAILING SCHEMES



One of the **Eurocode** standards defining the parameters of construction joints is the maintenance of the minimum spacing and distances between fasteners (e.g. nails). As the holes in our connectors are often more densely spaced than the spacing specified in the standard, the maximum number of nails to be used in the joint may be smaller than the number of holes in the connector. This leaves the users some freedom in terms of installation. The tables in the catalog contain **the most advantageous** nailing schemes, thanks to which **the highest loading capacity** of the connection can be obtained.

In the case of **joist hangers**, the side nails (securing the secondary beam to the hanger) do not have a bearing function in the joint. Their main task is to evenly distribute the load over the entire height of the secondary beam section. The arrangement of side nails should be used in full or staggered arrangement, depending on the thickness of the secondary beam. Full nailing is optimal for beams with a thickness greater than 60 mm. On the other hand, side nailing for beams with a thickness of ≤ 60 mm for beams with a thickness less than or equal to 60 mm, alternate nailing should be used.

LOADING CAPACITY SCHEMES



In accordance with the recommendations of **EAD 130186-00-0603**, the tests performed should reflect the behavior of the joint in practical application. Due to the large variety of product types, we have developed (based on EAD) various load patterns simulating the behavior of a given joint in practice. For the preparation of the test load diagrams, we chose connections that allow the verification of the behavior of the connectors **in the optimal and most representative application** of a given product.

The most common connection using **joist hangers** is the perpendicular connection of two wooden beams. In this catalog, we present technical parameters based on the results obtained from testing this type of connection.

ANGLE BRACKETS

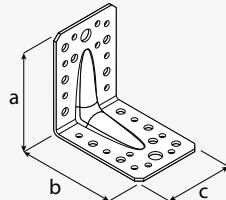
domax

Application	Angle brackets with reinforcement are characterized by a very high bending strength. They have a wide range of well-thought-out nailing scheme, thanks to which they can be used both in standard solutions and selected for individually designed joints.
Material	DX51D + Z275; DX51D + Z275 + black powder coating.
Mounting	ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; wood screws ø6, ø10; bolts M10, M12; concrete anchors M10, M12.

KP

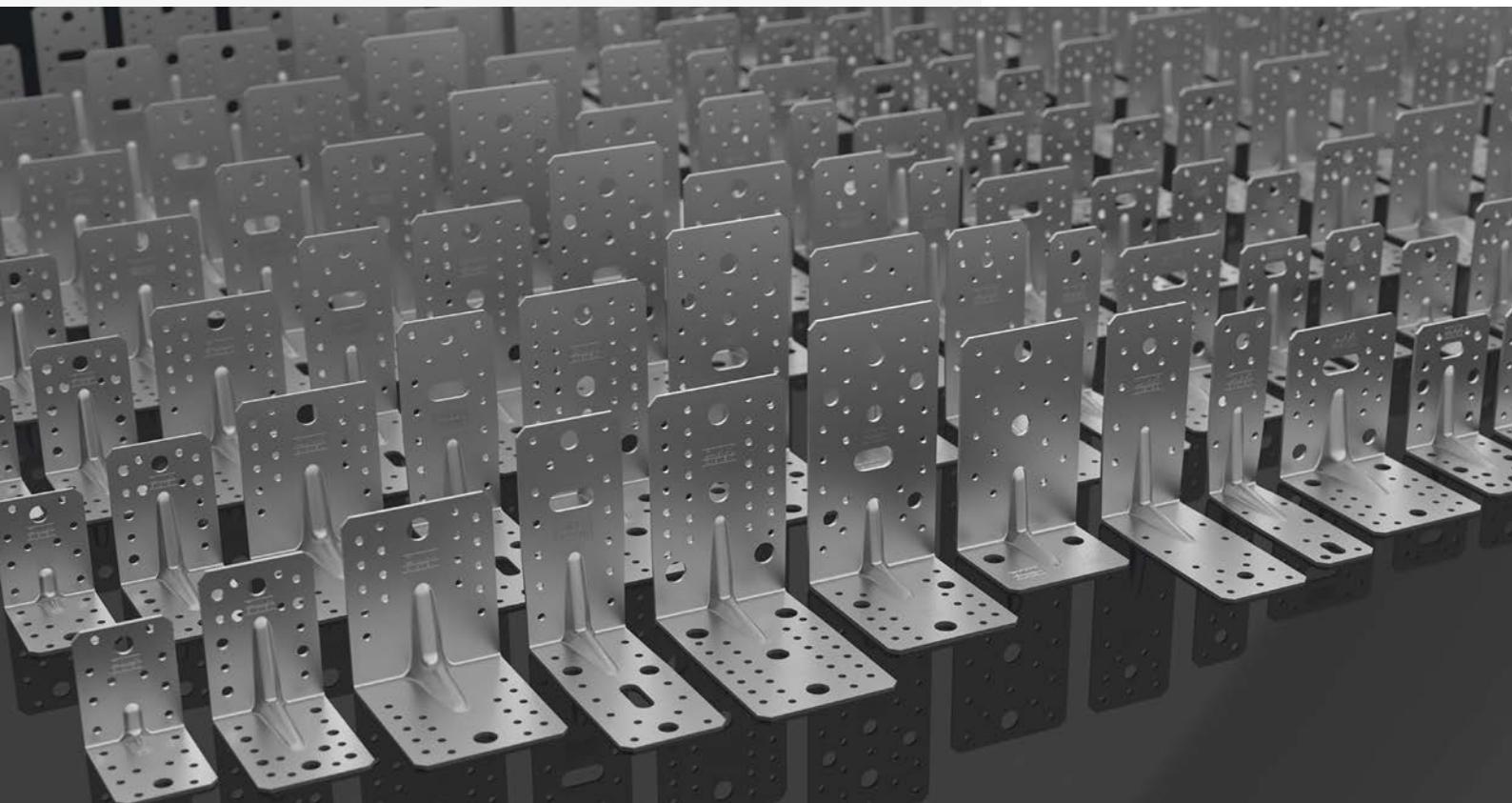
Angle bracket
with reinforcement

name	coat.	art no.	dimensions [mm]				holes [mm]				weight [g]	pack [pcs]	
			a	b	c	#	ø5	ø7	ø11	ø14			
KP 1	●	4021	90	90	65	2,5	16	12	2	–	–	208	20
KP 1	■	402102	90	90	65	2,5	16	12	2	–	–	208	10
KP 2	●	4022	105	105	90	2,5	36	–	–	2	–	345	20
KP 2	●	40223	105	105	90	3,0	36	–	–	2	–	412	20
KP 3	●	4023	90	50	55	2,5	20	–	2	–	–	134	20
KP 4	●	4024	70	70	55	2,5	20	–	2	–	–	139	20
KP 5	●	4025	140	140	65	2,5	26	–	2	–	–	344	10
KP 5	■	402502	140	140	65	2,5	26	–	3	–	–	344	10
KP 6	●	4026	172	105	90	3,0	44	–	7	2	ø14x14	517	10
KP 7	●	4027	145	145	90	2,5	56	–	–	8	–	450	10
KP 8	●	4028	145	70	90	2,5	17	–	–	4	–	342	10
KP 9	●	4029	128,5	128,5	45	2,5	12	4	1	–	ø11x9	213	20
KP 11	●	40211	90	90	65	2,5	13	9	5	–	ø11x11	206	20
KP 21	●	40221	105	105	90	2,5	28	–	4	1	ø14x14	337	20



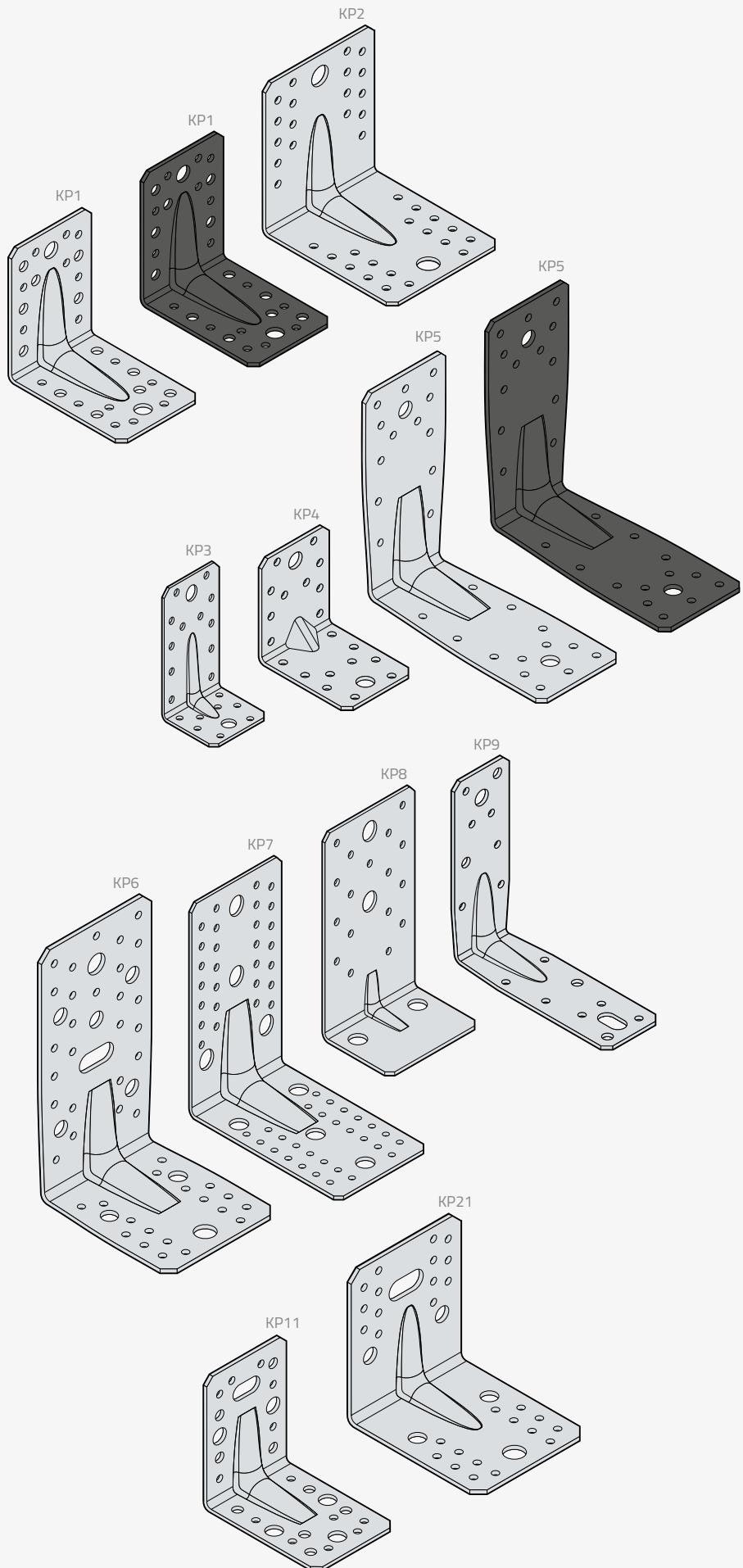
coating:

- DX51D + Z275MAC
- Duplex black



KP

Angle bracket
with reinforcement





Loading capacity scheme		Nailing scheme										
Connector	KP 1	KP 2	KP 2 (3mm)	KP 3	KP 4	KP 5	KP 6	KP 7	KP 8	KP 9	KP 11	KP 21
Loading type	pressure											
Wood moisture [%]	12,5	12,7	12,3	12,9	12,7	12,9	12,8	16,9	23	12,2	12,6	12,6
Density $\rho_{\text{mean}, 12\%}$ [kg/m ³]	413	404	435	403	414	424	407	428,2	411,7	440	405	403
$P_{\text{max,mean}, (350 \text{ kg/m}^3)}$ [kN]	32,6	40,5	42,9**	29,5	23,7	35,7	43,3	18,34	20,62	21,6	28,5	38,3
$P_{\text{max,k}, (350 \text{ kg/m}^3)}$ [kN]	27,2	35,2	—	23,1	19,6	25,7	34,6	12,5	12,9	18,2	23,1	31
Fasteners per connection	2*	2*	2*	2*	2*	2*	2*	2*	2*	2*	2*	2*
Determination method	tests											
Certificate	ETA 22/0631	ETA 22/0631	ETA 15/0725	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 14/0425	ETA 14/0425	ETA 15/0725	ETA 22/0631	ETA 22/0631

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.
** Test performed in the DOMAX laboratory.

KPS

Angle bracket
with reinforcement

Application

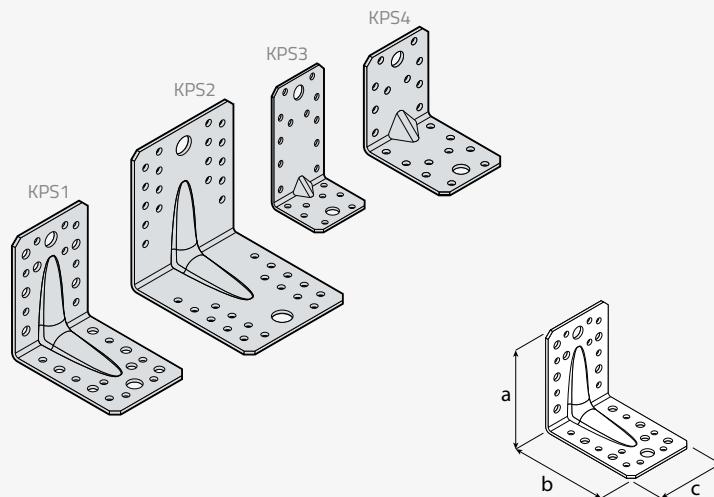
Angle brackets with reinforcement are characterized by a very high bending strength. They have a wide range of well-thought-out nailing scheme, thanks to which they can be used both in standard solutions and selected for individually designed connections.

Material

DX51D + Z275.

Mounting

ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket; wood screws Ø6, Ø10; bolts M10, M12; concrete anchors M10, M12.



name	coat.	art no.	dimensions [mm]				holes [mm]				weight [g]	packaging [pcs]
			a	b	c	#	Ø5	Ø7	Ø11	Ø14		
KPS 1	●	40212	90	90	65	1,5	16	12	2	—	119	20
KPS 2	●	40222	105	105	90	1,5	36	—	—	2	207	20
KPS 3	●	40232	90	50	55	1,5	20	—	2	—	83	20
KPS 4	●	40242	70	70	55	1,5	20	—	2	—	82	20

coating:

● DX51D + Z275MAC

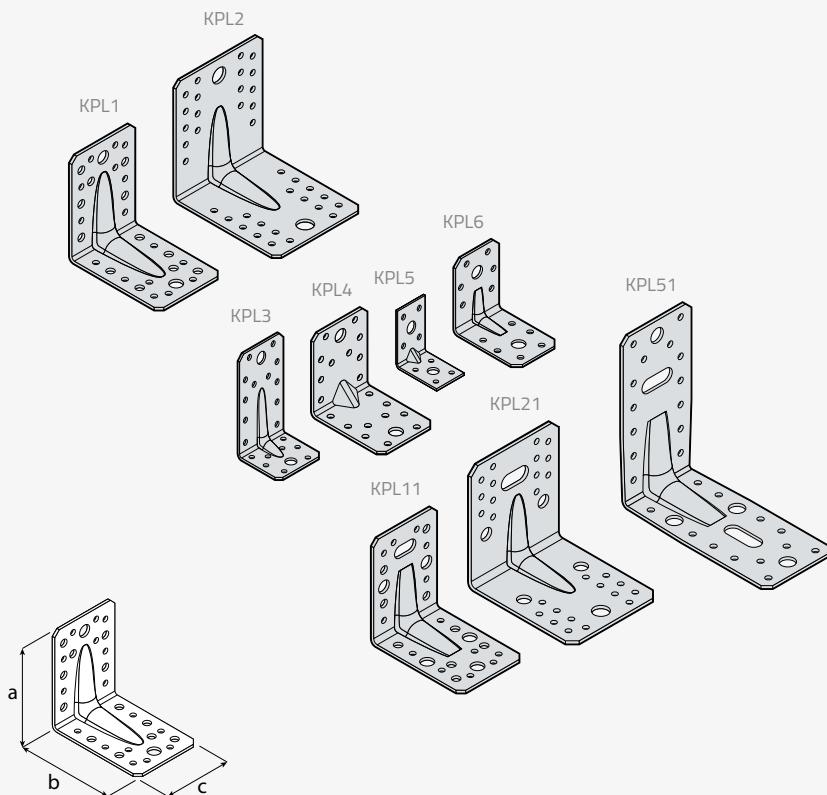


Loading capacity scheme		Nailing scheme			
Connector	F	KPS 1	KPS 2	KPS 3	KPS 4
Loading type	pressure	pressure	pressure	pressure	pressure
Wood moisture [%]	17,1	16,3	15,6	16	—
Density $p_{mean, 12\%}$ [kg/m³]	411	429	391	406	—
$P_{max,mean} (350 \text{ kg/m}^3)$ [kN]	—	—	—	—	—
$P_{max,k} (350 \text{ kg/m}^3)$ [kN]	16,3	18,7	12,6	11,6	—
Fasteners per connection	2*	2*	2*	2*	2*
Determination method	calculations	calculations	calculations	calculations	calculations
Certificate	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 14/0425

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

KPL

Angle bracket
with reinforcement



name	coat.	art no.	dimensions [mm]				holes [mm]					weight [g]	pack [pcs]	
			a	b	c	#	ø5	ø7	ø11	ø12	ø14	□		
KPL 1	●	4051	90	90	65	2	16	12	2	—	—	—	166	20
KPL 2	●	4052	105	105	90	2	36	—	—	—	2	—	276	20
KPL 3	●	4053	90	50	55	2	20	—	2	—	—	—	108	20
KPL 4	●	4054	70	70	55	2	20	—	2	—	—	—	109	20
KPL 5	●	4055	50	50	35	2	8	—	2	—	—	—	49	20
KPL 6	●	4056	60	60	45	2	12	—	2	—	—	—	76	20
KPL 11	●	40511	90	90	65	2	13	—	5	—	—	—	160	20
KPL 21	●	40521	105	105	90	2	28	—	4	—	1	ø11x11	269	20
KPL 51	●	40551	140	140	65	2	24	—	—	4	—	ø14x14	260	20

coating:

● DX51D + Z275MAC

Loading capacity scheme			Nailing scheme						
Connector	KPL 1	KPL 2	KPL 3	KPL 4	KPL 5	KPL 6	KPL 11	KPL 21	
Loading type	pressure	pressure	pressure	pressure	pressure	pressure	pressure	pressure	
Wood moisture [%]	12,7	12,5	12,7	12,8	15,2	12,9	14,9	15,6	
Density $p_{mean, 12\%}$ [kg/m³]	401	409	424	405	421,2	422,8	452,1	472,7	
$P_{max,mean(350 kg/m³)}$ [kN]	28,2	38,4	23,9	21,2	8,09	9,49	18,43	21,23	
$P_{max,k(350 kg/m³)}$ [kN]	22,3	28,4	20,5	18,5	6,8	6,2	13	17,1	
Fasteners per connection	2*	2*	2*	2*	1**	1**	1**	1**	
Determination method	tests	tests	tests	tests	tests	tests	tests	tests	
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 14/0425	

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.
** Forces are for a complete connection including one coupler.



LBS

Angle bracket
double reinforced

Application

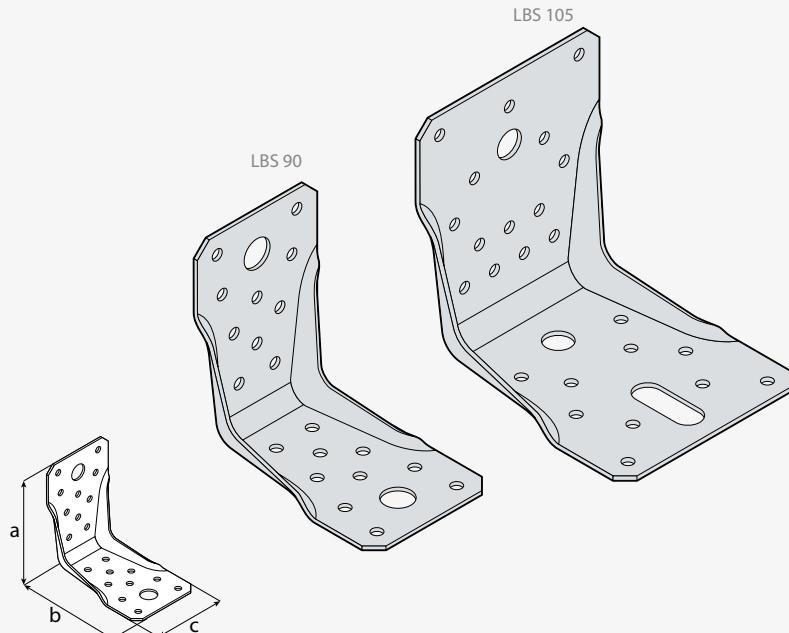
Angle brackets with double ribs are characterized by very high bending strength. The hole pattern allows for connections in various combinations, such as wood-wood or wood-concrete.

Material

DX51D + Z275.

Mounting

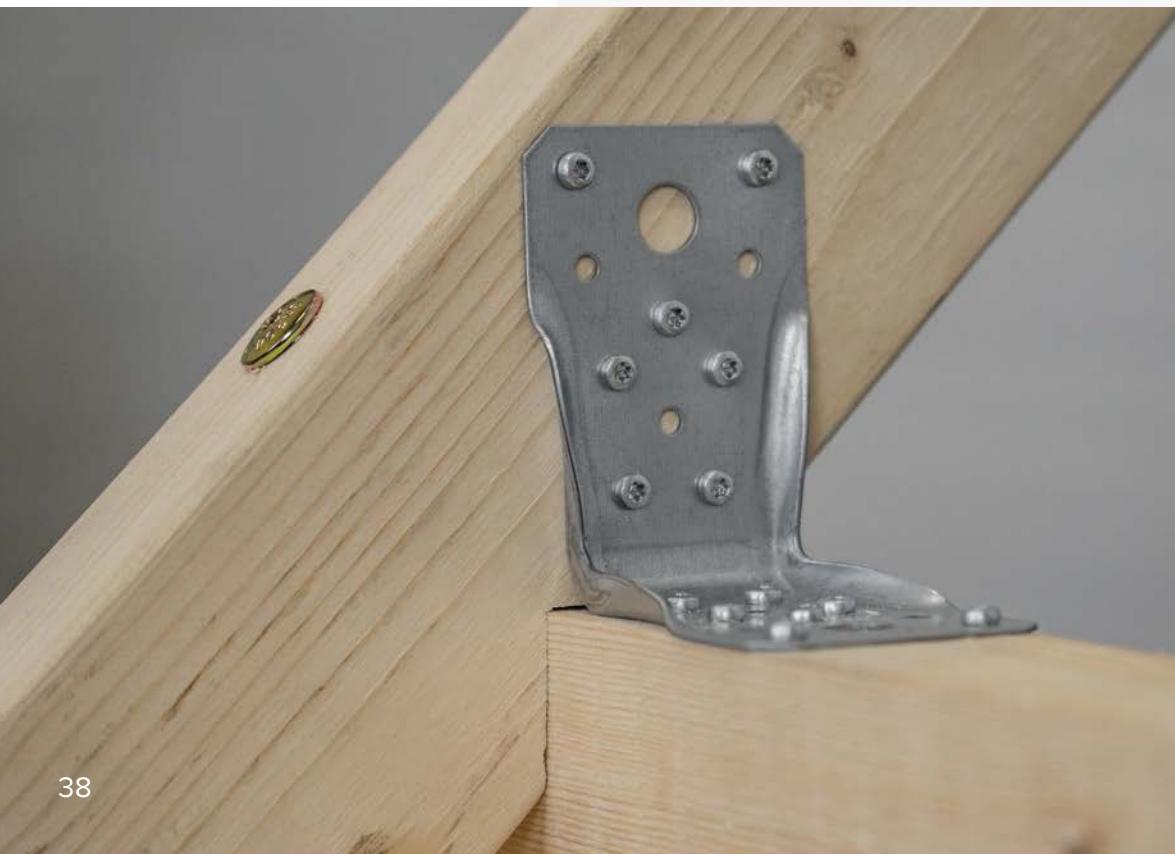
ANCHOR nails ANCHOR ø4; ANW – ANCHOR screws ø5 socket Torx20; wood screws ø10; bolts M12; concrete anchors M12.



name	coat.	art no.	dimensions [mm]				holes [mm]				weight [g]	pack. [pcs]
			a	b	c	#	ø5	ø12	ø13	□		
LBS 90	●	40302	90	90	60	1,5	20	–	2	–	130	10
LBS 105	●	40301	105	105	90	2,0	24	2	–	ø12x20	280	10

coating:

● DX51D + Z275MAC





KPK

Angle bracket
with reinforcement

Application

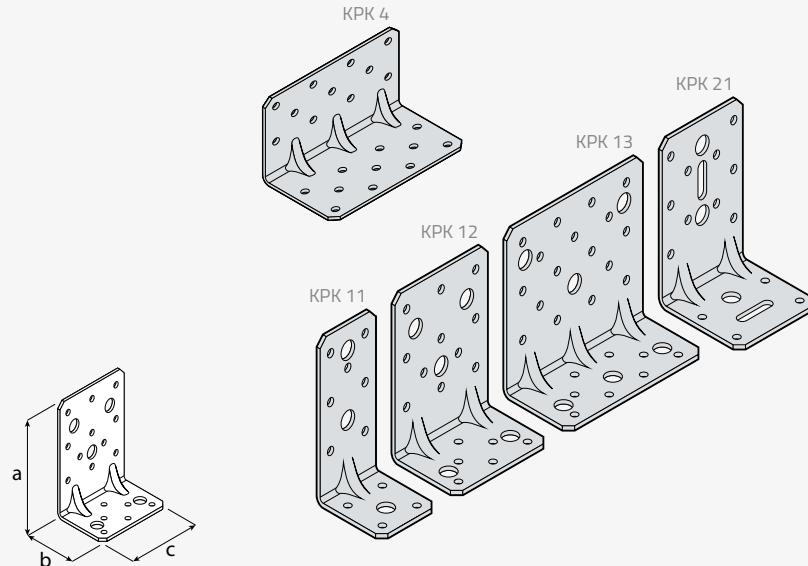
KPK angle brackets deviate from traditional punching systems in favor of adapting to the requirements of the Eurocode, in which one of the most important properties is to maintain the minimum spacing and distances between nails. They have a wide range of well-thought-out nailing scheme, thanks to which they can be used both in standard solutions and selected for individually designed joints.

Material

DX51D + Z275.

Mounting

ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket; wood screws Ø6, Ø10; bolts M6, M10; concrete anchors M6, M10.



name	coat.	art no.	dimensions [mm]				holes [mm]				weight [g]	packaging [pcs]
			a	b	c	#	Ø5	Ø11	Ø7x15	Ø7x20		
KPK 4	●	4044	65	65	100	2,5	22	–	–	–	232	20
KPK 11	●	40411	95	53	45	2,5	11	3	–	–	112	20
KPK 12	●	40412	95	53	75	2,5	17	5	–	–	189	20
KPK 13	●	40413	95	53	110	2,5	25	6	–	–	281	20
KPK 21	●	40421	95	65	65	2,5	14	3	1	1	178	20

coating:
● DX51D + Z275MAC

		Nailing scheme					Load capacity scheme
Connector	KPK 4	KPK 11	KPK 12	KPK 13	KPK 21		
Loading type	pressure	pressure	pressure	pressure	pressure		
Wood moisture [%]	14,3	17,7	14,3	13,4	12,3		
Density $p_{mean,12\%}$ [kg/m³]	416,8	460,8	460,9	398,2	468,5		
$P_{max,mean(350\text{ kg/m}^3)}$ [kN]	15,85	13	17,32	22,13	13,53		
$P_{max,k(350\text{ kg/m}^3)}$ [kN]	12,7	10,4	13,5	16,7	10,8		
Fasteners per connection	1**	1**	1**	1**	1**		
Determination method	tests	tests	tests	tests	tests		
Certificate	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 14/0425		

** Forces are for a complete connection including one coupler.



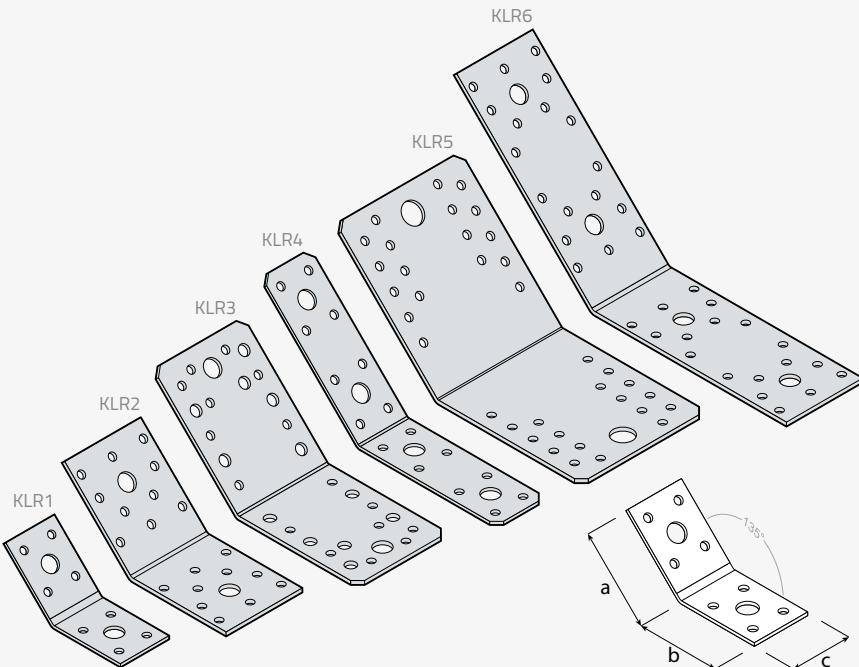
Application Angle brackets intended for joining wooden elements at an angle of 135°, making braces, swords or diagonal reinforcements of frame elements.

Material DX51D + Z275.

Mounting ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; wood screws ø6, ø10; bolts M10, M12; concrete anchors M10, M12.

KLR

Angle bracket
135°



name	coat.	art no.	dimensions [mm]				holes [mm]				weight [g]	packaging [pcs]
			a	b	c	#	ø5	ø7	ø11	ø14		
KLR 1	●	4081	50	50	35	2,5	8	–	2	–	62	20
KLR 2	●	4082	70	70	55	2,5	20	–	2	–	140	20
KLR 3	●	4083	90	90	65	2,5	16	12	2	–	211	20
KLR 4	●	4084	100	100	35	2,5	16	–	4	–	124	20
KLR 5	●	4085	105	105	90	2,5	36	–	–	2	347	20
KLR 6	●	4086	140	140	55	2,5	36	–	4	–	276	20

coating:

● DX51D + Z275MAC

Loading capacity scheme		Nailing scheme					
Connector	KLR 1	KLR 2	KLR 3	KLR 4	KLR 5	KLR 6	
Loading type	pressure	pressure	pressure	pressure	pressure	pressure	
Wood moisture [%]	13,8	15,5	15,5	15,7	15,3	16	
Density $p_{mean, 12\%}$ [kg/m³]	422,2	429,7	407,1	468,1	410,8	497,6	
$p_{max,mean} (350 \text{ kg/m}^3)$ [kN]	5,71	10,95	10,59	6,35	15,41	9,98	
$P_{max,k} (350 \text{ kg/m}^3)$ [kN]	4,2	7,9	8,3	5,1	13,6	7,2	
Fasteners per connection	1**	1**	1**	1**	1**	1**	
Determination method	tests	tests	tests	tests	tests	tests	
Certificate	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 14/0425	

** Forces are for a complete connection including one coupler.



KL

Angle
bracket

Application

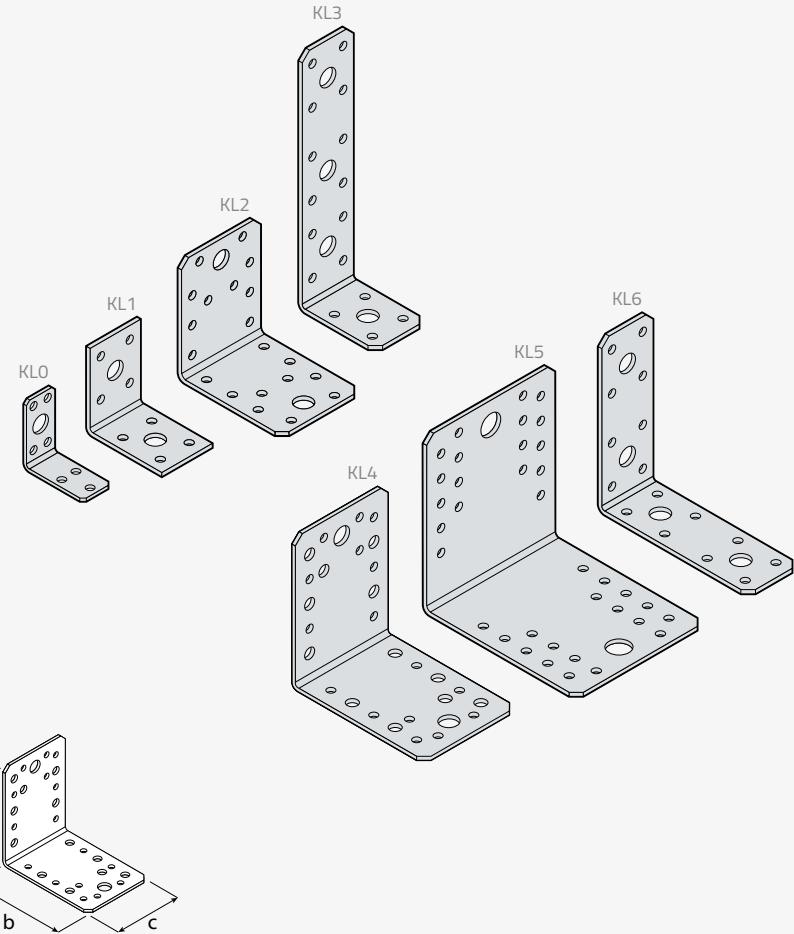
Basic angle brackets for joining wood with wood, concrete or steel. Various sizes of holes increase their versatility and allow mounting on many types of dowel connectors.

Material

DX51D + Z275.

Mounting

ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket; wood screws Ø6, Ø10; bolts M10, M12; concrete anchors M10, M12.



name	coat.	art no.	dimensions [mm]				holes [mm]				weight [g]	packaging [pcs]
			a	b	c	#	Ø5	Ø7	Ø11	Ø14		
KL 0*	●	4070	40	40	20	2,0	7	—	1	—	21	20
KL 1	●	4071	50	50	35	2,5	8	—	2	—	62	20
KL 2	●	4072	70	70	55	2,5	20	—	2	—	138	20
KL 3	●	4073	150	50	35	2,5	16	—	4	—	124	20
KL 4	●	4074	90	90	65	2,5	16	12	2	—	208	20
KL 5	●	4075	105	105	90	2,5	36	—	—	2	349	20
KL 6	●	4076	102	102	35	2,5	16	—	4	—	122	20

* produced to order

coating:
● DX51D + Z275MAC



Loading capacity scheme		Nailing scheme					
Connector	KL 0	KL 1	KL 2	KL 3	KL 4	KL 5	KL 6
Loading type	pressure	pressure	pressure	pressure	pressure	pressure	pressure
Wood moisture [%]	12,7	12,7	12,8	12,7	13	12,9	11,9
Density $p_{mean, 12\%}$ [kg/m³]	438	410	401	406	401	405	435
$P_{max,mean}$ (350 kg/m³) [kN]	8,6	14	24,4	17,7	24,8	31,2	16,2
$P_{max,k}$ (350 kg/m³) [kN]	7,4	11	20,2	15,2	21,9	27,6	13,6
Fasteners per connection	2*	2*	2*	2*	2*	2*	2*
Determination method	tests	tests	tests	tests	tests	tests	tests
Certificate	ETA 18/1165	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 15/0725

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

KM

Perforated
angle bracket

Application	Standard angle brackets with universal perforation. The large number of holes placed in them allows the implementation of many simple and complex connections.
Material	DX51D + Z275; Duplex: DX51D + Z275 + black powder coating.
Mounting	ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket.

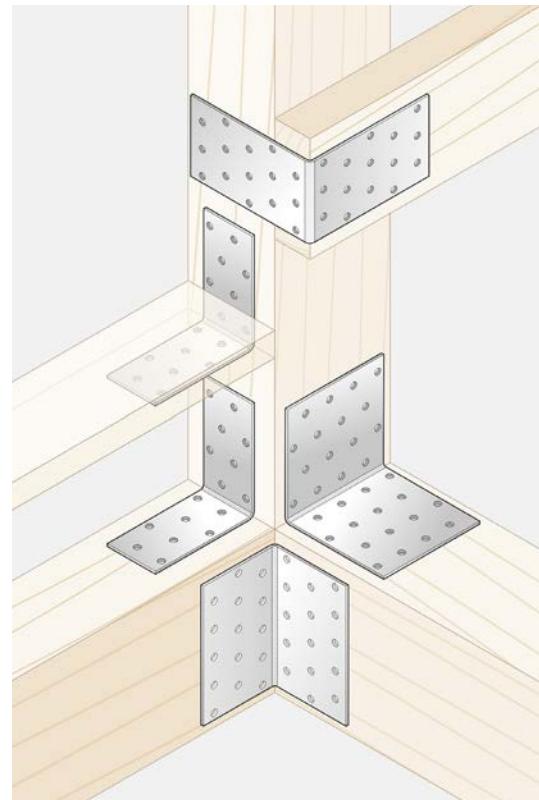
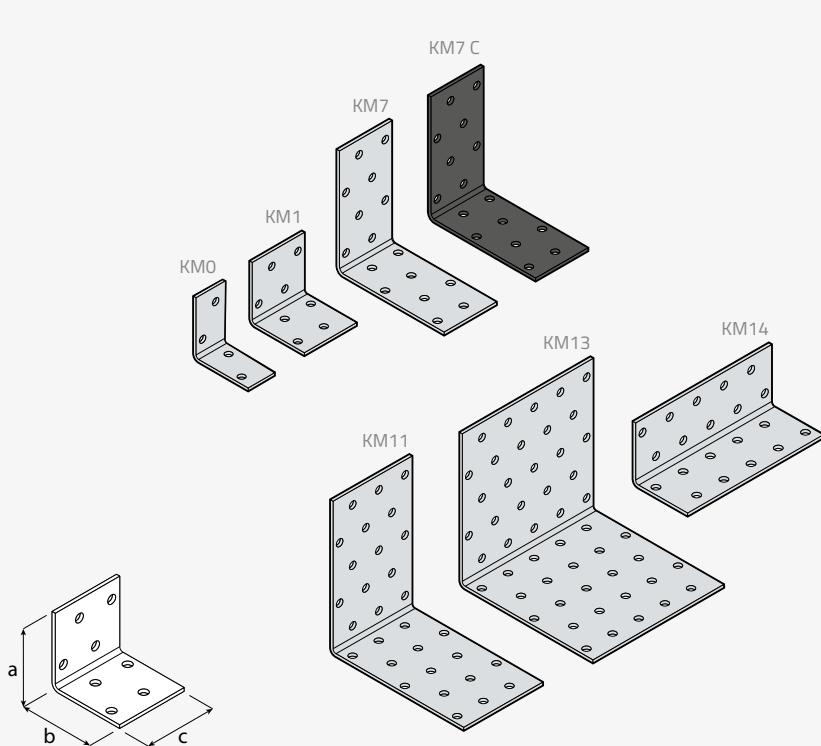
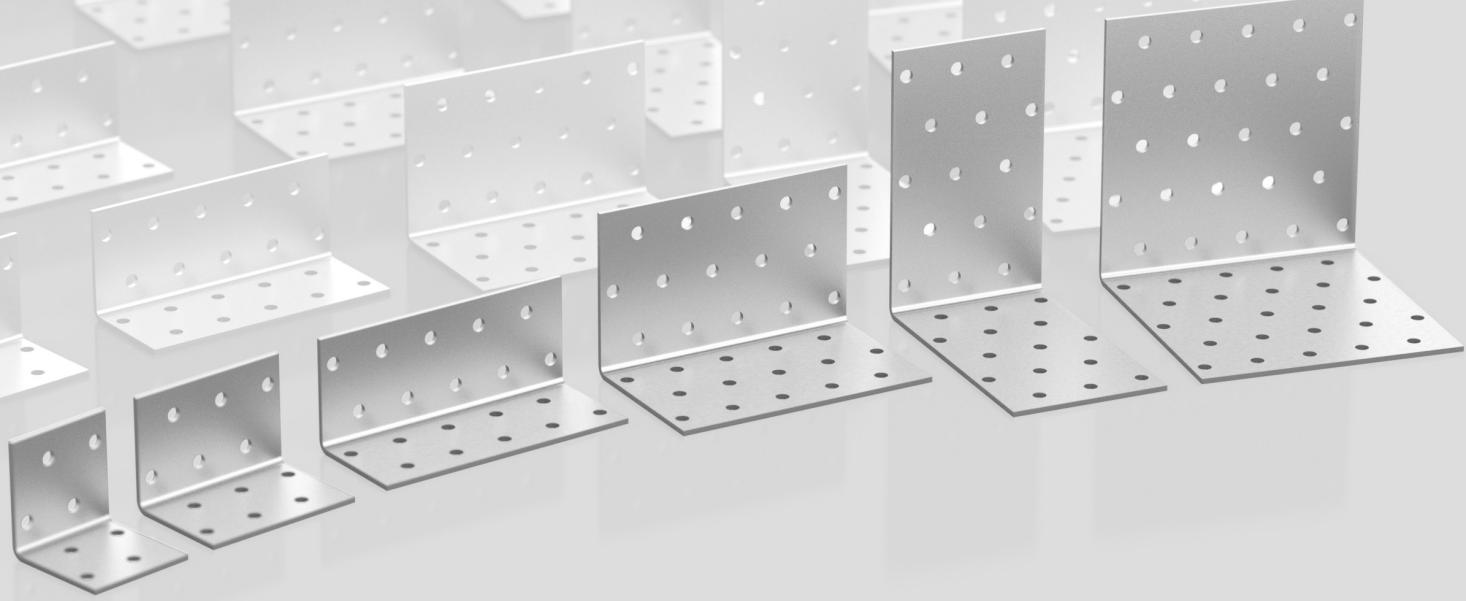
name	coat.	art no.	dimensions [mm]				holes [mm]	weight [g]	packaging [pcs]
			a	b	c	#			
KM 0	●	4100	40	40	20	2,0	4	24	50
KM 1	●	4101	40	40	40	2,0	8	46	50
KM 2	●	4102	40	40	60	2,0	12	72	50
KM 3	●	4103	60	60	40	2,0	12	70	20
KM 4	●	4104	60	60	60	2,0	18	106	20
KM 5	●	4105	60	60	80	2,0	24	142	20
KM 6	●	4106	60	60	100	2,0	30	179	20
KM 7	●	4107	80	80	40	2,0	16	94	20
KM 7 C	■	41072	80	80	40	2,0	16	94	20
KM 8	●	4108	80	80	60	2,0	24	140	20
KM 9	●	4109	80	80	80	2,0	32	187	20
KM 10	●	4110	80	80	100	2,0	40	237	20
KM 11	●	4111	100	100	60	2,0	30	177	20
KM 12	●	4112	100	100	80	2,0	40	232	20
KM 13	●	4113	100	100	100	2,0	50	294	20
KM 14	●	4114	40	40	100	2,0	20	115	20
KM 15	●	4115	40	40	200	2,0	40	239	20
KM 16	●	4116	90	90	40	2,0	16	107	20
KM 17	●	4117	50	50	40	2,0	8	51	20
KM 18	●	4118	60	60	50	2,0	12	92	20
KM 19	●	4119	120	90	40	3,0	18	191	20
KM 20	●	4120	60	60	25	2,0	6	51	20

coating:

- DX51D + Z275MAC
- Duplex black

Loading capacity scheme		Nailing scheme						
Connector		KM 1	KM 2	KM 3	KM 4	KM 5	KM 6	KM 7
Loading type	pressure	pressure	pressure	pressure	pressure	pressure	pressure	pressure
Wood moisture [%]	–	–	12,8	–	–	–	12,7	–
Density $p_{mean, 12\%}$ [kg/m³]	C24	C24	410	C24	C24	403	C24	
$P_{max,mean} (350 \text{ kg/m}^3)$ [kN]	–	–	16,1	–	–	31,6	–	
$P_{max,k} (350 \text{ kg/m}^3)$ [kN]	14	14	14	15,2	19,88	26,3	14,8	
Fasteners per connection	2*	2*	2*	2*	2*	2*	2*	2*
Determination method	calculations	tests	tests	calculations	calculations	tests	calculations	
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.



Nailing scheme												
KM 8	KM 9	KM 10	KM 11	KM 12	KM 13	KM 14	KM 15	KM 16	KM 17	KM 18	KM 19	KM 20
pressure												
12,8	—	12,8	—	—	12,6	—	—	11,7	11,4	14,3	11,9	—
413	C24	413	C24	C24	410	C24	C24	441	456	437	429	C24
19,2	—	32,9	—	—	33,4	—	—	11,1	11,2	13,5	20,5	—
15,6	26,83	27,9	19,88	28,54	29,5	14,8	24,16	8,5	9,3	11,2	15,4	15
2*	2*	2*	2*	2*	2*	2*	2*	2*	2*	2*	2*	2*
tests	calculations	tests	calculations	calculations	tests	calculations	calculations	tests	tests	tests	tests	calculations
ETA 22/0631	ETA 18/1165	ETA 15/0725	ETA 15/0725	ETA 18/1165	ETA 22/0631							

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

KMP

Perforated
angle bracket
with reinforcement



Application

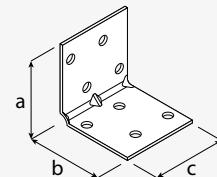
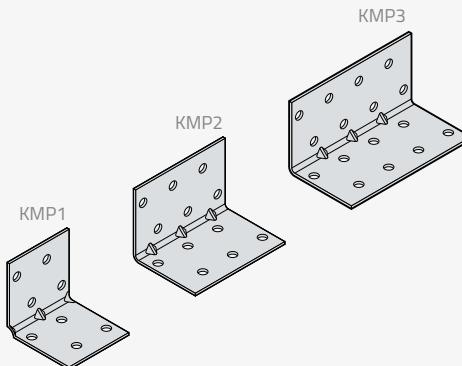
Standard angle brackets with universal perforation. The large number of holes placed in them allows the implementation of many simple and complex connections. Properly designed ribs increase the bending strength, which allows the use of thinner corner material while maintaining similar strength parameters.

Material

DX51D + Z275.

Mounting

ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket.



name	coat.	art no.	dimensions [mm]				holes [mm] ø5	weight [g]	packaging [pcs]
			a	b	c	#			
KMP 1	●	4131	40	40	40	1,5	8	35	50
KMP 2	●	4132	40	40	60	1,5	12	52	50
KMP 3	●	4133	40	40	80	1,5	16	72	20
KMP 4	●	4134	60	60	40	1,5	12	54	20
KMP 5	●	4135	60	60	60	1,5	18	78	20
KMP 6	●	4136	60	60	80	1,5	24	107	20
KMP 7	●	4137	80	80	40	1,5	16	71	20
KMP 8	●	4138	80	80	60	1,5	24	107	20
KMP 9	●	4139	80	80	80	1,5	32	145	20

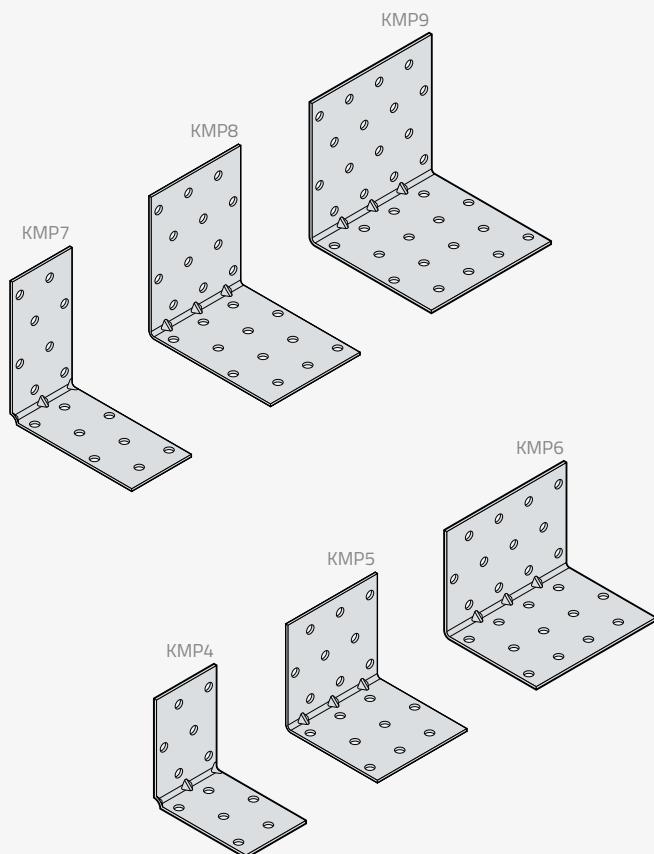
coating:
● DX51D + Z275MAC

KMP

Perforated
angle bracket
with reinforcement

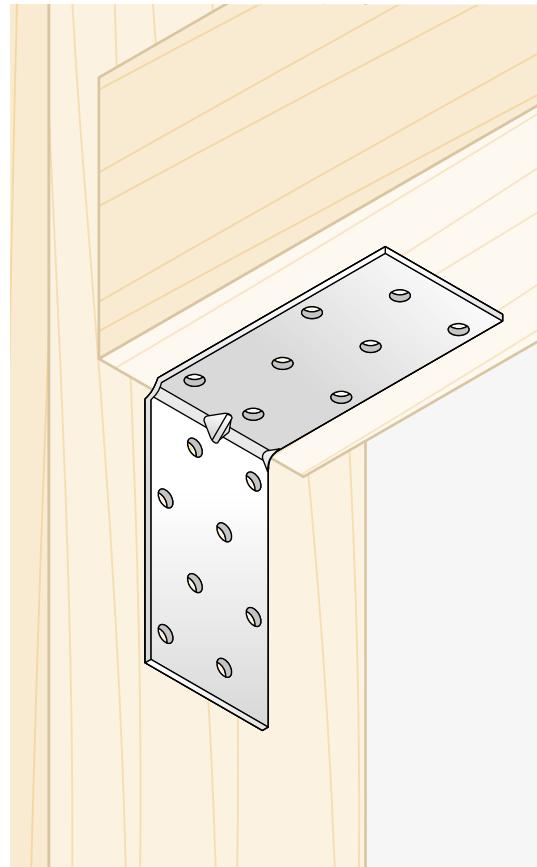


ETA 22/0631



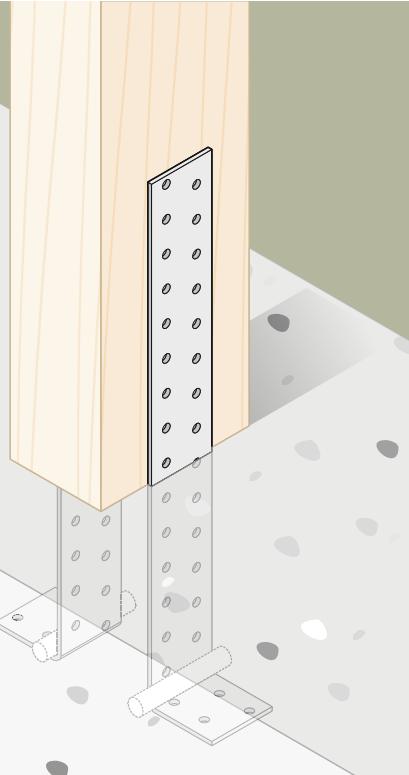
Loading capacity scheme		Nailing scheme								
Connector	KMP 1	KMP 2	KMP 3	KMP 4	KMP 5	KMP 6	KMP 7	KMP 8	KMP 9	
Loading type	pressure	pressure	pressure	pressure	pressure	pressure	pressure	pressure	pressure	
Wood moisture [%]	-	-	-	-	-	-	-	-	-	
Density $p_{\text{mean}, 12\%}$ [kg/m ³]	C24	C24	C24	C24	C24	C24	C24	C24	C24	
$P_{\text{max,mean}} (350 \text{ kg/m}^3)$ [kN]	6,85	6,71	6,92	3,82	6,02	7,11	6,12	7,42	12,1	
$P_{\text{max,k}} (350 \text{ kg/m}^3)$ [kN]	6,2	5,91	6,26	3,41	5,51	6,8	5,53	6,57	10,71	
Fasteners per connection	2*	2*	2*	2*	2*	2*	2*	2*	2*	
Determination method	tests	tests	tests	tests	tests	tests	tests	tests	tests	
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.





Anchor angle bracket



Application

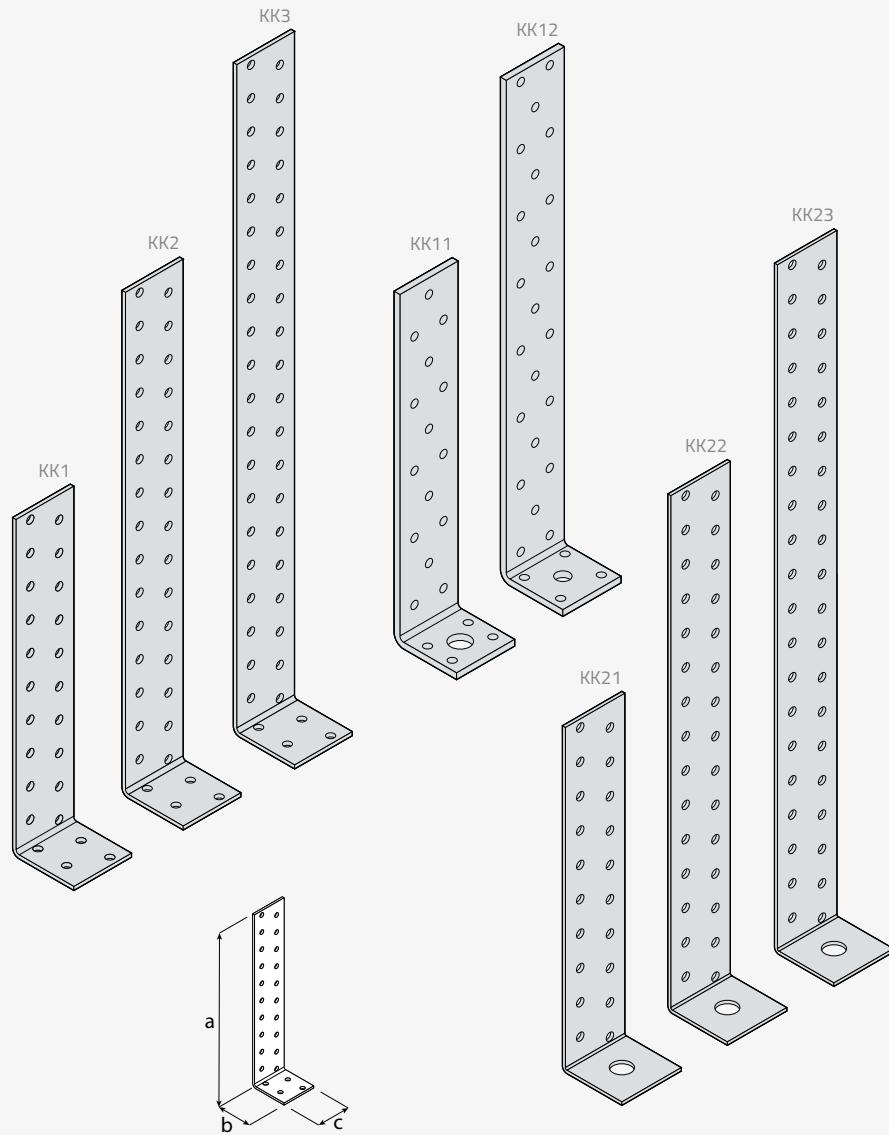
KK anchor brackets are intended for anchoring wood to concrete. They are perfect for fixing poles, ground beams and wall boards. The lower part is embedded in concrete, while wooden beams are attached to the protruding part. They are designed for fixing wood in concrete or wood in a wooden substrate. They are mainly used for anchoring poles and wooden walls.

Material

DX51D + Z275.

Mounting

ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket; wood screws Ø4, Ø8, Ø12; bolts M8; concrete anchors M8, M12.



name	coat.	art no.	dimensions [mm]				holes [mm]				weight [g]	pack [pcs]
			a	b	c	≠	Ø5	Ø9	Ø12	Ø13		
KK 1	●	4151	200	40	40	2,0	24	—	—	—	140	20
KK 2	●	4152	300	40	40	2,0	34	—	—	—	198	20
KK 3	●	4153	400	40	40	2,0	44	—	—	—	258	20
KK 11	●	4155	210	43	40	4,0	19	—	—	1	288	10
KK 12	●	4156	300	43	40	4,0	27	1	—	—	392	10
KK 21	●	415121	200	40	40	2,0	20	—	1	—	140	20
KK 22	●	415222	300	40	40	2,0	30	—	1	—	198	20
KK 23	●	415323	400	40	40	2,0	40	—	1	—	258	20

coating:
● DX51D + Z275MAC



Connector	Nailing scheme								Loading capacity scheme
	KK 1	KK 2	KK 3	KK 11	KK 12	KK 21	KK 22	KK 23	
Loading type	pressure	pressure	pressure	pulling out					
Wood moisture [%]	12,9	12,7	12,8	11,7	11,4	12,9	12,8	12,8	
Density $\rho_{mean, 12\%}$ [kg/m³]	400	405	400	429	439	405	420	420	
$P_{max, mean}$ (350 kg/m³) [kN]	14,4	16,6	16,6	32,8	20,7	25,5	27,4	29,3	
$P_{max,k}$ (350 kg/m³) [kN]	11,6	13,1	14,7	26,5	18,3	19,9	22,5	25,9	
Fasteners per connection	2*	2*	2*	2*	2*	2*	2*	2*	
Determination method	tests								
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 15/0725	ETA 15/0725	ETA 22/0631	ETA 22/0631	ETA 22/0631	

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

LBZ

Concrete
angle bracket



Application

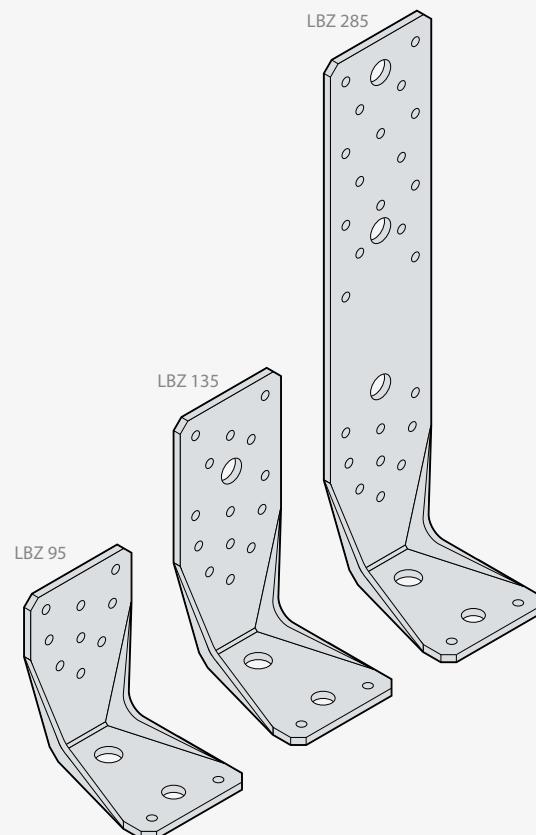
LBZ concrete angle brackets are intended mainly for fixing the wall board and ground beams as well as for anchoring columns. The sheet thickness used in their production and special ribbing on the edges ensure very high bending strength.

Material

S235 + hot-dip galvanized.

Mounting

ANCHOR ø4 ring nails; ANW – ANCHOR screws ø5 Torx20 socket; screws for wood ø10; bolts M10, M12; concrete anchors M10, M12.



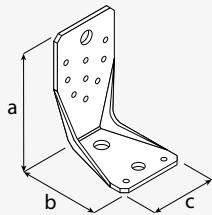
LBZ

Concrete
angle bracket

name	coat.	art no.	dimensions [mm]				holes [mm]			weight [g]	packaging [pcs]
			a	b	c	#	Ø5	Ø11	Ø13,5		
LBZ 95	●	4227	95	65	85	4,0	11	1	1	365	10
LBZ 135	●	4228	135	65	85	4,0	16	1	2	445	10
LBZ 285	●	4229	285	65	85	4,0	27	1	4	755	10

coating:

● hot-dip galvanization



Loading capacity scheme		Nailing scheme		
Connector	LBZ 95	LBZ 135	LBZ 285	
Loading type	pulling out	pulling out	pulling out	
Wood moisture [%]	13	13	–	
Density $\rho_{\text{mean},12\%}$ [kg/m³]	407	432	C24	
$P_{\text{max,mean}}(350 \text{ kg/m}^3)$ [kN]	21,7	37	–	
$P_{\text{max,k}}(350 \text{ kg/m}^3)$ [kN]	18,4	29,2	50,6	
Fasteners per connection	2*	2*	2*	
Determination method	tests	tests	calculations	
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.



✓ in our offer

SBK

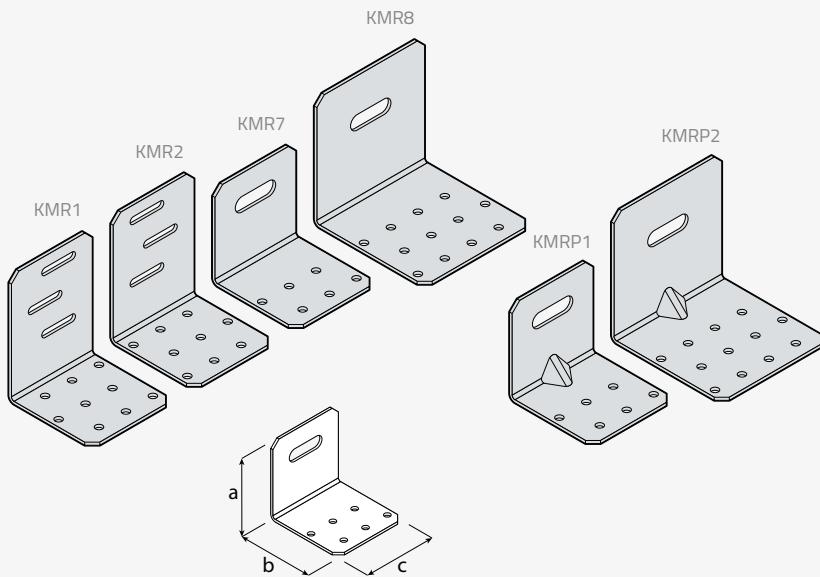
gate wheel

see page 267

Application Standard angle brackets with universal perforation. Due to the number of holes placed in them, many simple as well as complex connections can be made with these angles. The use of adjustable holes facilitates the installation of non-standard elements and the elimination of expansion stresses. Due to the fact that beam connected together can move relative to each other in a certain range, there are no stresses in the joint due to deformations or changes in wood moisture.

Material DX51D + Z275.

Mounting ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket; screws for wood Ø10; bolts M10, M12; concrete anchors M10, M12.



name	coat.	art no.	dimensions [mm]			holes [mm]			weight [g]	packaging [pcs]	
			a	b	c	#	Ø5	Ø5×20	Ø10×20		
KMR 1	●	4231	80	60	60	2,0	9	3	–	140	20
KMR 2	●	4232	80	60	60	2,0	9	3	–	140	20
KMR 7	●	4237	60	60	60	2,0	6	–	1	104	20
KMR 8	●	4238	80	80	80	2,0	12	–	1	189	20
KMRP 1	●	4241	60	60	60	2,0	6	–	1	104	20
KMRP 2	●	4242	80	80	80	2,0	12	–	1	190	20

coating:

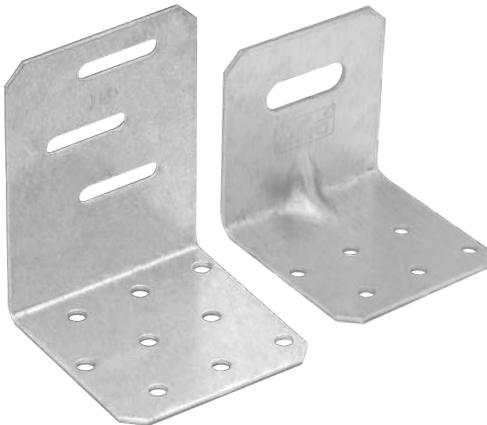
● DX51D + Z275MAC

Loading capacity scheme			Nailing scheme					
Connector	KMR 1	KMR 2	KMR 7	KMR 8	KMRP 1	KMRP 2		
Loading type	pressure	pressure	pressure	pressure	pressure	pressure		
Wood moisture [%]	–	–	–	–	–	–		
Density $p_{\text{mean}, 12\%}$ [kg/m³]	C24	C24	C24	C24	C24	C24		
$P_{\text{max,mean}} (350 \text{ kg/m}^3)$ [kN]	6,2	6,2	4,4	7,65	4,37	8,33		
$P_{\text{max,k}}$ [kN]	5,52	5,52	3,7	6,73	3,74	6,9		
Fasteners per connection	2*	2*	2*	2*	2*	2*		
Determination method	tests	tests	tests	tests	tests	tests		
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631		

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

KMR
Perforated adjustable angle bracket

KMRP
Perforated adjustable angle bracket with reinforcement



KRD

Adjustable angle bracket



Application

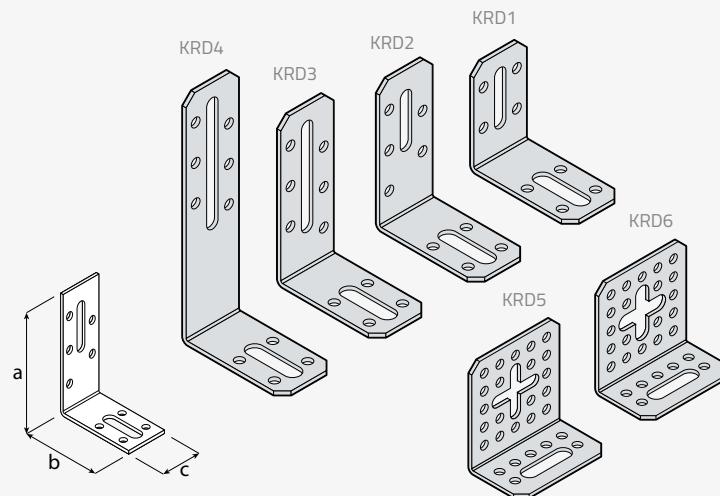
Designed for installation of windows and partition walls made of drywall. Adjustable holes can be used for initial assembly, and the final one can be realized with the use of round holes. Correction of the mutual position of the joined elements before nailing is useful in complex structures or requiring precise assembly. The oval holes, in addition to their regulatory function, also act as an expansion joint. Due to the fact that the elements to be connected move between each other in a certain range, there are no stresses in the joint due to deformations or changes in wood moisture.

Material

DX51D + Z275.

Mounting

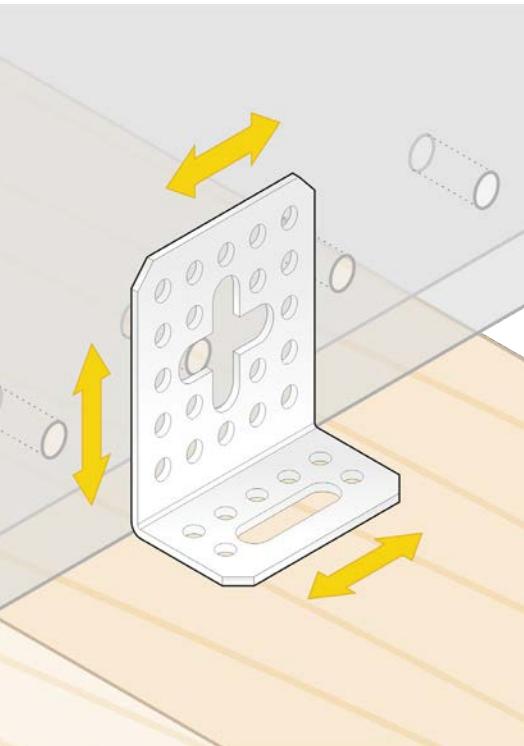
ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket; wood screws Ø6, Ø8; bolts M6, M8; concrete anchors M6, M8.



name	coat.	art no.	dimensions [mm]				holes [mm]		weight [g]	packaging [pcs]
			a	b	c	#	Ø5	Ø		
KRD 1	●	4215	50	55	30	2,0	8	Ø6,5x23,5; Ø8,5x21,5	39	20
KRD 2	●	4216	70	55	30	2,0	9	Ø6,5x23,5; Ø8,5x21,5	50	20
KRD 3	●	4217	80	55	30	2,0	10	Ø6,5x48,5; Ø8,5x21,5	50	20
KRD 4	●	4218	120	55	30	2,0	10	Ø6,5x58,5; Ø8,5x21,5	68	20
KRD 5	●	4219	60	30	56	2,0	27	Ø6,5x23,5	60	20
KRD 6	●	4220	60	34	56	2,0	27	Ø8,5x21,5	58	20

coating:

● DX51D + Z275MAC

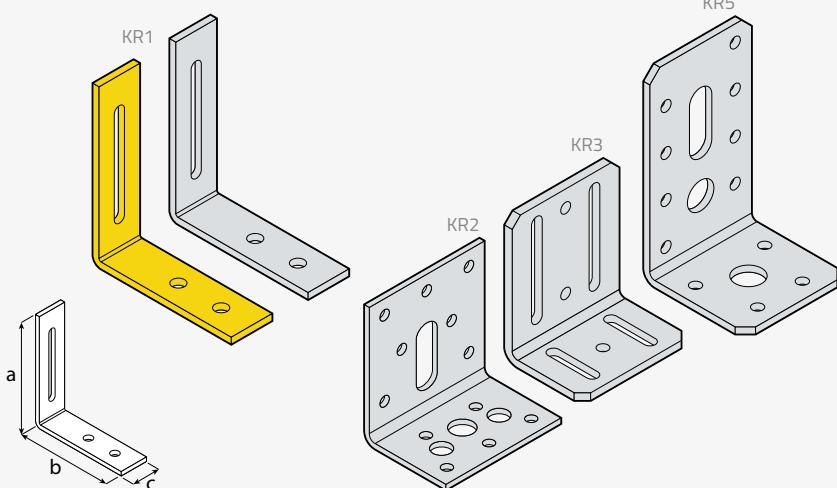


Loading capacity scheme			Nailing scheme					
Connector	KRD 1	KRD 2	KRD 3	KRD 4	KRD 5	KRD 6		
Loading type	pressure	pressure	pressure	pressure	pressure	pressure		
Wood moisture [%]	13,0	12,9	12,8	12,8	16,1	16,1		
Density $p_{mean,12\%}$ [kg/m³]	413	416	409	409	453,8	430,8		
$P_{max,mean}(350 \text{ kg/m}^3)$ [kN]	11,1	12,2	13,1	13,1	9,65	8,74		
$P_{max,k}(350 \text{ kg/m}^3)$ [kN]	7,4	9,5	10,8	10,8	6,1	6,1		
Fasteners per connection	2*	2*	2*	2*	1**	1**		
Determination method	tests	tests	tests	tests	tests	tests		
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 14/0425	ETA 14/0425		

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.
** Forces are for a complete connection including one coupler.

Application They have adjustable holes, which facilitates the installation of non-standard elements and the elimination of expansion stresses. Due to the possibility of sliding of the connected elements against each other, there are no stresses in the joint due to deformations or changes in the moisture content of the wood.

Material DC01 + yellow galvanization; DC01 + silver galvanization; DX51D + Z275. ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; wood screws ø4, ø5, ø6, ø8, ø10, ø12; bolts M5, M6, M8, M10, M12; concrete anchors M5, M6, M8, M10, M12.



name	coat.	art no.	dimensions [mm]				holes [mm]					weight [g]	packaging [pcs]
			a	b	c	#	ø5	ø6	ø9	ø11	ø13		
KR 1	●	4211	75	65	20	3,0	–	2	–	–	–	ø5x45	59
	●	42115	75	65	20	3,0	–	2	–	–	–	ø5x45	59
KR 2	●	4212	60	40	60	2,5	12	–	2	1	–	ø11x19	100
KR 3	●	4213	75	45	65	4,0	–	3	–	–	–	ø6,5x50 ø6,5x23,5	193
KR 5	●	42110	90	50	50	3,0	12	–	–	–	2	ø11x19	135
KR 5													

coating:

- yellow galvanization
- silver galvanization
- DX51D + Z275MAC

Loading capacity scheme		Nailing scheme			
Connector		KR 1	KR 2	KR 3	KR 5
Loading type	pressure	pressure	pressure	pressure	pressure
Wood moisture [%]	13,4	14,6	14,7	11,5	
Density $p_{mean, 12\%}$ [kg/m³]	438,8	396,2	408,7	450	
$P_{max,mean} (350 \text{ kg/m}^3)$ [kN]	6,74	12,29	7,53	17,4	
$P_{max,k} (350 \text{ kg/m}^3)$ [kN]	5,1	6,7	6,3	14,7	
Fasteners per connection	1**	1**	1**	2*	
Determination method	tests	tests	tests	tests	
Certificate	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 14/0425	ETA 15/0725

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

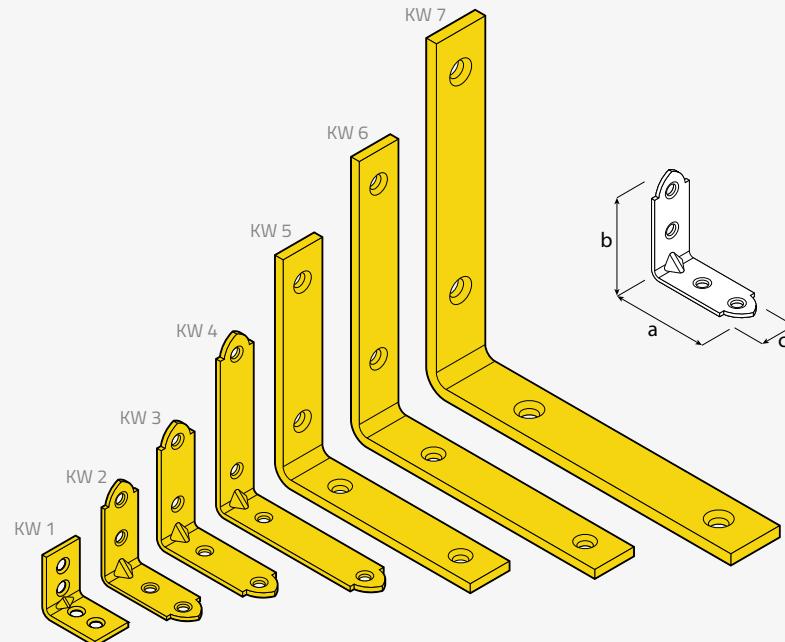
** Forces are for a complete connection including one coupler.



KW

Narrow
angle bracket

Application	Brackets for small carpentry and furniture work. Their width allows them to be attached to the narrow sides of boards and boards.
Material	DC01 + yellow galvanization; S235 + yellow galvanization; DC01 + silver galvanization.
Mounting	ANCHOR nails ø4; wood screws ø4, ø5; M5 bolts; M5 concrete anchors.



name	coat.	art no.	dimensions [mm]				holes [mm]		weight [g]	packaging [pcs]
			a	b	c	#	ø4,5	ø6		
KW 1	●	4001	25	25	17	1,5	4	—	9	50
KW 2	●	4002	40	40	17	1,5	4	—	14	50
KW 3	●	4003	50	50	17	2,0	4	—	24	20
KW 4	●	4004	75	75	17	2,0	4	—	40	20
KW 5	●	4005	100	100	20	4,0	—	4	116	20
KW 6	●	4006	125	125	20	4,0	—	4	146	20
KW 7	●	4007	150	150	25	5,0	—	4	274	20

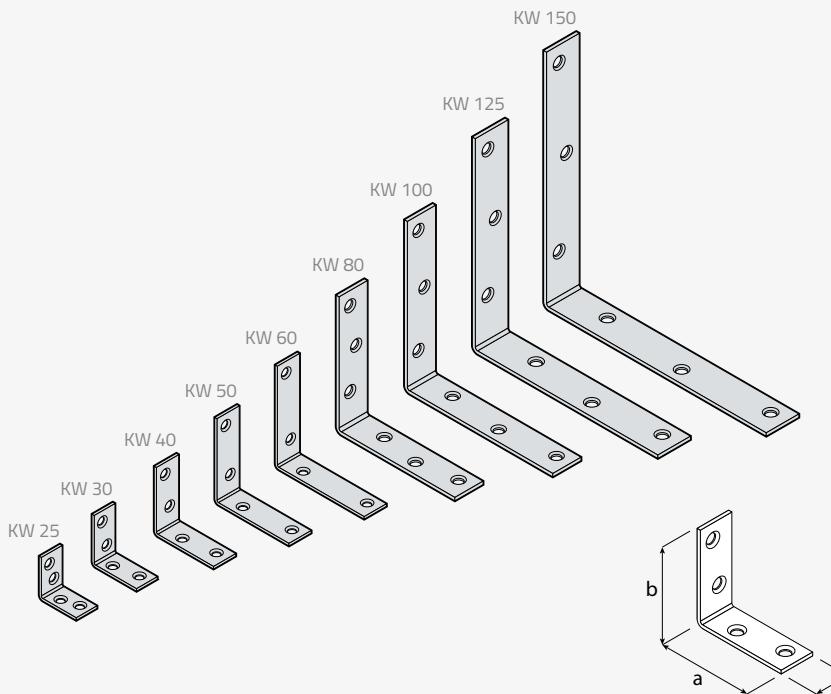
coating:
● yellow galvanization



Loading capacity scheme			Nailing scheme				
Connector	KW 1	KW 2	KW 3	KW 4	KW 5	KW 6	KW 7
Loading type	pressure	pressure	pressure	pressure	pressure	pressure	pressure
Wood moisture [%]	12,8	12,8	12,9	12,9	12,7	12,7	12,7
Density $p_{mean, 12\%}$ [kg/m ³]	413	413	402	402	409	409	430
$P_{max,mean} (350 \text{ kg/m}^3)$ [kN]	7,2	7,2	7,3	7,3	12,6	12,6	14,7
$P_{max,k} (350 \text{ kg/m}^3)$ [kN]	6	6	5,5	5,5	10,9	10,9	11,1
Fasteners per connection	2*	2*	2*	2*	2*	2*	2*
Determination method	tests	tests	tests	tests	tests	tests	tests
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

KW

Narrow
angle bracket

name	coat.	art no.	dimensions [mm]				holes [mm] ∅4,5	weight [g]	packaging [pcs]
			a	b	c	#			
KW 25	●	40014	25	25	14	1,5	4	9	50
KW 30	●	40019	30	30	14	1,5	4	9	50
KW 40	●	40024	40	40	15	1,5	4	13	50
KW 50	●	40034	50	50	15	1,5	4	23	50
KW 60	●	40044	60	60	15	1,5	4	37	50
KW 80	●	448561	80	80	19	2,0	6	45	20
KW 100	●	448571	100	100	19	2,0	6	57	20
KW 125	●	448581	125	125	22	2,0	6	83	20
KW 150	●	448591	150	150	22	2,0	6	101	20

coating:

● silver galvanization

Loading capacity scheme			Nailing scheme								
Connector	KW 25	KW 30	KW 40	KW 50	KW 60	KW 80	KW 100	KW 125	KW 150		
Loading type	pressure										
Wood moisture [%]	12,6	12,6	12,6	12,6	12,6	12,9	12,9	12,9	12,9		
Density $p_{mean, 12\%}$ [kg/m³]	407	407	407	407	407	410	410	410	410		
$P_{max,mean}$ (350 kg/m³) [kN]	7,6	7,6	7,6	7,6	7,6	9,7	9,7	9,7	9,7		
$P_{max,k}$ (350 kg/m³) [kN]	5,6	5,6	5,6	5,6	5,6	7,6	7,6	7,6	7,6		
Fasteners per connection	2*	2*	2*	2*	2*	2*	2*	2*	2*		
Determination method	tests										
Certificate	ETA 22/0631										

*Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.





FKW

Rounded
angle bracket

Application

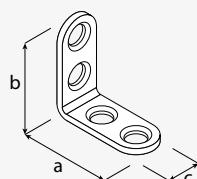
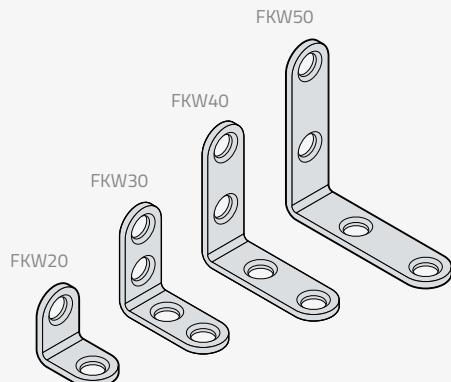
Brackets for small carpentry and furniture work. Their width allows them to be attached to the narrow sides of boards and boards.

Material

DC01 + silver galvanization.

Mounting

Ø4 wood screws, euro screws.



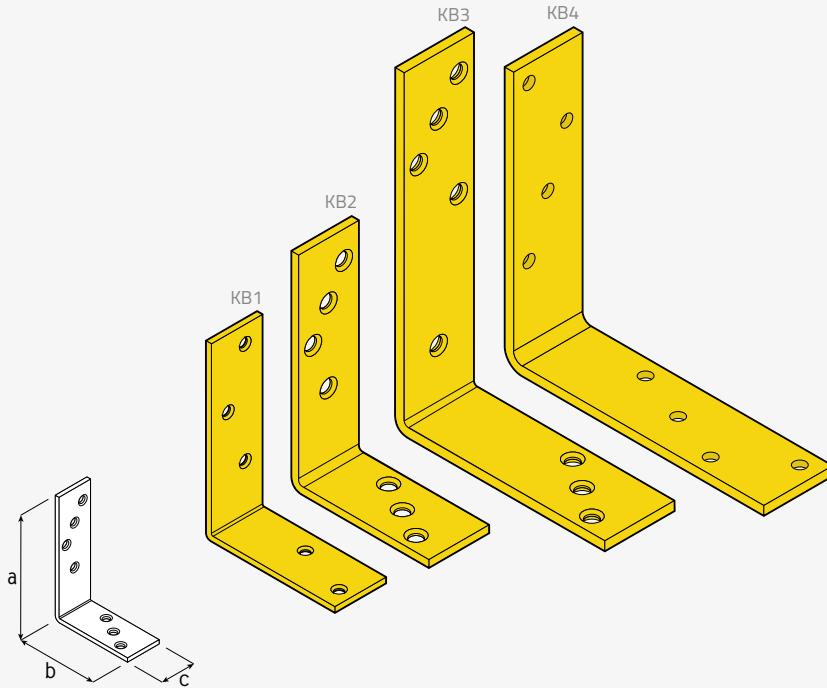
name	coat.	art no.	dimensions [mm]				holes [mm]	weight [g]	packaging
			a	b	c	#			
FKW 20	●	4482114	20	20	13	2,0	2	24	4 à 25 pcs.
FKW 30	●	4482214	30	30	13	2,0	4	35	4 à 25 pcs.
FKW 40	●	4482314	40	40	13	2,0	4	52	4 à 25 pcs.
FKW 50	●	4482414	50	50	13	2,0	4	68	4 à 25 pcs.

coating:
● silver galvanization

Application	Strong angle brackets made from thick material. A characteristic feature of these joints is the arrangement of holes in rows offset to each other, which avoids hammering nails between the same wood fibers, thus reducing the risk of breakage.
Material	S235 + yellow galvanization.

Mounting
ANCHOR nails Ø4; Ø4, Ø6 wood screws.

KB

Construction
angle bracket

name	coat.	art no.	dimensions [mm]			holes [mm]			weight [g]	packaging [pcs]
			a	b	c	#	Ø4	Ø7		
KB 1	●	4015	100	75	30	3,0	5	—	121	20
KB 2	●	4016	120	80	35	4,0	—	7	—	201
KB 3	●	4017	180	120	40	5,0	—	—	8	440
KB 4	●	4018	150	150	40	5,0	—	8	—	440
										5

coating:

● yellow galvanization

Loading capacity scheme		Nailing scheme				
Connector		KB 1	KB 2	KB 3	KB 4	
Loading type	pressure	pressure	pressure	pressure	pressure	
Wood moisture [%]	—	—	—	—	12,7	
Density $p_{mean, 12\%}$ [kg/m³]	C24	C24	C24	C24	420	
$P_{max,mean, (350 kg/m³)}$ [kN]	7,84	9,04	9,04	9,04	21,9	
$P_{max,k, (350 kg/m³)}$ [kN]	7,46	8,62	8,62	8,62	19,3	
Fasteners per connection	2*	2*	2*	2*	2*	
Determination method	tests	tests	tests	tests	tests	
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 15/0725	

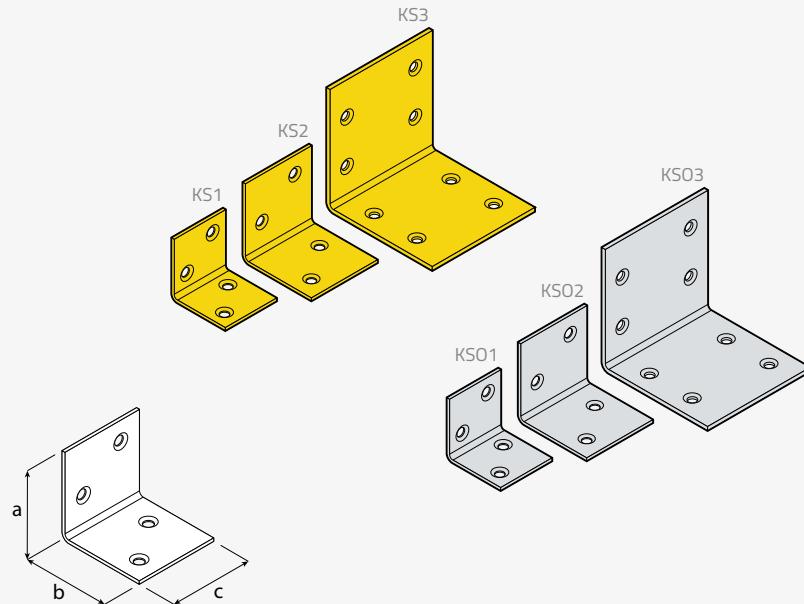
* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.



KS

Wide angle
bracket

Application Universal brackets for small carpentry and furniture works.
Material DC01 + yellow galvanization; DX51D + Z275.
Mounting ANCHOR nails Ø4; Ø4 wood screws.



name	coat.	art no.	dimensions [mm]				holes [mm] Ø4,5	weight [g]	packaging [pcs]
			a	b	c	#			
KS 1	●	4011	30	30	30	1,5	4	21	50
KS 2	●	4012	40	40	40	1,5	4	37	50
KS 3	●	4013	60	60	60	2,0	8	113	20
KSO 1	●	40114	30	30	30	1,5	4	21	50
KSO 2	●	40124	40	40	40	1,5	4	37	50
KSO 3	●	40134	60	60	60	2,0	8	110	20

coating:

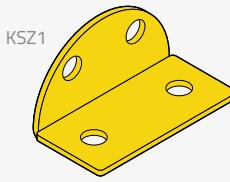
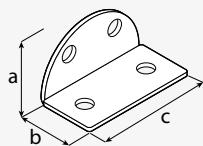
- yellow galvanization
- DX51D + Z275MAC



Loading capacity scheme		Nailing scheme				
Connector	KS 1	KS 2	KS 3	KSO 1	KSO 2	KSO 3
Loading type	pressure	pressure	pressure	pressure	pressure	pressure
Wood moisture [%]	—	—	—	—	—	—
Density $p_{mean,12\%}$ [kg/m³]	C24	C24	C24	C24	C24	C24
$P_{max,mean}$ (350 kg/m³) [kN]	3,68	3,68	7,04	3,95	3,95	7,28
$P_{max,k}$ (350 kg/m³) [kN]	3,44	3,44	6,65	3,49	3,49	6,58
Fasteners per connection	2*	2*	2*	2*	2*	2*
Determination method	tests	tests	tests	tests	tests	tests
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

Application Universal brackets for small carpentry and furniture works.
Material DC01 + yellow galvanization.
Mounting ANCHOR nails Ø4; Ø4 wood screws.



name	coat.	art no.	dimensions [mm]				holes [mm] Ø4,5	weight [g]	packaging [pcs]
			a	b	c	#			
KSZ 1	●	8879	20	19	40	1,5	4	13	20

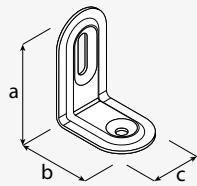
coating:
 ● yellow galvanization

KSZ

Wide rounded angle bracket



Application FKS angle brackets have adjustable holes, which facilitates the installation of non-standard elements and eliminates expansion stresses. Due to the fact that the elements to be connected move between each other in a certain range, there are no stresses in the joint due to deformations or changes in wood moisture.
Material DC01 + galvanization; DC01 + galvanization + white powder paint.
Mounting ANCHOR nails Ø4; Ø4 wood screws.



name	coat.	art no.	dimensions [mm]				holes [mm]			weight [g]	packaging [pcs]
			a	b	c	#	Ø4,5	Ø4,5x9,5	Ø4,3x12		
FKS 1	●	448111	25	25	29	1,0	2	1	—	12	20
FKS 1 BI	○	448113	25	25	29	1,0	2	1	—	12	20
FKS 2	●	448121	40	28	22	1,0	1	—	1	11	20
FKS 2 BI	○	448123	40	28	22	1,0	1	—	1	11	20

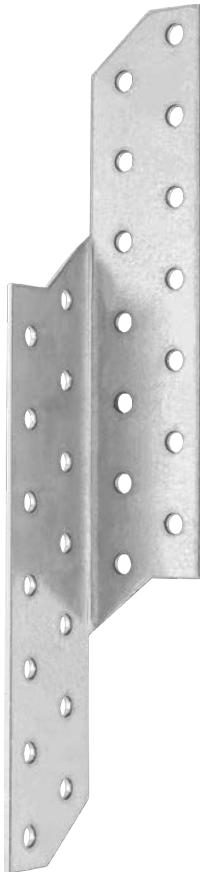
coating:
 ● yellow galvanization
 ○ powder coated, white

FKS

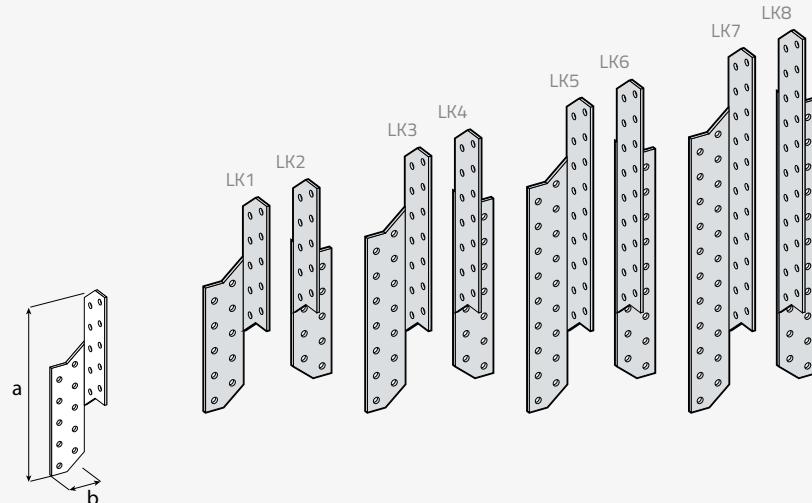
Adjustable angle bracket



LK

Rafter
connector

Application	Specially designed connector for fixing rafters. The main advantage of its use is a significant increase in the resistance of the roof to wind blows.
Material	DX51D + Z275.
Mounting	ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket.



name	coat.	art no.	side	dimensions [mm]			holes [mm]	weight [g]	packaging [pcs]
				a	b	#			
LK 1	●	4661	L	170	32	2,0	20	94	20
LK 2	●	4662	R	170	32	2,0	20	94	20
LK 3	●	4663	L	210	32	2,0	28	132	20
LK 4	●	4664	R	210	32	2,0	28	132	20
LK 5	●	4665	L	250	32	2,0	36	169	20
LK 6	●	4666	R	250	32	2,0	36	169	20
LK 7	●	4667	L	290	32	2,0	44	207	20
LK 8	●	4668	R	290	32	2,0	44	207	20

coating:
● DX51D + Z275MAC



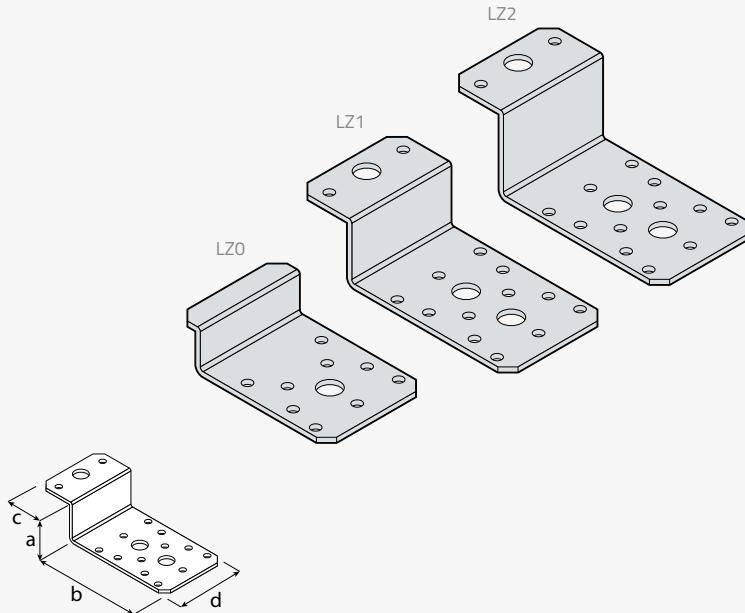
Loading capacity scheme		Nailing scheme							
Connector		LK 1	LK 2	LK 3	LK 4	LK 5	LK 6	LK 7	LK 8
Loading type	pressure								
Wood moisture [%]	–	–	–	–	–	–	–	–	–
Density $p_{mean, 12\%}$ [kg/m ³]	C24								
$P_{max, mean} (350 \text{ kg/m}^2)$ [kN]	21,26	21,26	22,16	22,16	22,52	22,52	22,04	22,04	22,04
$P_{max,k} (350 \text{ kg/m}^2)$ [kN]	19,36	19,36	19,25	19,25	19,91	19,91	19,35	19,35	19,35
Fasteners per connection	2*	2*	2*	2*	2*	2*	2*	2*	2*
Determination method	tests								
Certificate	ETA 22/0631								

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

Application	Connector for fixing perpendicular connections, with nails hammered-in in one direction. Perfect for I-beam constructions. Unlike the angle bars, the Z-type connector has an additional bend preventing the connected beam from rotating.
Material	DX51D + Z275.
Mounting	ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; wood screws ø10; M10 bolts, M10 concrete anchors.

LZ

Z-type
connector



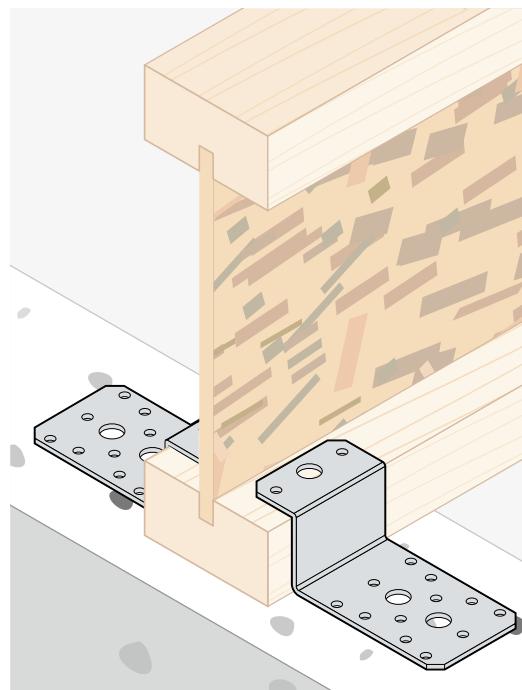
name	coat.	art no.	dimensions [mm]					holes [mm]		weight [g]	packaging [pcs]
			a	b	c	d	#	ø5	ø11		
LZ 0	●	4619	21	70	10	55	2,5	9	1	100	20
LZ 1	●	4621	41	85	30	55	2,5	14	3	153	20
LZ 2	●	4622	51	85	30	55	2,5	14	3	163	20

coating:

● DX51D + Z275MAC

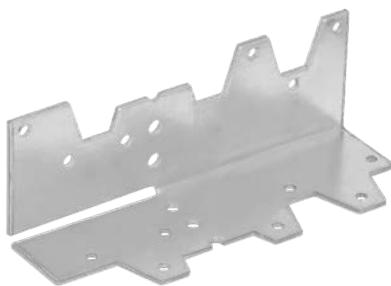
Loading capacity scheme		Nailing scheme		
Connector	LZ0	LZ 1	LZ 2	
Loading type	pulling out	pressure	pressure	
Wood moisture [%]	–	–	–	
Density $p_{mean,12\%}$ [kg/m³]	C24	C24	C24	
$P_{max,mean}(350\text{ kg/m}^3)$ [kN]	–	4,02	4,02	
$P_{max,k}(350\text{ kg/m}^3)$ [kN]	1,3	3,62	3,62	
Fasteners per connection	1**	2*	2*	
Determination method	calculations	tests	tests	
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.
** Forces are for a complete connection including one coupler.

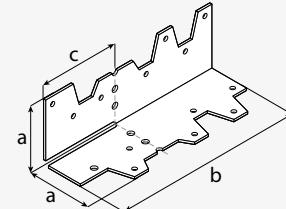
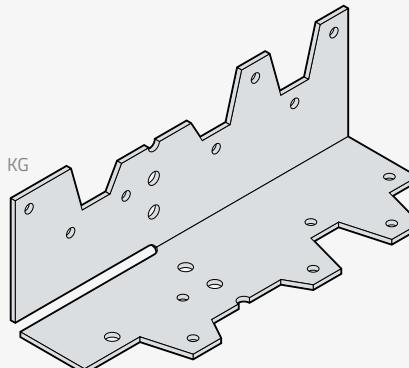


KG

Folded
connector



Application	A specially designed connector for mounting at a non-standard angle of angled wooden elements such as struts.
Material	DX51D + Z275.
Mounting	ANCHOR nails Ø2; ANW – ANCHOR screws Ø5 Torx20 socket.



name	coat.	art no.	dimensions [mm]				holes [mm]		weight [g]	packaging [pcs]
			a	b	c	#	Ø3	Ø5		
KG	●	4620	40	120	50	1,5	14	4	85	50

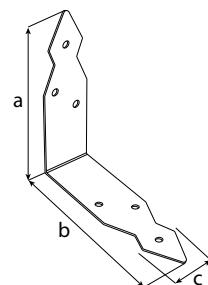
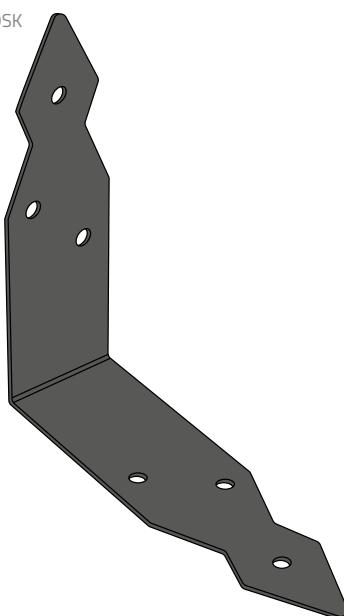
coating:
● DX51D + Z275MAC

Connector	KG	Loading capacity scheme	Nailing scheme
Loading type	pressure		
Wood moisture [%]	12,7		
Density $p_{mean, 12\%}$ [kg/m³]	421		
$P_{max, mean} (350 \text{ kg/m}^3)$ [kN]	19,5		
$P_{max,k} (350 \text{ kg/m}^3)$ [kN]	14,6		
Fasteners per connection	2*		
Determination method	tests		
Certificate	ETA 22/0631		
<small>* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.</small>			



Application	Decorative angle bracket for connecting wooden elements at right angles. It will be useful wherever fixing elements is also to increase the aesthetic value of the structure.
Material Mounting	Duplex: DX51D + Z275 + black powder coating. Ø4,5 ZAS screws.

OSK



OSK

Decorative
angle bracket

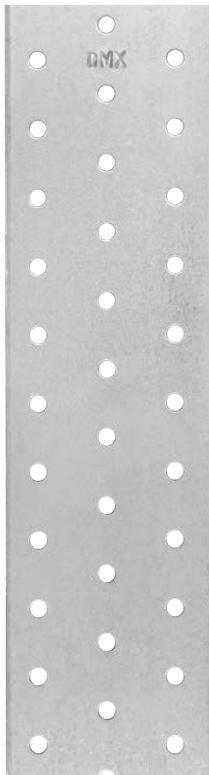
name	coat.	art no.	dimensions [mm]				holes [mm]	weight [g]	packaging [pcs]
			a	b	c	#			
OSK 146	■	79982	146	146	40	1,5	6	109	10

coating:
■ Duplex black



PP

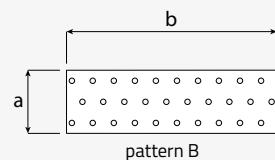
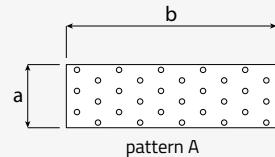
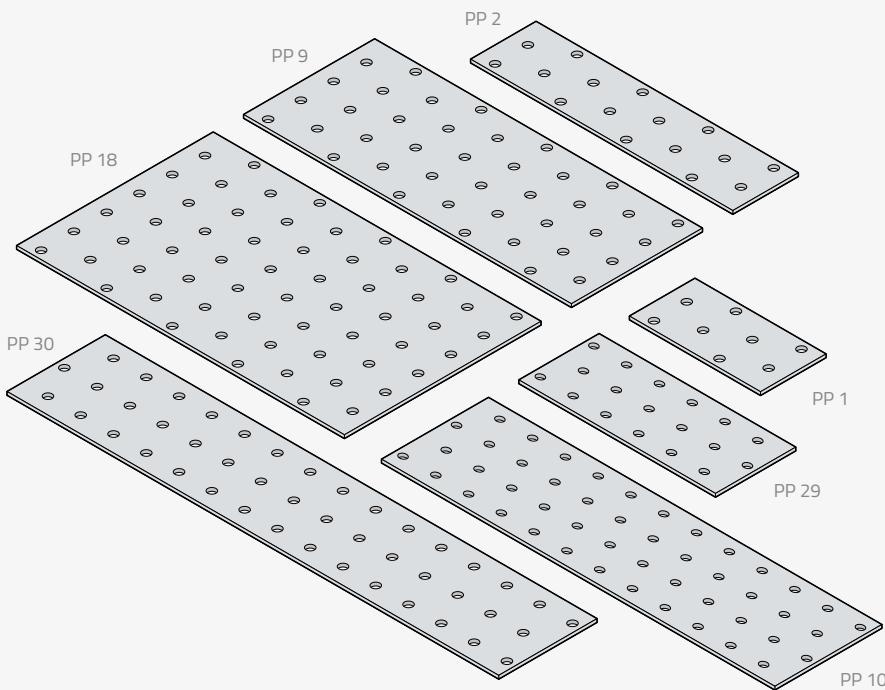
Płytki perforowana



Application	Standard flat plates with universal perforation. The number of holes placed in them means that with the help of these connectors many simple and complex connections can be made. They are often used to install roof trusses.							
Material	DX51D + Z275.							
Mounting	ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket.							

name	coat.	art no.	dimensions [mm]			holes [mm]	pattern	weight [g]	packaging [pcs]
			a	b	#				
PP 1	●	4401	40	80	2,0	8	A	47	20
PP 2	●	4402	40	100	2,0	10	A	59	20
PP 3	●	4403	40	120	2,0	12	A	70	20
PP 4	●	4404	40	160	2,0	16	A	93	20
PP 5	●	4405	60	140	2,0	21	A	125	20
PP 6	●	4406	60	160	2,0	24	A	141	20
PP 7	●	4407	60	200	2,0	30	A	174	20
PP 8	●	4408	60	240	2,0	36	B	216	20
PP 9	●	4409	80	200	2,0	40	A	233	20
PP 10	●	4410	80	240	2,0	48	B	288	20
PP 11	●	4411	80	300	2,0	60	B	355	10
PP 12	●	4412	100	200	2,0	50	B	293	10
PP 13	●	4413	100	240	2,0	60	B	352	10
PP 14	●	4414	100	260	2,0	65	B	383	10
PP 15	●	4415	100	300	2,0	75	B	437	10
PP 16	●	4416	100	400	2,0	100	B	587	10
PP 17	●	4417	100	500	2,0	125	B	735	10
PP 18	●	4418	120	200	2,0	60	A	355	10
PP 19	●	4419	120	240	2,0	72	B	424	10
PP 20	●	4420	120	260	2,0	78	B	465	10
PP 21	●	4421	120	300	2,0	90	B	531	10
PP 22	●	4422	140	400	2,0	140	B	827	10
PP 23	●	4423	160	400	2,0	160	B	949	10
PP 24	●	4424	200	300	2,0	150	B	882	10
PP 25	●	4425	200	400	2,0	200	B	1179	10
PP 26	●	4426	200	500	2,0	250	B	1494	10
PP 27	●	4427	200	600	2,0	300	B	1688	10
PP 28	●	4428	40	200	2,0	20	B	117	20
PP 29	●	4429	60	120	2,0	18	A	106	20
PP 30	●	4430	60	300	2,0	45	B	266	20
PP 31	●	4431	100	120	2,0	30	A	180	20
PP 33	●	4433	80	120	2,0	24	A	139	20
PP 35	●	4435	100	100	2,0	25	A	148	20
PP 36	●	4436	100	160	2,0	40	A	241	10
PP 37	●	4437	80	400	2,0	80	B	482	10
PP 91	●	4391	40	1200	2,0	120	B	704	10
PP 92	●	4392	60	1200	2,0	180	B	1034	10
PP 93	●	4393	80	1200	2,0	240	B	1439	1
PP 94	●	4394	100	1200	2,0	300	B	1762	1
PP 95	●	4395	120	1200	2,0	360	B	2135	1
PP 96	●	4396	140	1200	2,0	420	B	2540	1
PP 97	●	4397	160	1200	2,0	480	B	2830	1
PP 98	●	4398	180	1200	2,0	540	B	3190	1
PP 99	●	4399	200	1200	2,0	600	B	3535	1

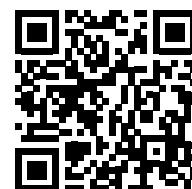
coating:
● DX51D + Z275MAC



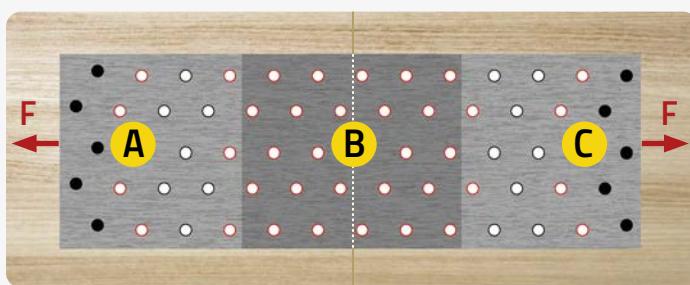
Wizard for nailing plates

Use the convenient tool available at <https://dmxsystem.com/pl/creator/>, which allows you to choose the optimal scheme of nailing. The wizard will help you calculate how to quickly and optimally join two beams with a perforated PP perforated plates.

The wizard's base includes perforated PP plates with lengths ranging from 160–600 mm. You can place nails yourself by clicking on the available holes or based on a unique algorithm, indicating the number of nails you want to use. The second method is especially helpful for larger tiles with a large number of holes to fill. By clicking on the "Print" button, you will receive a clear overview of all the information you need, including: data od perforated plates, nailing diagram with the required nails, calculated joint loading capacity and minimum beam dimensions.



[www.dmxsystem.com](https://dmxsystem.com)



the point of contact of two beams

hammered nail

the hole that should be empty (PN EN 1995-1)

possibility of hammering a nail

symmetrical layout

blocked area

arbitrary layout

force loading the joint



LP

Flat connector



Application

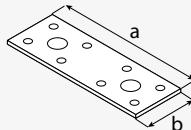
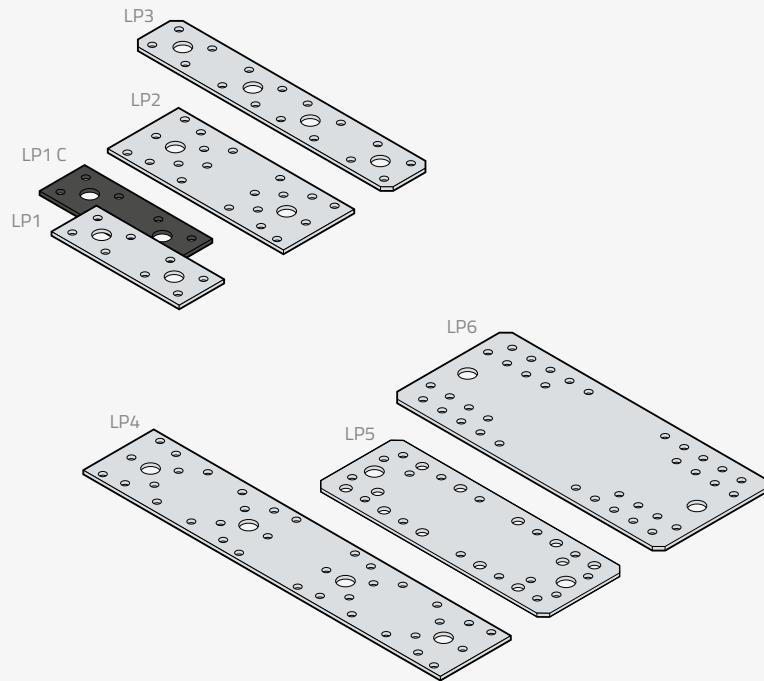
Flat connectors have a wide range of well-thought-out hole patterns, so they can be used both in standard solutions and selected for individually designed connectors.

Material

DX51D + Z275; DX51D + Z275 + black powder coating.

Mounting

ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; wood screws ø6, ø10; bolts M10, M12; concrete anchors M10, M12.



name	coat.	art no.	dimensions [mm]			holes [mm]				weight [g]	packaging [pcs]
			a	b	#	ø5	ø7	ø11	ø14		
LP 1	●	4471	100	35	2,5	8	–	2	–	62	20
LP 1 C	■	44712	100	35	2,5	8	–	2	–	62	20
LP 2	●	4472	140	55	2,5	20	–	2	–	139	20
LP 3	●	4473	200	35	2,5	16	–	4	–	122	20
LP 4	●	4474	280	55	2,5	36	–	4	–	279	20
LP 5	●	4475	180	65	2,5	16	12	2	–	210	20
LP 6	●	4476	210	90	2,5	36	–	–	2	341	20

coating:

- DX51D + Z275MAC
- Duplex black

domax



 in our offer

GPLP

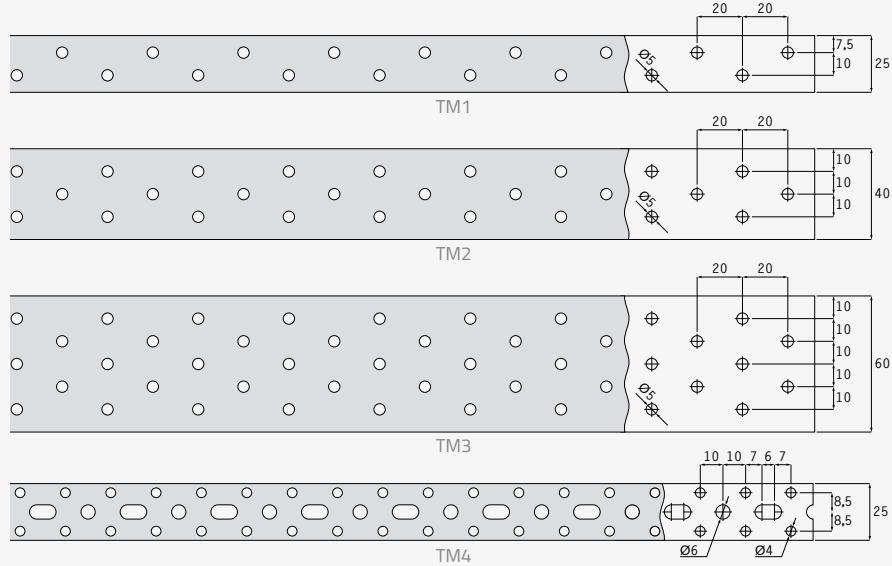
pergola corner connector see page 180

TM

Fixing band



Application	Thick bands TM1, TM2, TM3, TM4 are most often used as wind girders for roof stiffening. They are packed in rolls of 10 and 25 meters.
Material	DX51D + Z275.
Mounting	ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket.

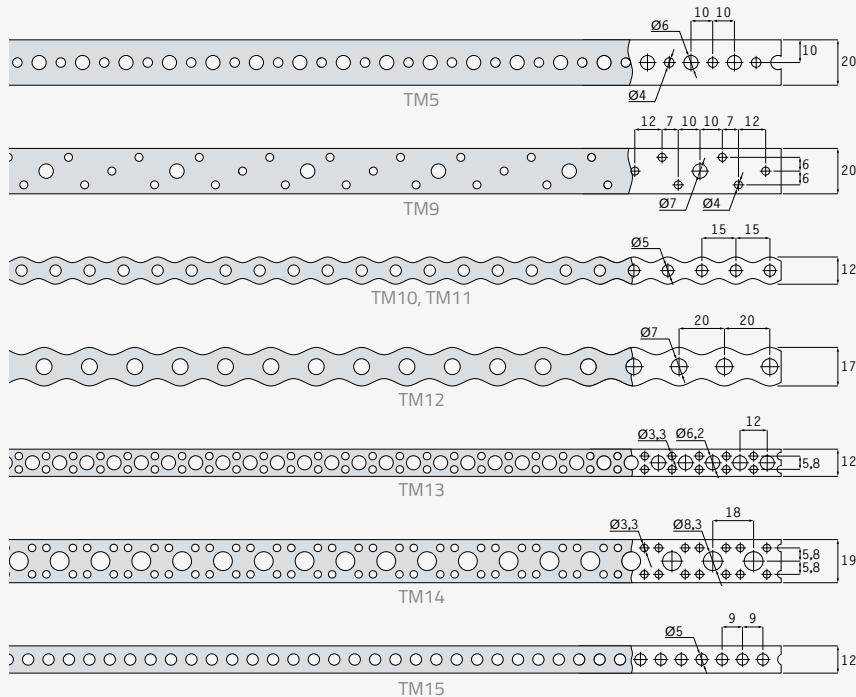


name	coat.	art no.	dimensions [mm]		holes [mm]			weight [g]	packaging [pcs]
			a	#	Ø4	Ø5	Ø6		
TM 1x10mb	●	43311	25	1,5	–	50	–	2 840	1
TM 1x25mb	●	43312	25	1,5	–	50	–	7 027	1
TM 2x10mb	●	43321	40	2,0	–	75	–	2 840	1
TM 2x25mb	●	43322	40	2,0	–	75	–	7 027	1
TM 3x10mb	●	43331	60	2,0	–	125	–	2 840	1
TM 3x25mb	●	43332	60	2,0	–	125	–	7 027	1
TM 4x10mb	●	43341	25	1,5	100	–	25	2 490	1
TM 4x25mb	●	43342	25	1,5	100	–	25	6 225	1

coating:
● DX51D + Z275MAC

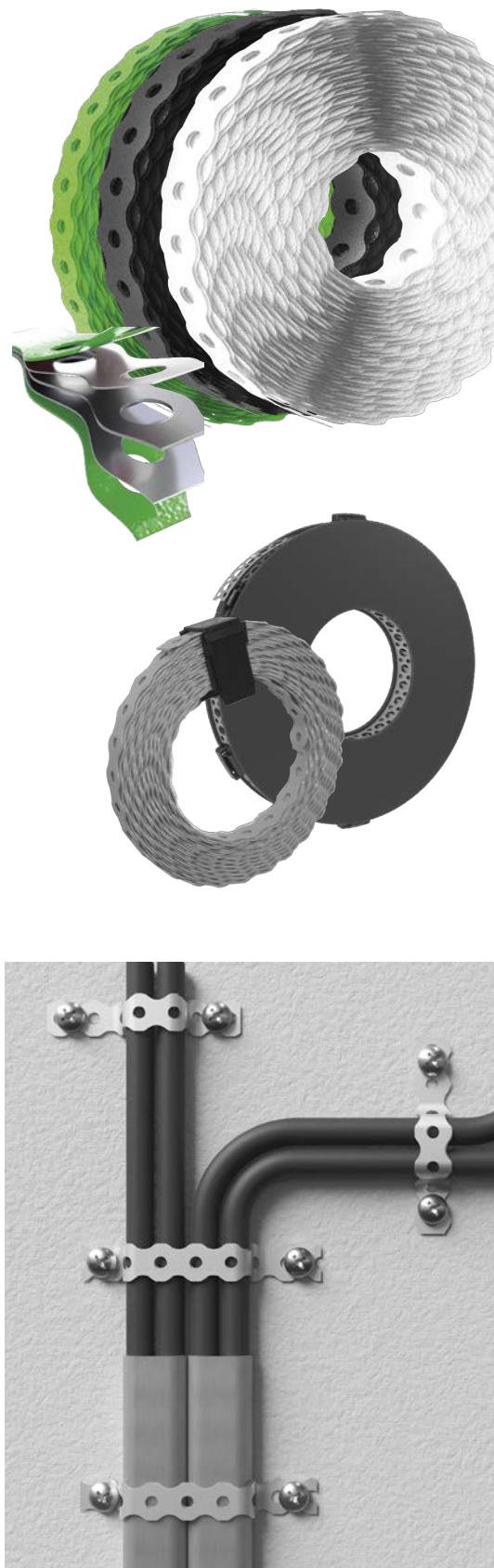


Application	TM5, TM9–15 bands are made of thin, galvanized steel sheets and are used for fastening, suspending and joining structural and non-structural elements. They are used in multi-material connections. We offer many variants of width and holes, which makes it possible to select the appropriate band for various applications. They are packed in rolls of 3, 10 and 25 meters in convenient cardboard and plastic packages.
Material	DX51D + Z275.
Mounting	ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket.



TM

Fixing band



name	coat.	art no.	dim. [mm]		holes [mm]						weight [g]	packaging [pcs]
			a	#	Ø3,3	Ø4	Ø5	Ø6	Ø7	Ø8,3		
TM 5×3mb	●	43353	20	0,9	—	50	—	50	—	—	382	1
TM 5×10mb	●	43351	20	0,9	—	50	—	50	—	—	1 226	1
TM 5×25mb	●	43352	20	0,9	—	50	—	50	—	—	3 065	1
TM 9×10mb	●	43391	20	1,0	—	100	—	—	20	—	1 365	1
TM 9×25mb	●	43392	20	1,0	—	100	—	—	20	—	3 413	1
TM 10×3mb	●	43401	12	0,7	—	—	65	—	—	—	147	1
TM 10×10mb	●	43402	12	0,7	—	—	65	—	—	—	490	1
TM 10×25mb	●	43403	12	0,7	—	—	65	—	—	—	1 180	1
TM 11×3mb	●	43411	12	0,7	—	—	65	—	—	—	188	1
TM 11×3mb	●	43412	12	0,7	—	—	65	—	—	—	188	1
TM 11×3mb	○	43413	12	0,7	—	—	65	—	—	—	188	1
TM 12×3mb	●	43421	17	0,7	—	—	—	—	50	—	207	1
TM 12×10mb	●	43422	17	0,7	—	—	—	—	50	—	688	1
TM 12×25mb	●	43423	17	0,7	—	—	—	—	50	—	1 683	1
TM 13×10mb	●	43431	12	0,7	160	—	—	80	—	—	515	1
TM 13×25mb	●	43432	12	0,7	160	—	—	80	—	—	1 265	1
TM 14×3mb	●	43441	19	0,7	160	—	—	—	—	55	244	1
TM 14×10mb	●	43442	19	0,7	160	—	—	—	—	55	826	1
TM 15×3mb	●	43451	12	0,7	—	—	110	—	—	—	175	1
TM 15×10mb	●	43452	12	0,7	—	—	110	—	—	—	616	1

coating:

- DX51D + Z275MAC
- DX51D + Z275MAC + green PVC
- DX51D + Z275MAC + black PVC
- DX51D + Z275MAC + white PVC

LG

Thick connector



Application

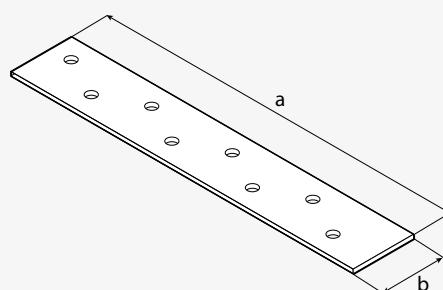
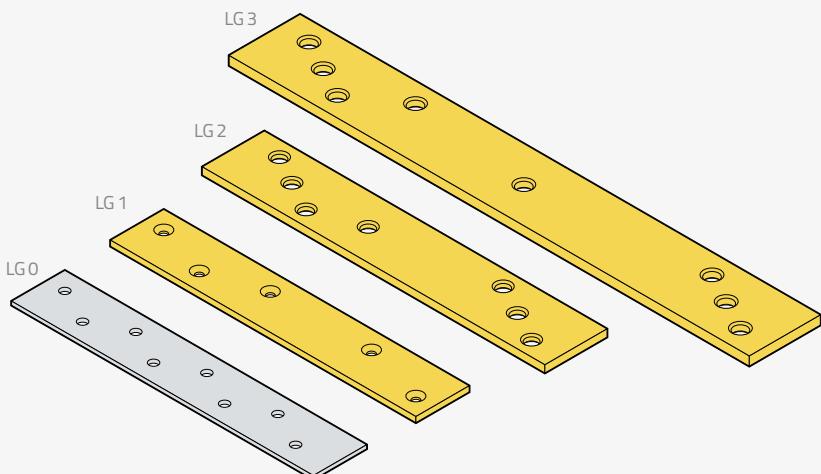
Durable flat connectors made of thick material. A characteristic feature of these products is the arrangement of holes in rows shifted relative to each other, which avoids hammering nails between the same wood fibers, thus reducing the risk of its breakage.

Material

DC01 + yellow galvanization; DX51D + Z275.

Mounting

ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket; Ø4, Ø6 wood screws.



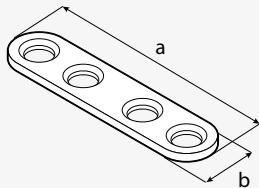
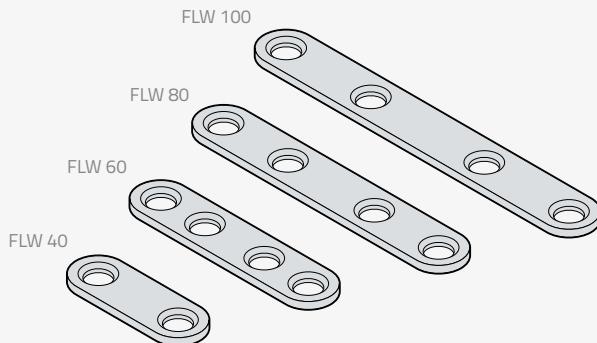
name	coat.	art no.	dimensions [mm]			holes [mm]				weight [g]	packaging [pcs]
			a	b	#	Ø4	Ø5	Ø6,8	Ø7,5		
LG 0	●	4460	170	30	2,0	–	8	–	–	77	25
LG 1	●	4461	172	30	3,0	5	–	–	–	119	20
LG 2	●	4462	193	35	4,0	–	–	7	–	201	20
LG 3	●	4463	293	40	5,0	–	–	–	8	437	20

coating:

- DX51D + Z275MAC
- yellow galvanization

Application	Flat connectors for small carpentry and furniture works. Their width allows them to be attached to the narrow sides of boards and boards.
Material	DC01 + silver galvanization.
Mounting	Ø4 wood screws, euro screws.

FLW

Rounded assembly
connector

name	coat.	art no.	dimensions [mm]			holes [mm]	weight [g]	packaging
			a	b	#			
FLW 40	●	4483114	36,5	13	2,0	2	24	4 à 25 pcs
FLW 60	●	4483214	56,5	13	2,0	4	35	4 à 25 pcs
FLW 80	●	4483314	76,5	13	2,0	4	52	4 à 25 pcs
FLW 100	●	4483414	96,5	13	2,0	4	68	4 à 25 pcs

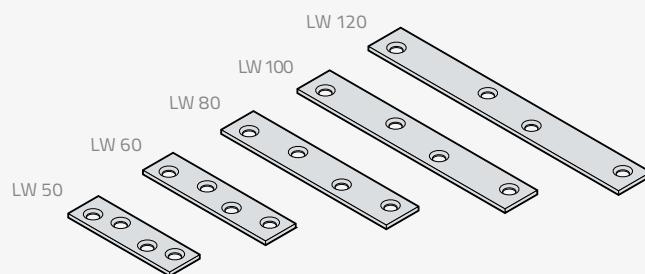
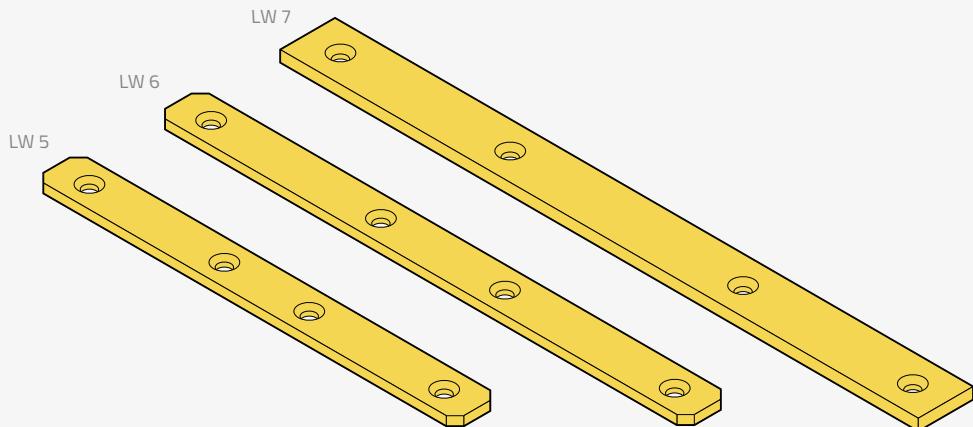
coating:
● silver galvanization



LW

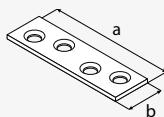
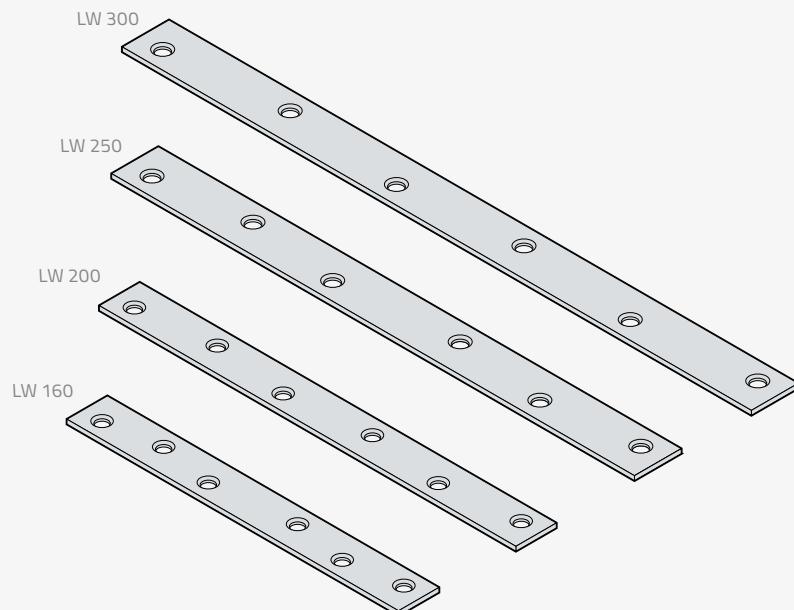
Narrow flat
connector

Application	Narrow flat connectors for small carpentry and furniture work. Their width allows them to be attached to the narrow sides of boards.
Material	DC01 + yellow galvanization; S235 + silver galvanization.
Mounting	ANCHOR nails Ø4; wood screws Ø4, Ø5; M5 bolts; M5 concrete anchors.



LW

Narrow flat connector



name	coat.	art no.	dimensions [mm]			holes [mm]		weight [g]	packaging [pcs]
			a	b	#	Ø4,5	Ø6		
LW 5	●	4455	193	20	4,0	—	4	116	20
LW 6	●	4456	243	20	4,0	—	4	144	20
LW 7	●	4457	293	25	5,0	—	4	273	20
LW 50	●	4451	48	14	1,5	4	—	9	50
LW 60	●	44516	58	14	1,5	4	—	9	50
LW 80	●	4452	78	15	1,5	4	—	14	50
LW 100	●	4453	98	15	1,5	4	—	24	50
LW 120	●	4454	118	15	1,5	4	—	37	50
LW 160	●	448661	156	19	2,0	6	—	45	20
LW 200	●	448671	196	19	2,0	6	—	57	20
LW 250	●	448681	246	22	2,0	6	—	83	20
LW 300	●	448691	296	22	2,0	6	—	100	20

coating:

- yellow galvanization
- silver galvanization



NA

Corener plate



Application

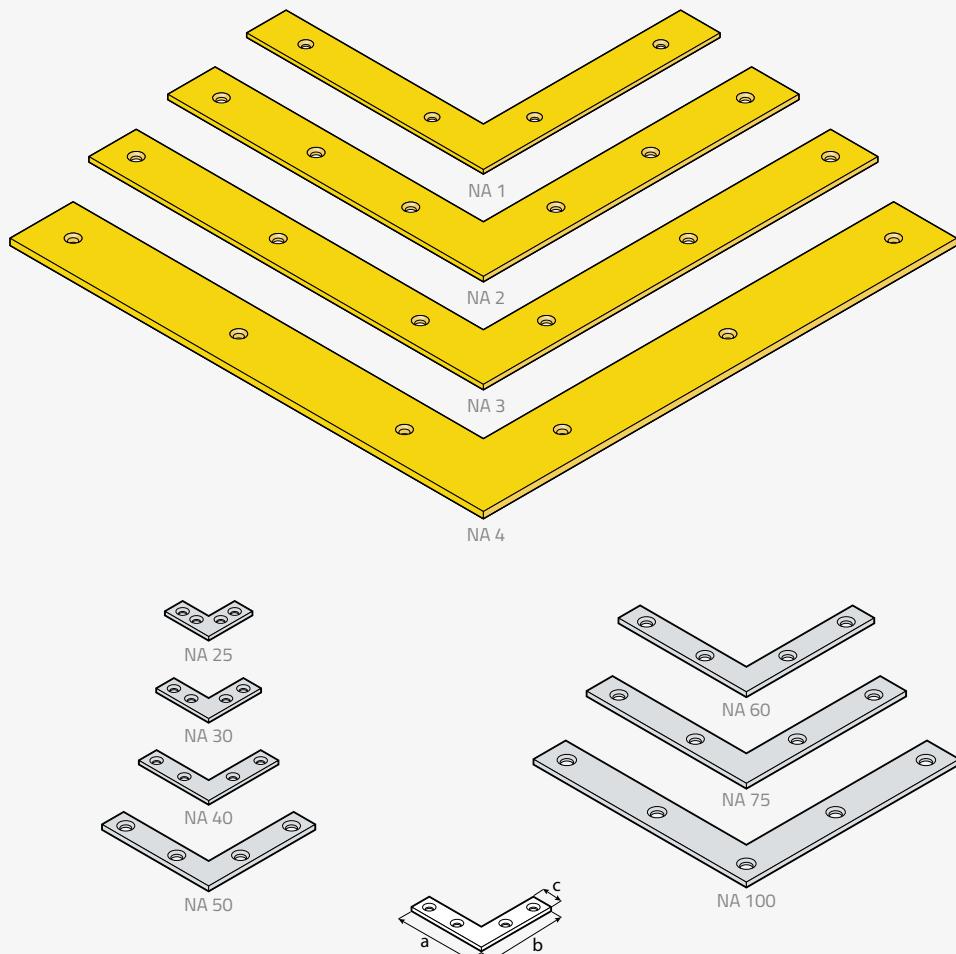
Connectors used for the assembly of window and door frames and door frames. They are also perfect as fasteners stiffening the corners of flat elements, such as shutters or door leaves.

Material

DC01 + yellow galvanization; DX51D + Z275.

Mounting

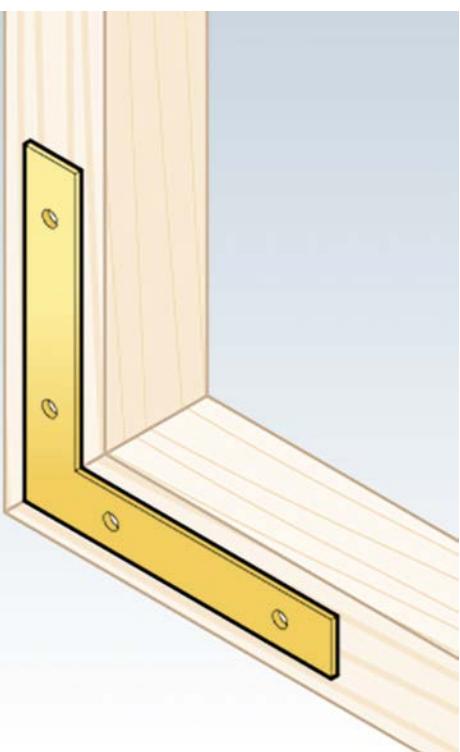
ANCHOR nails Ø4; wood screws Ø3, Ø4, Ø5; M5 bolts.



name	coat.	art no.	dimensions [mm]					holes [mm]					weight [g]	packaging [pcs]
			a	b	c	#	Ø3,5	Ø4	Ø4,5	Ø5,5	Ø6			
NA 1	●	4651	150	150	25	2,5	—	—	4	—	—	136	10	
NA 2	●	4652	200	200	30	2,5	—	—	—	6	—	218	10	
NA 3	●	4653	250	250	30	3,0	—	—	—	6	—	325	10	
NA 4	●	4654	300	300	40	4,0	—	—	—	—	6	697	10	
NA 25	●	4487114	25	25	10	1,5	4	—	—	—	—	17	4 à 50 pcs	
NA 30	●	4487214	30	30	10	1,5	4	—	—	—	—	22	4 à 50 pcs	
NA 40	●	4487314	40	40	10	1,5	4	—	—	—	—	32	4 à 50 pcs	
NA 50	●	448741	50	50	10	2,0	—	4	—	—	—	14	50	
NA 60	●	448751	60	60	10	2,0	—	4	—	—	—	17	50	
NA 75	●	448761	75	75	12	2,0	—	4	—	—	—	26	50	
NA 100	●	448771	100	100	15	2,0	—	—	5	—	—	43	10	

coating:

- yellow galvanization
- silver galvanization

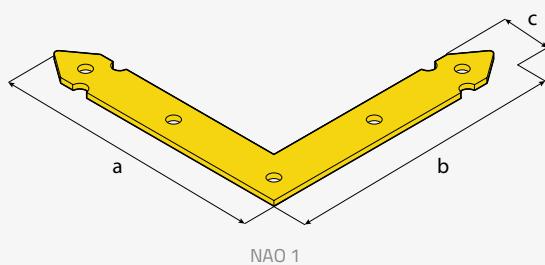




Application	Flat connectors used for the assembly of window and door frames and door frames. They are also perfect as fasteners stiffening the corners of flat elements, such as shutters or door leaves.
Material	DC01 + yellow galvanization.
Mounting	ANCHOR nails Ø4; Ø4 wood screws.

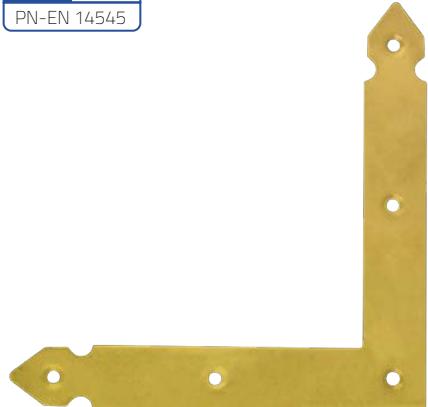
NAO

Decorative
corner plate



name	coat.	art no.	dimensions [mm]				holes [mm]	weight [g]	packaging [pcs]
			a	b	c	#			
NAO 1	●	4660	150	150	25	2	Ø4,5	76	10

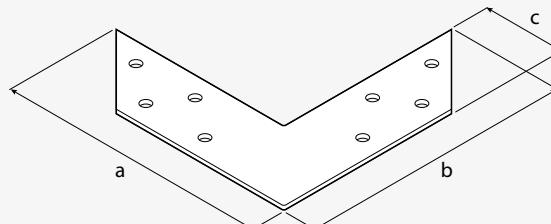
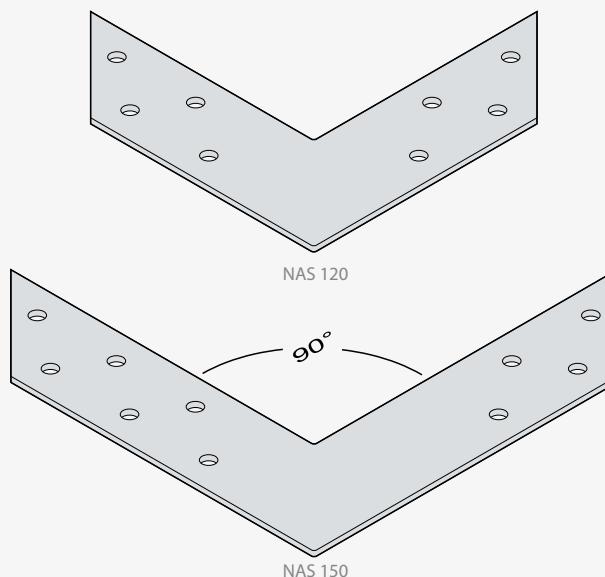
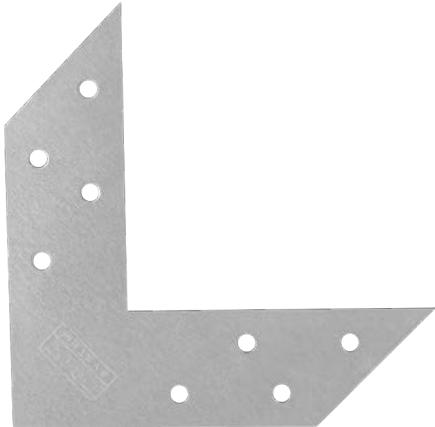
coating:
● yellow galvanization



NAS

Corner plate

Application	A corner used to connect two mutually perpendicular beams. Useful for assembly where there is no possibility of using angle brackets.
Material	DX51D + Z275.
Mounting	ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; ø4, ø5 wood screws.



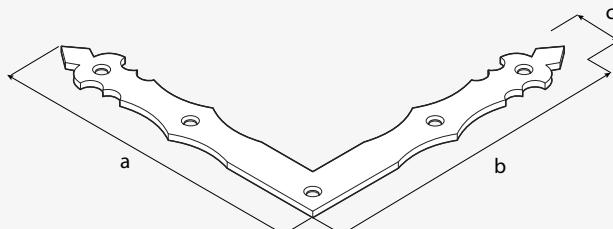
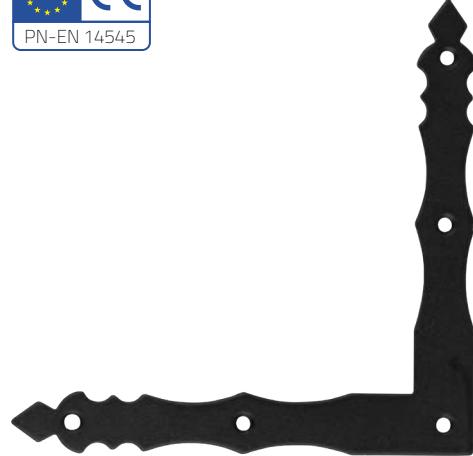
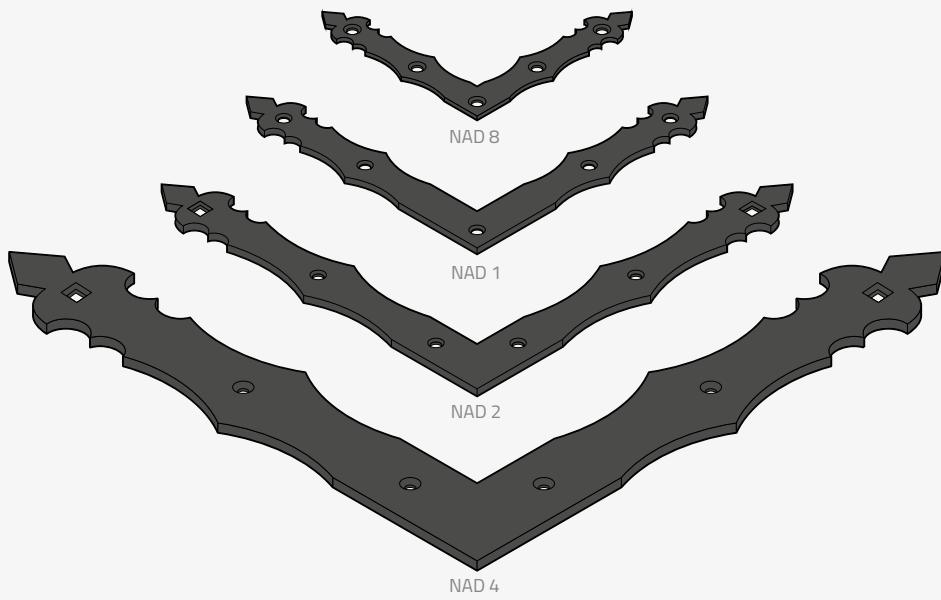
name	coat.	art no.	dimensions [mm]				holes [mm]	weight [g]	packaging [pcs]
			a	b	c	#			
NAS 120	●	46501	120	120	35	2,0	8	94	10
NAS 150	●	46502	150	150	35	2,0	10	123	10

coating:
● DX51D + Z275MAC

Application	Flat connectors used for the assembly of window and door frames and door frames. They are also perfect as fasteners stiffening the corners of flat elements, such as shutters or door leaves. Due to frequent installation in exposed places, their shape and surface finish have been selected so as to fulfill a decorative function at the same time.
Material	DC01 + black powder coating.
Mounting	4.5 mm ZAS screws; M5 bolts.

NAD

Decorative corner plate



name	coat.	art no.	dimensions [mm]				holes [mm]		weight [g]	packaging [pcs]
			a	b	c	#	Ø5	Ø7		
NAD 1	■	89902	150	150	25	2,5	5	—	109	10
NAD 2	■	89912	200	200	30	3,0	4	2	180	10
NAD 4	■	89932	300	300	40	4,0	4	2	610	10
NAD 8	■	89972	100	100	15	2,0	5	—	46	10

coating:
■ Duplex black

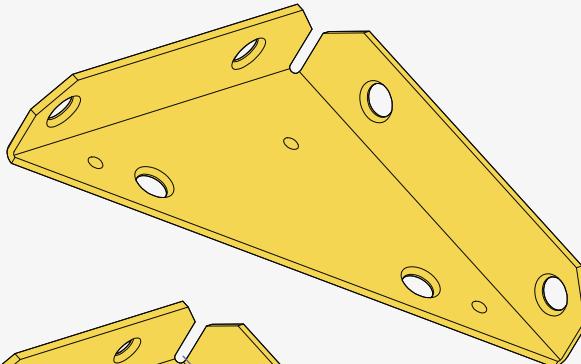


NS

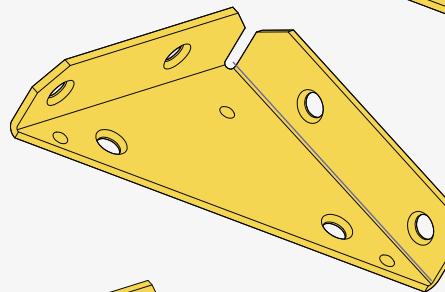
Chest corner



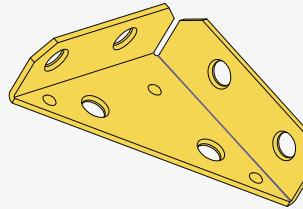
Application	Decorative corners are perfect for self-construction of the chest. They have holes for easy assembly and permanent connection using appropriate nails and wood screws.
Material	DC01 + yellow galvanization; DC01 + silver galvanization.
Mounting	Wood screws ø4, ø5, ø5,5, ø9.



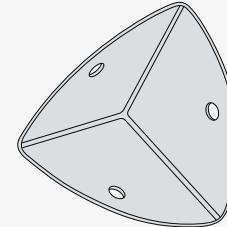
NS 75



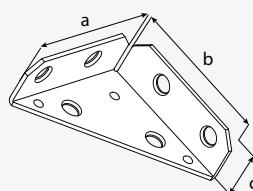
NS 100



NS 50



NS 36



name	coat.	art no.	dimensions [mm]				holes [mm]				weight [g]	pack. [pcs]
			a	b	c	#	ø4,5	ø5,5	ø5,8	ø8,2		
NS 36	●	8836	36	36	36	1,0	3	—	—	—	21	20
NS 50	●	8833	50	50	16	1,4	—	6	—	—	30	10
NS 75	●	8834	75	75	20	2,0	—	—	6	—	78	10
NS 100	●	8835	100	100	28	2,3	—	—	—	6	164	10

coating:

- yellow galvanization
- silver galvanization



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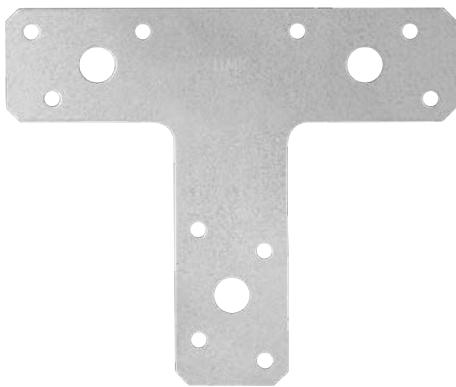
PBK

bolt anchor

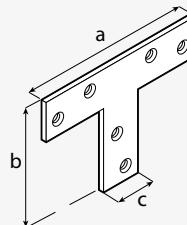
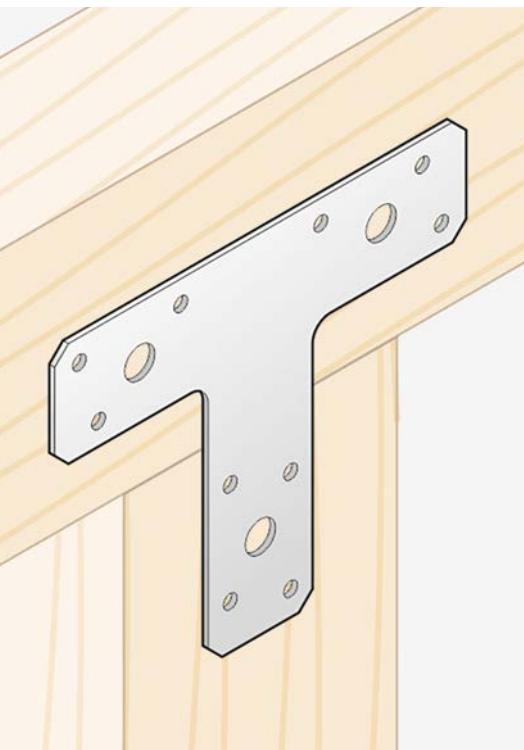
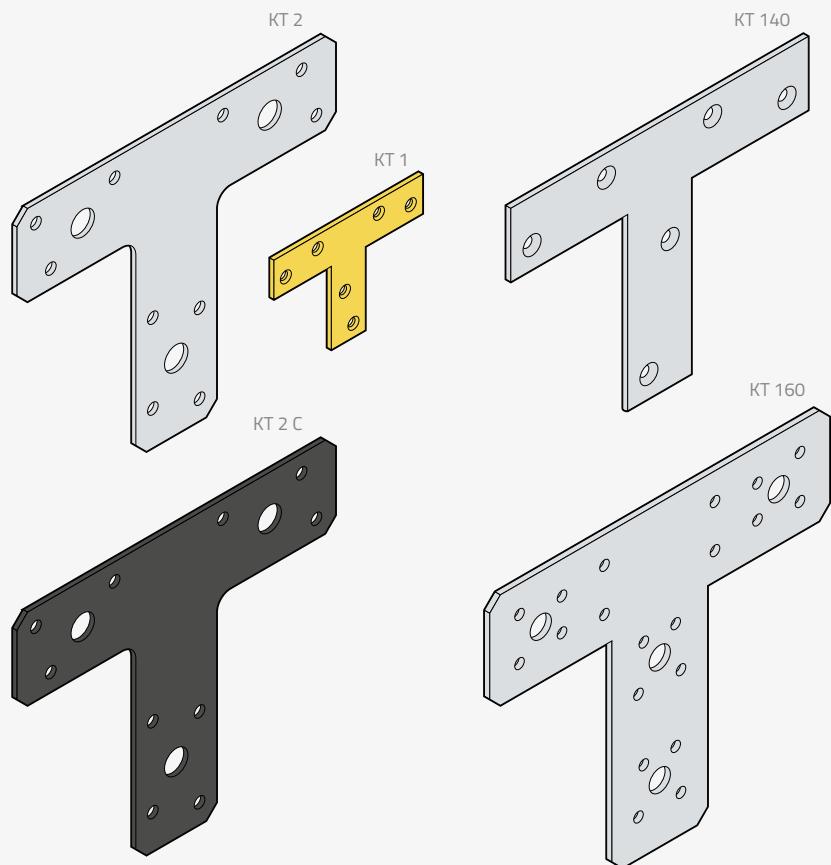
see page 312

KT

T type connector



Application	Used to fix horizontal beams on top of columns. The possibility of connecting three elements at the same time is perfect for columns where two horizontal beams connect.
Material	DX51D + Z275; DC01 + yellow galvanization, DX51D + Z275 + black powder coating.
Mounting	ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; wood screws ø4, ø10; bolts M10; M10 concrete anchors.



name	coat.	art no.	dimensions [mm]					holes [mm]					weight [g]	packaging [pcs]
			a	b	c	#	ø3,5	ø4,5	ø5	ø10	ø11			
KT 1	●	4626	70	50	16	2,0	6	–	–	–	–	24	50	
KT 2	●	4627	150	127	38	2,0	–	–	10	–	3	131	20	
KT 2 C	■	46272	150	127	38	2,0	–	–	10	–	3	131	10	
KT 140	●	4628	140	110	30	2,0	–	6	–	–	–	101	10	
KT 160	●	4629	160	140	45	2,5	–	20	–	4	–	212	10	

coating:

- yellow galvanization
- DX51D + Z275MAC
- Duplex black

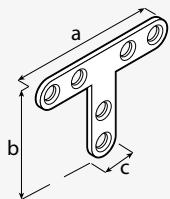
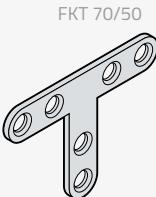
FLAT CONNECTORS

domax

Application	Narrow T-type flat bars for small carpentry and furniture work. Their width allows them to be attached to the narrow sides of boards and boards.
Material	DC01 + silver galvanization.
Mounting	Ø4 wood screws, euro screws.

FKT

Mounting
connector type "T"



name	coat.	art no.	dimensions [mm]			holes [mm]	weight [g]	packaging [pcs]	
			a	b	c				
FKT 70/50	●	448411	70	50	13	2,0	6	71	10

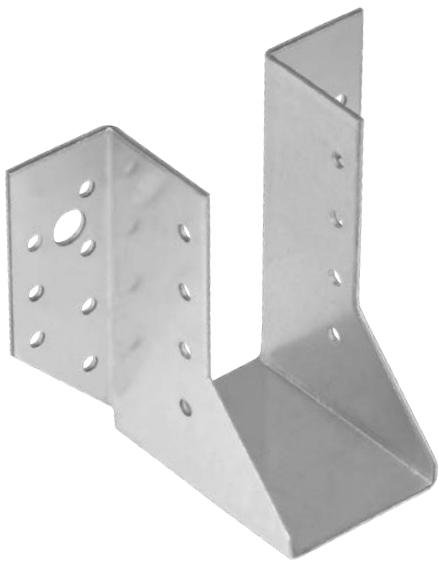


coating:
● silver galvanization



WB

Joist hanger



Application

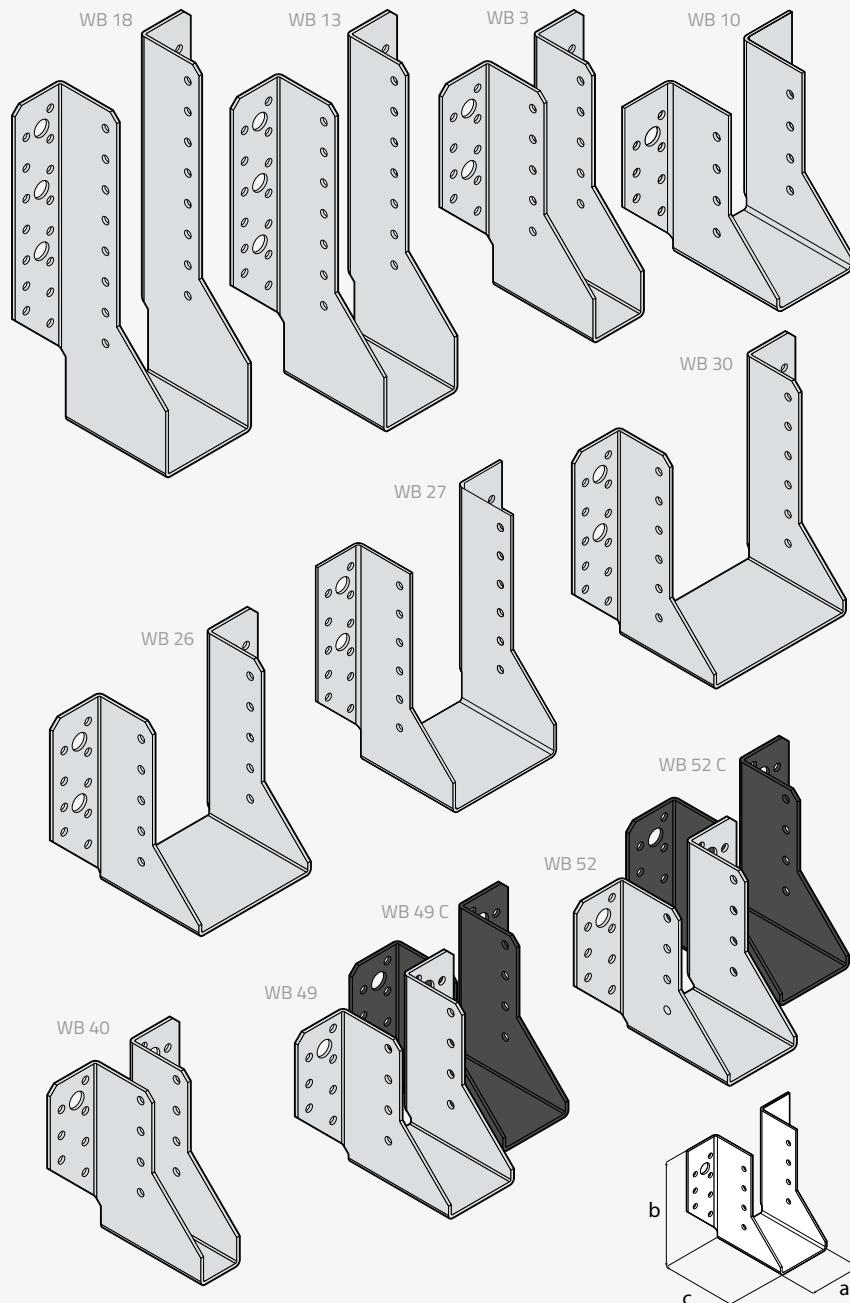
Joist hangers are used to fix ceiling joists. They enable the transfer of heavy loads and at the same time keep the beam in the horizontal plane. Thanks to the use of this type of joint, we can install the beams without the need to overlap them, which reduces the thickness of the entire ceiling.

Material

DX51 + Z275; DX51D + Z275 + black powder coating.

Mounting

ANCHOR nails Ø4; ANW – ANCHOR screws Ø5 Torx20 socket; wood screws Ø5, Ø10; bolts M10; M10 concrete anchors.



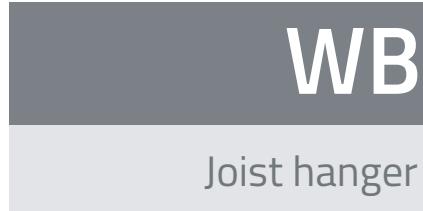
beam width [mm]	name	coat.	art no.	dimensions [mm]				holes [mm]		weight [g]	packaging [pcs]	pattern
				a	b	c	#	Ø5	Ø11			
25	WB 40	●	45401	25	107	75	2,0	22	2	274	10	F
	WB 1	●	4501	25	118	75	2,0	22	2	295	10	A
	WB 41	●	45402	25	146	75	2,0	28	4	363	10	B
28	WB 42	●	45403	28	176	75	2,0	34	4	432	10	C
	WB 43	●	45404	32	104	75	2,0	22	2	274	10	F
	WB 44	●	45405	32	114	75	2,0	22	2	297	10	A
	WB 45	●	45406	32	144	75	2,0	28	4	363	10	B
	WB 46	●	45407	32	174	75	2,0	34	4	432	10	C

beam width [mm]	name	coat.	art no.	dimensions [mm]				holes [mm]		weight [g]	packaging [pcs]	pattern
				a	b	c	#	ø5	ø11			
38	WB 47	●	45408	38	101	75	2,0	22	2	274	10	F
	WB 2	●	4502	38	111	75	2,0	22	2	297	10	A
	WB 3	●	4503	38	141	75	2,0	28	4	356	10	B
	WB 4	●	4504	38	171	75	2,0	34	4	435	10	C
41	WB 48	●	45409	41	99	75	2,0	22	2	274	10	F
	WB 5	●	4505	41	110	75	2,0	22	2	297	10	A
	WB 6	●	4506	41	140	75	2,0	28	4	361	10	B
	WB 7	●	4507	41	170	75	2,0	34	4	427	10	C
45	WB 49	●	45410	45	97	75	2,0	22	2	274	10	F
	WB 49 C	■	454102	45	97	75	2,0	22	2	274	6	F
	WB 8	●	4508	45	108	75	2,0	22	2	299	10	A
	WB 9	●	4509	45	138	75	2,0	28	4	367	10	B
48	WB 50	●	45411	45	167	75	2,0	34	4	432	10	C
	WB 51	●	45412	45	197	75	2,0	40	6	498	10	D
	WB 52	●	45413	48	96	75	2,0	22	2	274	10	F
	WB 52 C	■	454132	48	96	75	2,0	22	2	274	6	F
51	WB 53	●	45414	48	106	75	2,0	22	2	297	10	A
	WB 54	●	45415	48	136	75	2,0	28	4	363	10	B
	WB 55	●	45416	48	166	75	2,0	34	4	432	10	C
	WB 56	●	45417	48	226	75	2,0	46	6	567	10	E
54	WB 57	●	45418	51	94	75	2,0	22	2	274	10	F
	WB 10	●	4510	51	105	75	2,0	22	2	298	10	A
	WB 11	●	4511	51	135	75	2,0	28	4	368	10	B
	WB 12	●	4512	51	165	75	2,0	34	4	430	10	C
60	WB 13	●	4513	51	195	75	2,0	40	6	496	10	D
	WB 14	●	4514	60	100	75	2,0	22	2	297	10	A
	WB 15	●	4515	60	130	75	2,0	28	4	368	10	B
	WB 16	●	4516	60	160	75	2,0	34	4	437	10	C
64	WB 17	●	4517	60	190	75	2,0	40	6	496	10	D
	WB 18	●	4518	60	220	75	2,0	46	6	568	10	E
	WB 19	●	4519	64	98	75	2,0	22	2	299	10	A
	WB 20	●	4520	64	128	75	2,0	28	4	363	10	B
66	WB 21	●	4521	70	125	75	2,0	28	4	371	10	B
	WB 22	●	4522	70	155	75	2,0	34	4	428	10	C
	WB 59	●	45420	73	123	75	2,0	28	4	363	10	B
	WB 60	●	45421	73	153	75	2,0	34	4	432	10	C
70	WB 61	●	45422	73	183	75	2,0	40	6	498	10	D
	WB 23	●	4523	76	122	75	2,0	28	4	367	10	B
	WB 24	●	4524	76	152	75	2,0	34	4	432	10	C
	WB 25	●	4525	76	182	75	2,0	40	6	499	10	D
76	WB 26	●	4526	80	120	75	2,0	28	4	360	10	B
	WB 27	●	4527	80	150	75	2,0	34	4	434	10	C
	WB 28	●	4528	80	180	75	2,0	40	6	506	10	D
	WB 29	●	4529	80	210	75	2,0	46	6	566	10	E
90	WB 62	●	45423	90	205	75	2,0	46	6	567	10	E
	WB 39	●	4539	92	144	75	2,0	34	4	434	10	C
	WB 63	●	45424	98	141	75	2,0	34	4	432	10	C
	WB 30	●	4530	100	140	75	2,0	34	4	437	10	C
100	WB 31	●	4531	100	170	75	2,0	40	6	497	10	D
	WB 32	●	4532	100	200	75	2,0	46	6	574	10	E
	WB 33	●	4533	115	163	75	2,0	40	6	498	10	D
	WB 34	●	4534	115	193	75	2,0	46	6	572	10	E
120	WB 35	●	4535	120	160	75	2,0	40	6	495	10	D
	WB 36	●	4536	120	190	75	2,0	46	6	576	10	E
140	WB 37	●	4537	140	180	75	2,0	46	6	568	10	E
	WB 38	●	4538	160	170	75	2,0	46	6	578	10	E

coating:

● DX51D + Z275MAC

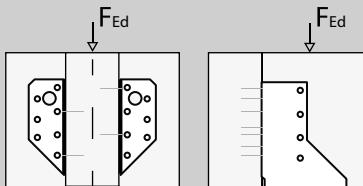
■ Duplex black



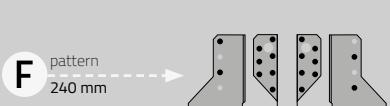
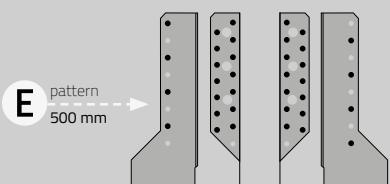
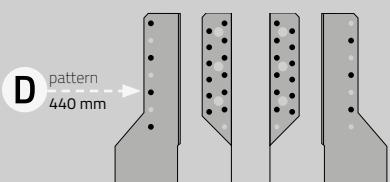
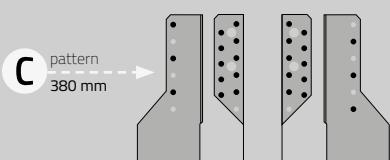
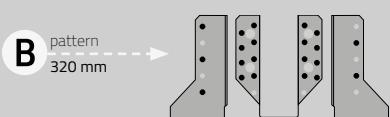
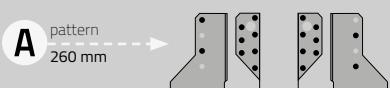
>> WB

Joist hanger

Loading capacity scheme



Pattern



Connector	WB 1	WB 2	WB 3	WB 4	WB 5	WB 6	WB 7
Pattern	A	A	B	C	A	B	C
Loading type	pressure						
Wood moisture [%]	11±1	11±1	11±1	11±1	11±1	11±1	11±1
Density $p_{\text{mean},12\%}$ [kg/m³]	350	350	350	350	350	350	350
$P_{\text{max,mean}}(350 \text{ kg/m}^3)$ [kN]	23,35	23,35	27,7	29,6	23,35	27,7	29,6
$P_{\text{max,k}}(350 \text{ kg/m}^3)$ [kN]	19,0	19,0	20,3	25,45	19,0	20,3	25,45
Fasteners per connection	1**	1**	1**	1**	1**	1**	1**
Determination method	tests						
Certificate	ETA 22/0631						

** Forces are for a complete connection including one coupler.

Connector	WB 22	WB 23	WB 24	WB 25	WB 26	WB 27	WB 28
Pattern	C	B	C	D	B	C	D
Loading type	pressure						
Wood moisture [%]	11±1	11±1	11±1	11±1	11±1	11±1	11±1
Density $p_{\text{mean},12\%}$ [kg/m³]	350	350	350	350	350	350	350
$P_{\text{max,mean}}(350 \text{ kg/m}^3)$ [kN]	29,6	27,7	29,6	32,2	27,7	29,6	32,2
$P_{\text{max,k}}(350 \text{ kg/m}^3)$ [kN]	25,45	20,3	25,45	27,75	20,3	25,45	27,75
Fasteners per connection	1**	1**	1**	1**	1**	1**	1**
Determination method	tests						
Certificate	ETA 22/0631						

** Forces are for a complete connection including one coupler.

Connector	WB 43	WB 44	WB 45	WB 46	WB 47	WB 48	WB 49
Pattern	F	A	B	C	F	F	F
Loading type	pressure						
Wood moisture [%]	-	-	-	-	-	-	-
Density $p_{\text{mean},12\%}$ [kg/m³]	C24						
$P_{\text{max,mean}}(350 \text{ kg/m}^3)$ [kN]	-	-	-	-	-	-	-
$P_{\text{max,k}}(350 \text{ kg/m}^3)$ [kN]	8,4	8,4	8,4	8,4	9,7	9,6	9,4
Fasteners per connection	1**	1**	1**	1**	1**	1**	1**
Determination method	calculations						
Certificate	ETA 18/1165						

** Forces are for a complete connection including one coupler.

JOIST HANGERS

domax



WB 8	WB 9	WB 10	WB 11	WB 12	WB 13	WB 14	WB 15	WB 16	WB 17	WB 18	WB 19	WB 20	WB 21
A	B	A	B	C	D	A	B	C	D	E	A	B	B
pressure													
11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1
350	350	350	350	350	350	350	350	350	350	350	350	350	350
23,35	27,7	23,35	27,7	29,6	32,2	23,35	27,7	29,6	32,2	34,9	23,35	27,7	27,7
19,0	20,3	19,0	20,3	25,45	27,75	19,0	20,3	25,45	27,75	32,3	19,0	20,3	20,3
1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**
tests													
ETA 22/0631													

** Forces are for a complete connection including one coupler.

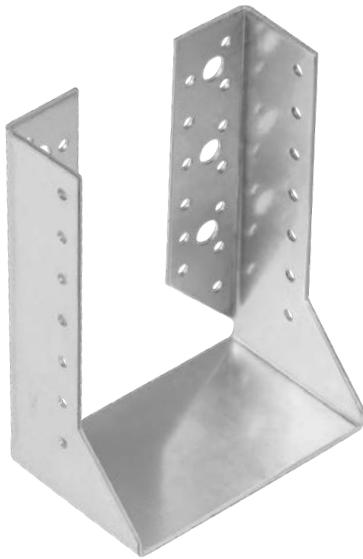
WB 29	WB 30	WB 31	WB 32	WB 33	WB 34	WB 35	WB 36	WB 37	WB 38	WB 39	WB 40	WB 41	WB 42
E	C	D	E	D	E	D	E	E	E	C	F	B	C
pressure													
11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	—	—	—	—
350	350	350	350	350	350	350	350	350	350	C24	C24	C24	C24
34,9	29,6	32,2	34,9	32,2	34,9	32,2	34,9	34,9	34,9	—	—	—	—
32,3	25,45	27,75	32,3	27,75	32,3	27,75	32,3	32,3	32,3	13,2	6,6	7,4	7,4
1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**
tests	calculations	calculations	calculations	calculations									
ETA 22/0631	ETA 18/1165	ETA 18/1165	ETA 18/1165	ETA 18/1165									

** Forces are for a complete connection including one coupler.

WB 50	WB 51	WB 52	WB 53	WB 54	WB 55	WB 56	WB 57	WB 58	WB 59	WB 60	WB 61	WB 62	WB 63
C	D	F	A	B	C	E	F	E	B	C	D	E	C
pressure													
—	—	—	—	—	—	—	—	—	—	—	—	—	—
C24													
—	—	—	—	—	—	—	—	—	—	—	—	—	—
11,8	11,8	9,3	9,3	12,4	12,6	12,6	9,1	17,3	11,2	14,2	18,4	22,9	12,9
1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**
calculations													
ETA 18/1165													

** Forces are for a complete connection including one coupler.

WBZ

Joist hanger
folded

Application

WBZ hangers bend the beam to be fixed in a limited space, especially on narrow poles. Additional large diameters of the mounting holes mean that they can also be used when fixing beams to a concrete wall. Partial covering of the hanger between the joined elements gives a better visual effect. They are made in several sizes corresponding to the beam sections used on the market.

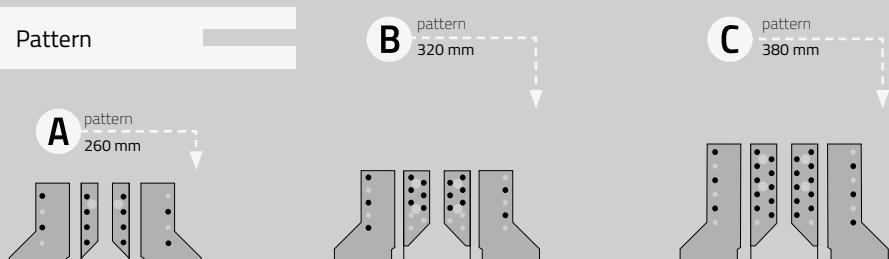
Material

DX51D + Z275; DX51D + Z275 + black powder coating

Mounting

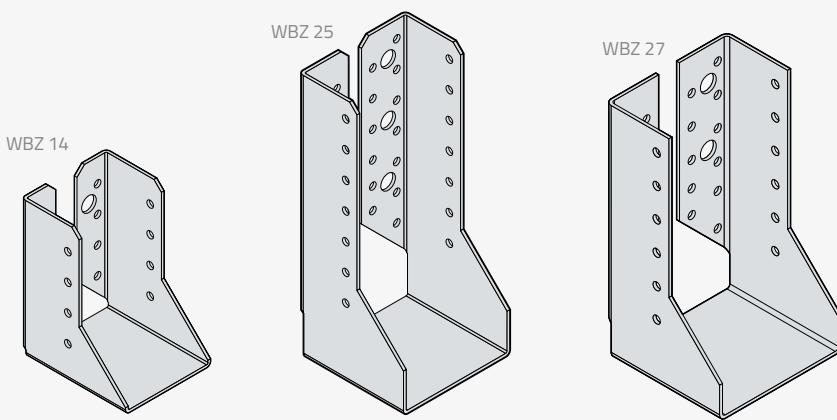
ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; wood screws ø10; bolts M10; M10 concrete anchors.

beam width [mm]	name	coat.	art no.	dimensions [mm]			holes [mm]		weight [g]	packaging [pcs]	pattern
				a	b	c	≠	ø5	ø11		
45	WBZ 49	●	4579	45	97	75	2,0	16	2	241	10 F
	WBZ 49 C	■	45792	45	97	75	2,0	16	2	241	6 F
48	WBZ 52	●	4580	48	96	75	2,0	16	2	241	10 F
	WBZ 52 C	■	45802	48	96	75	2,0	16	2	241	6 F
54	WBZ 54	●	4581	48	136	75	2,0	20	2	321	10 B
	WBZ 14	●	4560	60	100	75	2,0	16	2	267	10 A
70	WBZ 21	●	4561	70	125	75	2,0	28	4	363	10 B
	WBZ 22	●	4562	70	155	75	2,0	34	4	432	10 C
76	WBZ 23	●	4563	76	122	75	2,0	28	4	361	10 B
	WBZ 24	●	4564	76	152	75	2,0	34	4	434	10 C
80	WBZ 25	●	4565	76	182	75	2,0	40	6	501	10 D
	WBZ 26	●	4566	80	120	75	2,0	28	4	357	10 B
80	WBZ 27	●	4567	80	150	75	2,0	34	4	429	10 C
	WBZ 28	●	4568	80	180	75	2,0	40	6	499	10 D
100	WBZ 29	●	4569	80	210	75	2,0	46	6	568	10 E
	WBZ 30	●	4570	100	140	75	2,0	34	4	430	10 C
100	WBZ 31	●	4571	100	170	75	2,0	40	6	499	10 D
	WBZ 32	●	4572	100	200	75	2,0	46	6	568	10 E
115	WBZ 33	●	4573	115	163	75	2,0	40	6	490	10 D
	WBZ 34	●	4574	115	193	75	2,0	46	6	578	10 E
120	WBZ 35	●	4575	120	160	75	2,0	40	6	496	10 D
	WBZ 36	●	4576	120	190	75	2,0	46	6	583	10 E
140	WBZ 37	●	4577	140	180	75	2,0	46	6	575	10 E
	WBZ 38	●	4578	160	170	75	2,0	46	6	567	10 E

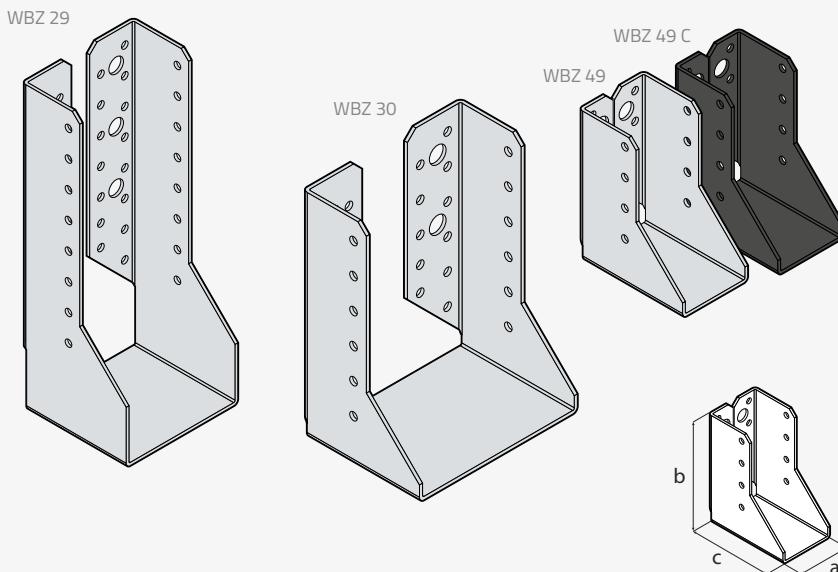


Connector	WBZ 14	WBZ 21	WBZ 22	WBZ 23	WBZ 24	WBZ 25	WBZ 26
Pattern	A	B	C	B	C	D	B
Loading type	pressure	pressure	pressure	pressure	pressure	pressure	pressure
Wood moisture [%]	–	11±1	11±1	11±1	11±1	11±1	11±1
Density $p_{mean, 12\%}$ [kg/m³]	C24	350	350	350	350	350	350
$P_{max, mean} (350 \text{ kg/m}^3)$ [kN]	–	22,40	34,15	22,40	34,15	37,5	22,40
$P_{max,k} (350 \text{ kg/m}^3)$ [kN]	9,3	17,15	23,65	17,15	23,65	30,95	17,15
Fasteners per connection	1**	1**	1**	1**	1**	1**	1**
Determination method	calculations	tests	tests	tests	tests	tests	tests
Certificate	ETA 15/0725	ETA 22/0631					

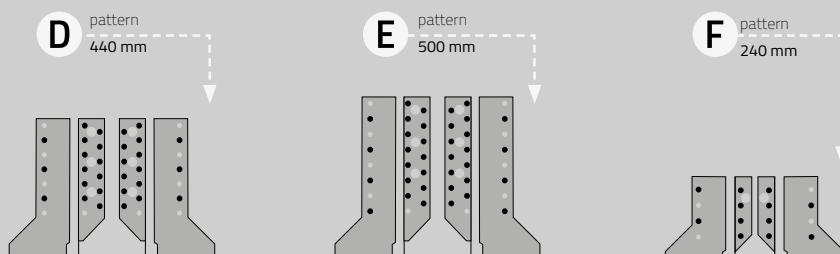
** Forces are for a complete connection including one coupler.



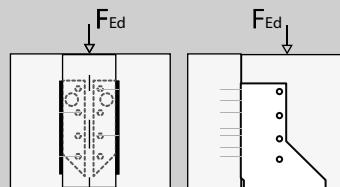
WBZ
Joist hanger
folded



coating:
 ● DX51D + Z275MAC
 ■ Duplex black



Loading capacity scheme



WBZ 27	WBZ 28	WBZ 29	WBZ 30	WBZ 31	WBZ 32	WBZ 33	WBZ 34	WBZ 35	WBZ 36	WBZ 37	WBZ 38	WBZ 49	WBZ 52	WBZ 54
C	D	E	C	D	E	D	E	D	E	E	F	F	F	B
pressure	pressure	pressure	pressure											
11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	—	—	—	—
350	350	350	350	350	350	350	350	350	350	350	C24	C24	C24	C24
34,15	37,5	31,25	34,15	37,5	31,25	37,5	31,25	37,5	31,25	31,25	—	—	—	—
23,65	30,95	28,65	23,65	30,95	28,65	30,95	28,65	30,95	28,65	28,65	28,65	16,2	4,8	4,8
1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**	1**
tests	calculations	calculations	calculations	calculations										
ETA 22/0631	ETA 18/1165	ETA 18/1165	ETA 18/1165	ETA 18/1165										

WBD

Joist hanger
divided

Application

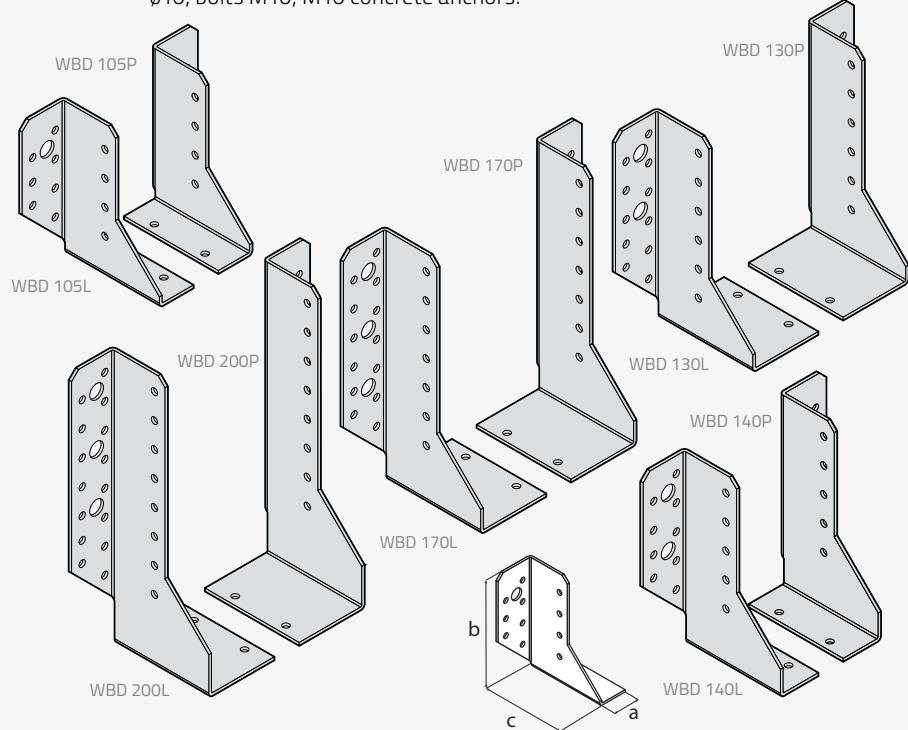
The split WBD hanger arrangement allows the installation of non-standard sized beams. They are made in several sizes corresponding to the beam sections used on the market. Additional large diameters of the holes make them also suitable for attaching beams to a concrete wall.

Material

DX51D + Z275.

Mounting

ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; wood screws ø10; bolts M10; M10 concrete anchors.



name	coat.	art no.	dimensions [mm]				holes [mm]		weight [g]	packaging [pcs]
			a	b	c	#	ø5	ø11		
WBD 105 L	●	4543	25	105	75	2,0	13	1	145	10
WBD 105 P	●	4544	25	105	75	2,0	13	1	145	10
WBD 130 L	●	4551	28	130	75	2,0	16	2	183	10
WBD 130 P	●	4552	28	130	75	2,0	16	2	183	10
WBD 140 L	●	4545	50	140	75	2,0	19	2	215	10
WBD 140 P	●	4546	50	140	75	2,0	19	2	215	10
WBD 170 L	●	4547	50	170	75	2,0	22	2	245	10
WBD 170 P	●	4548	50	170	75	2,0	22	2	245	10
WBD 200 L	●	4549	50	200	75	2,0	25	3	280	10
WBD 200 P	●	4550	50	200	75	2,0	25	3	280	10

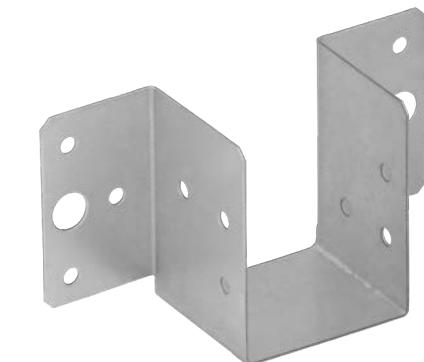
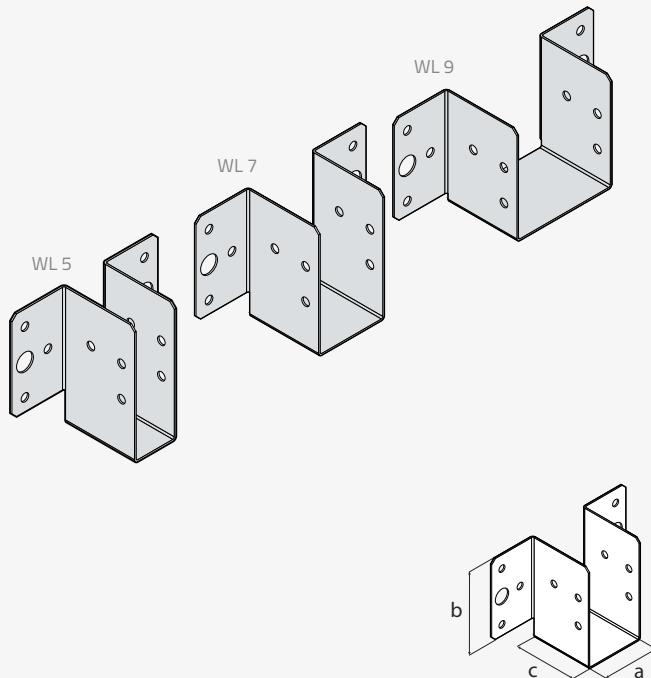
coating:

● DX51D + Z275MAC

Loading capacity scheme			Nailing scheme							
Connector	WBD 105 L	WBD 105 P	WBD 130 L	WBD 130 P	WBD 140 L	WBD 140 P	WBD 170 L	WBD 170 P	WBD 200 L	WBD 200 P
Loading type	pressure	pressure	pressure	pressure	pressure	pressure	pressure	pressure	pressure	pressure
Wood moisture [%]	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1	11±1
Density $p_{mean, 12\%}$ [kg/m³]	350	350	350	350	350	350	350	350	350	350
$P_{max, mean}$ (350 kg/m³) [kN]	29,12	29,12	29,12	29,12	29,12	29,12	29,12	29,12	29,12	29,12
$P_{max,k}$ (350 kg/m³) [kN]	26,96	26,96	26,96	26,96	26,96	26,96	26,96	26,96	26,96	26,96
Fasteners per connection	2*	2*	2*	2*	2*	2*	2*	2*	2*	2*
Determination method	tests	tests	tests	tests	tests	tests	tests	tests	tests	tests
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631

* Forces are given for a complete joint with two connectors, so the force per connector (one angle) is half of the value listed.

Application	Beam hangers for light construction applications. Additional large diameters of the holes make them also suitable for attaching beams to a concrete wall.
Material	DX51D + Z275.
Mounting	ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; wood screws ø10; bolts M10; M10 concrete anchors.

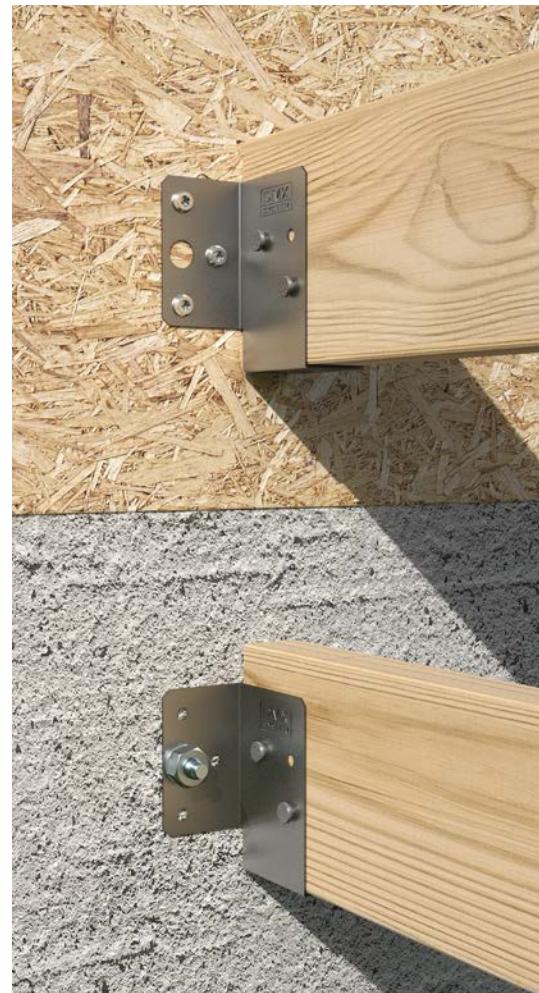


symbol	coat.	art no.	dimensions [mm]				holes [mm]		weight [g]	packaging [pcs]
			a	b	c	#	ø5	ø11		
WL 5	●	4555	25	77	45	1,0	14	2	91	10
WL 6	●	4556	38	71	45	1,0	14	2	91	10
WL 7	●	4557	41	70	45	1,0	14	2	91	10
WL 8	●	4558	51	65	45	1,0	14	2	91	10
WL 9	●	4559	60	60	45	1,0	14	2	91	10

coating:
● DX51D + Z275MAC

Loading capacity scheme				Nailing scheme	
Connector	WL 5	WL 6	WL 7	WL 8	WL 9
Loading type	pressure	pressure	pressure	pressure	pressure
Wood moisture [%]	-	-	-	-	-
Density $p_{mean,12\%}$ [kg/m³]	C24	C24	C24	C24	C24
$P_{max,mean}(350 \text{ kg/m}^3)$ [kN]	15,5	15,5	15,5	15,5	15,5
$P_{max,k}(350 \text{ kg/m}^3)$ [kN]	14,29	14,29	14,29	14,29	14,29
Fasteners per connection	1**	1**	1**	1**	1**
Determination method	tests	tests	tests	tests	tests
Certificate	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 22/0631	ETA 13/0124

** Forces are for a complete connection including one coupler.



SK

Construction anchor

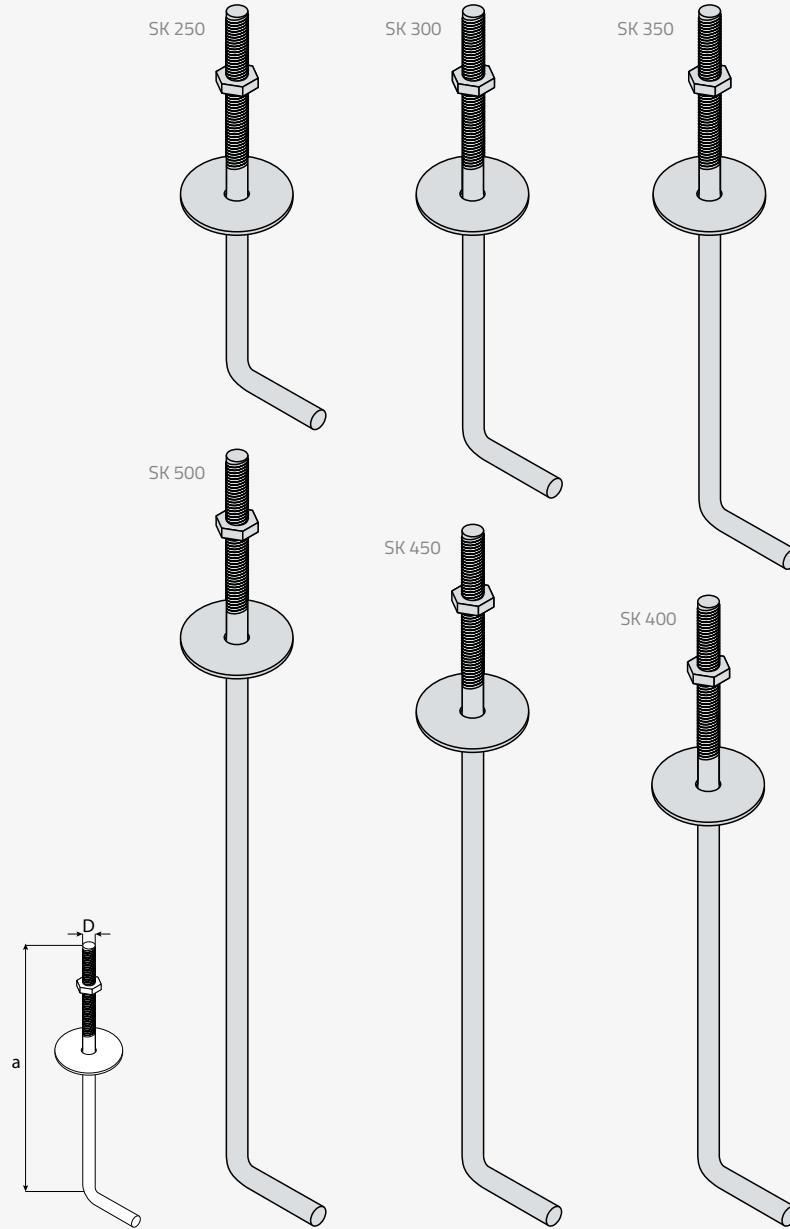


Application

SK construction anchors are designed for anchoring horizontal wooden elements in concrete. Mainly used for the installation of wall boards and ground beams.

Material

S235 + oil film.



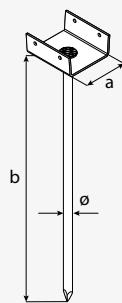
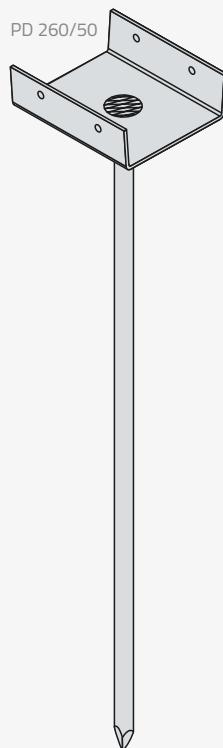
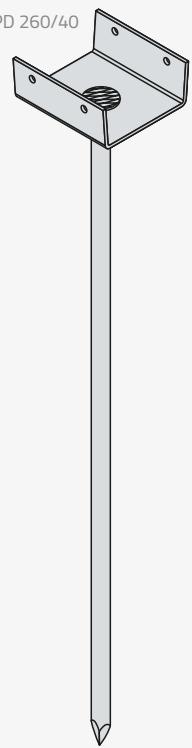
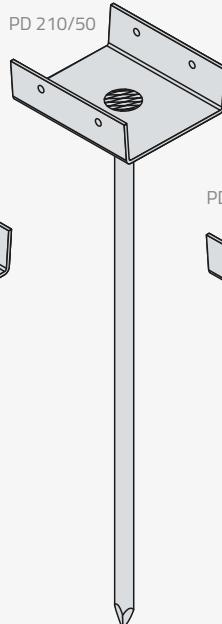
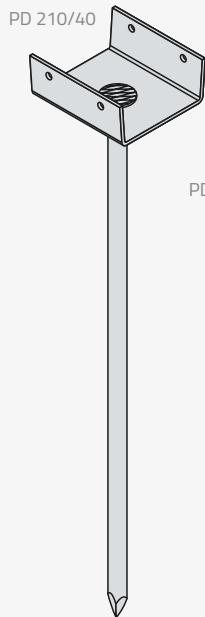
name	coat.	art no.	dimensions [mm]		weight [g]	packaging [pcs]
			a	D		
SK 250	●	7882	250	M12	288	10
SK 300	●	7883	300	M12	320	10
SK 350	●	7884	350	M12	362	10
SK 400	●	7885	400	M12	393	10
SK 450	●	7886	450	M12	429	10
SK 500	●	7887	500	M12	467	10

coating:
● oil film

Application Supports of the ridge batten enable quick leveling and stable fastening of the batten.
Material S235 + hot dip galvanization.
Mocowanie ANCHOR nails; Ø3 wood screws.

PD

Roof batten support



name	coat.	art no.	dimensions [mm]				holes [mm] Ø3	weight [g]	packaging [pcs]
			a	b	Ø	#			
PD 210/40	●	4613	40	210	7	1,5	4	126	10
PD 210/50	●	4610	50	210	7	1,5	4	130	10
PD 260/40	●	4614	40	260	7	1,5	4	139	10
PD 260/50	●	4611	50	260	7	1,5	4	145	10
PD 310/40	●	4615	40	310	7	1,5	4	153	10
PD 310/50	●	4612	50	310	7	1,5	4	162	10

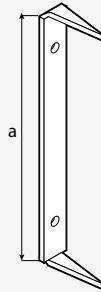
coating:
 ● hot-dip galvanization

KLM

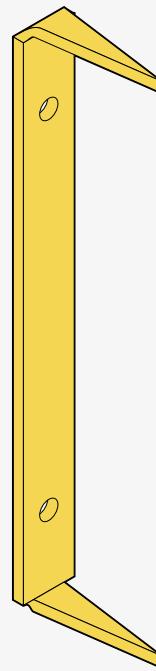
Beam clamp



Application Universal beam connectors.
Material S235 + yellow galvanization.
Mounting ANCHOR nails ø4; ANW – ANCHOR screws ø5 Torx20 socket; ø4 wood screws.



KLM



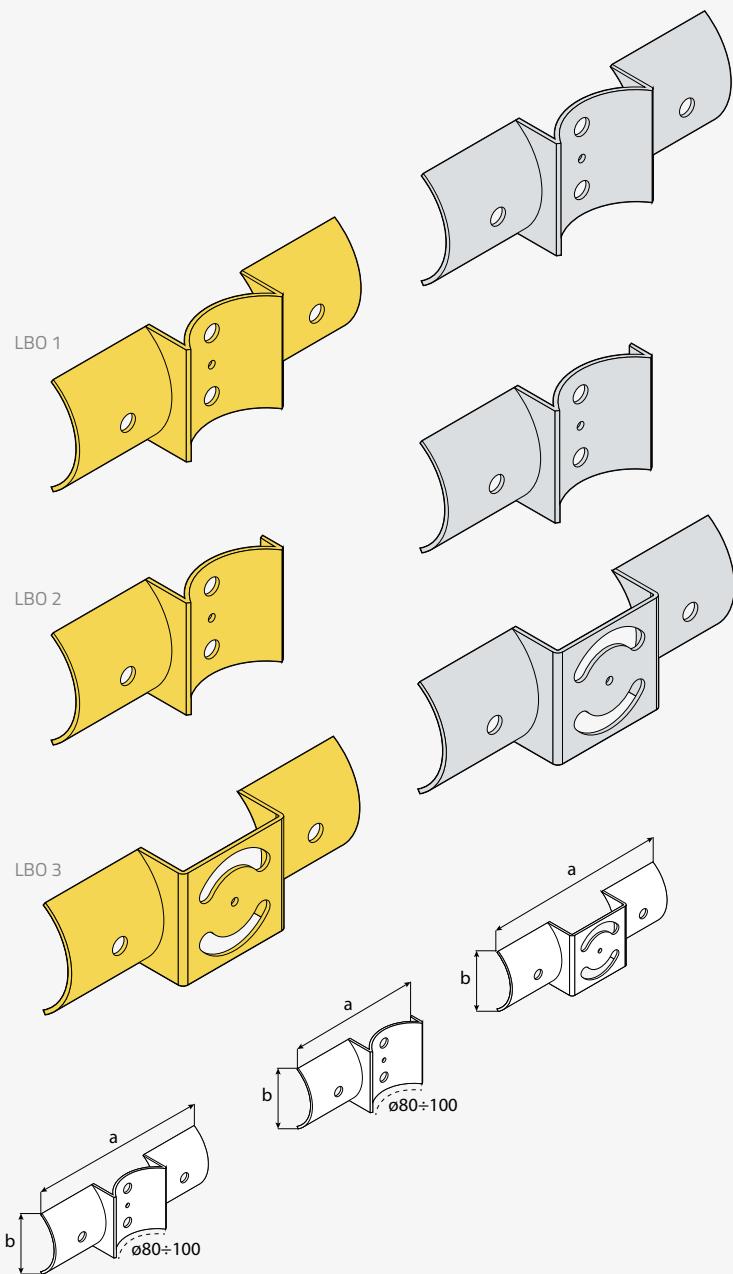
name	coat.	art no.	dimensions [mm]		holes [mm] ø5	weight [g]	packaging [pcs]
			a	#			
KLM	● yellow galvanization	4630	250	5,0	2	273	10

coating:
 ● yellow galvanization

SPECIAL WOOD CONNECTORS

domax

Application	A connector for quick assembly of round beams with a diameter of 80 to 100 mm at the required angle. Strengthens the structure.
Material	DC01 + yellow galvanization; DX51D + Z275.
Mounting	Wood screws ø5, ø10; coach screws PWD ø10.



LBO
Circle beam
connector



see the
instructional
video



name	coat.	art no.	dimensions [mm]			holes [mm]			weight [g]	pack. [pcs]
			a	b	#	ø5	ø10,5	10,5x38		
LBO 1	●	4927	203	68	2,5	1	4	—	288	10
	●	49272	203	68	2,5	1	4	—	320	10
LBO 2	●	4928	145	68	2,5	1	3	—	362	10
	●	49282	145	68	2,5	1	3	—	393	10
LBO 3	●	4929	200	58	2,5	1	2	2	429	10
	●	49292	200	58	2,5	1	2	—	467	10

coating:

- yellow galvanization
- DX51D + Z275MAC



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